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## **EMC Test report for MAGNETIC CORE DRILL**

Models: TP2000, MD500

Shanghai, date of issue: 2018-04-17

Author: Kaiyuan Dai

By order of LEE YEONG INDUSTRIAL CO., LTD.

Kaiman. Doi

author : Kaiyuan Dai в 26 pages 0 annexes (sec) DEKRA Testing and Certification (Shanghai) Ltd. DOCUMENT

Zuyan. Fan

reviewed : Zuyan Fan

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DEKRA Testing and Certification (Shanghai) Ltd. 3 F #250 Jiangchangsan Road Building 16 Headquarter Economy Park Shibei Hi-Tech Park, Zhabei District Shanghai 200436 CHINA Telephone +86 21 60567666. Telefax +86 21 60567555



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## 1 CONCLUSION

This report is based on the original DEKRA report 6001527.50 issued date is 2017-01-11, the change is

- Update the standard: EN 55014-2: 2015. After review, no test is considered necessary.

The conclusion and results stated in this test report are based on a non-recurrent examination of sample provided by the applicant.

The tests described in this report do not result in the right to use any approval mark as conferred by DEKRA. As far as the tests were based on certain specifications, these are mentioned in the report.

## 1.1 Model description

The apparatus as supplied for the test is a magnetic core drill, model TP2000 intended for residential use. The EUT has electronic control circuit and earth connection.

According to the declaration from manufacturer, models TP2000 and MD500 are identical except the TP2000 rated no-load speed is 550 min<sup>-1</sup>, MD500 rated no-load speed is 620 min<sup>-1</sup>.

Due to the similarity between them, model TP2000 was selected for the full tests and the corresponding data is representative for model MD500 as well.



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Figure 1 model TP2000



Figure 2 model MD500



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## 1.2 Environment

The requirements and standards apply to equipment intended for use in:

✓	Residential (domestic) environment
✓	Commercial and light-industrial environment
	Industrial environment
	Medical environment

### 1.3 Classification

The standard EN 55014-2 is subdivided in four categories. For each category, the specific immunity requirements are formulated.

	Category 1	Apparatus containing no electronic control circuitry
~	Category 2	Apparatus containing electronic control circuitry with no internal clock or oscillator frequency higher than 15 MHz.
	Category 3	Battery powered apparatus containing electronic control circuitry with no internal clock higher than 15 MHz.
	Category 4	All other apparatus.



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## 2 SUMMARY

This chapter presents an overview of standards and results. Refer to the next chapters for details of measured test results and applied test levels.

## 2.1 Applied standards

Standard	Year	Title
EN 55014-1	2006	Emission – Electrical motor-operated and thermal
A1	2009	appliances for household and similar purposes, electrical
A2	2011	tools and similar electrical apparatus
EN 55014-2	2015	Immunity - Household appliances, electric tools and similar
EN 61000-3-2	2014	Limits for harmonic currents emissions
EN 61000-3-3	2013	Limitation of voltage fluctuations and flicker

### 2.2 **Overview of results**

Emission tests	Result
Mains conducted disturbance voltage	PASS
Radiated emission	PASS
Harmonic current emission	PASS
Limitation of voltage fluctuations (flicker)	PASS

Immunity tests	Result
Electrostatic Discharges (ESD)	PASS
Electrical fast transient (EFT)	PASS
Surge transients	PASS
Conducted RF disturbances	PASS
Power supply voltage interruptions & dips	PASS



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# 3 GENERAL INFORMATION

## 3.1 **Product Information**

Equipment under test	Magnetic Core Drill
Trade mark	AGP
Tested Type	TP2000
Representative types	MD500
Ratings	110-120 Vac or 220-240 Vac; 50-60 Hz; 1100 W; Class I

### 3.2 **Customer Information**

Applicant	LEE YEONG INDUSTRIAL CO., LTD.
Address	No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan

Manufacturer	LEE YEONG INDUSTRIAL CO., LTD.
Address	No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan

Factory	LEE YEONG INDUSTRIAL CO., LTD.
Address	No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan



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## 3.3 Test data

Location	Global Certification Corp.
Address	No.146, Sec. 2, Xiangzhang Rd., Xizhi Dist., New Taipei City 221, Taiwan
Date	Oct. 2011
Supervised by	Zuyao Fan

### 3.4 Environmental conditions

Tests have been performed in a controlled laboratory environment, where the environmental conditions are maintained within the applicable ranges.

Ambient temperature	15 °C – 35 °C
Relative Humidity air	30% - 60%

## 3.5 Measurement Uncertainty

Conducted Emission Expanded Uncertainty: U = 3.38 dBDisturbance Power Expanded Uncertainty: U = 3.92 dB



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## 4 EMISSION TEST RESULTS

## 4.1 Mains conducted disturbance voltage

Standard			EN 55014-1	(Tools)				
Frequency [M	Hz]		QP [dB(µV)]			AV [dB(μV)]		
0,15	-	0,35	66	-	59 *)	59	_	49 *)
0,35	-	5	59			49		
5	_	30	64			54		

\*) Limits decreasing linearly with the logarithm of the frequency

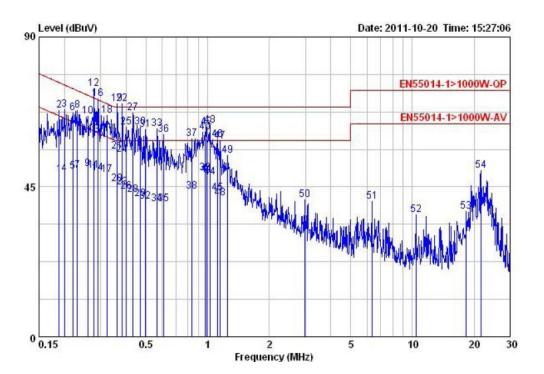
	Rated power below 700 W	Limits as above
	Rated power between 700 and 1000 W	Limits +4 dB
✓	Rated power above 1000 W	Limits +10 dB

Port	AC mains
Test method	LISN
Mode	On mode with an artificial hand, no load



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Line



	Freq	Read Level	Factor	Level	Limit Line	Over Li∎it	Remark
-	MHz	dBu¥	dB	dBu¥	dBu¥	dB	
1 2 3 4 5 6 7 8 9	0.19 0.19	38.47 57.77	10.24	48.71 68.01	66.31 76.31	-17.60	<b>∆v</b> erage Peak
3	0.20	57.99	10.24	68.23	75.62	-7.39	Peak
<b>4</b> 5	0.20	38.74 39.36	10.24 10.24	48.98 49.60	64.50	-14.90	Average Average
6 7	0.22	57.05 39.67	10.24	67.29 49.91	74.50 63.87	-7.21	Peak Average
8	0.23	57.80 40.21	10.24	68.04 50.45	73.87	-5.83	
10	0.26	55.87	10.24	66.11	72.50	-6.39	Peak
11 12 X	0.28	39.68 64.34	10.24	49.92 74.58	71.68	2.90	Average Peak
13 14	0.28	50.46 38.99	10.24 10.25	60.70 49.24		-10.98	QP Average
14 15 16 X	0.29	49.22 61.14	10.25	59.47 71.39		-11.65	
17	0.32	38.34	10.25	48.59			Average



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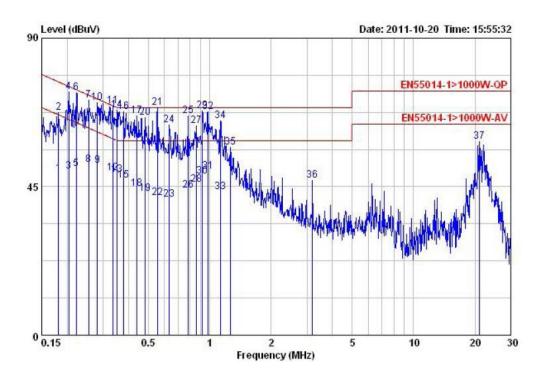
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	15	Freq		Factor	Level	Limit Line		Remark
		MHz	dBu¥	dB	dBuV	dBu¥	dB	
18 19	x	0.32	56.09 59.76	10.25	66.34 70.01	70.00 69.00	-3.66	Peak Peak
20	-	0.36	35.52	10.25	45.77	59.00	-13.23	Average
21	_	0.36	45.46	10.25	55.71	69.00	-13.29	QP
22	X	0.38	59.73	10.25	69.98	69.00		Peak
23		0.38	34.69	10.25	44.94	59.00	-14.06	Average
24 25		0.38	44.42 52.69	10.25 10.25	54.67 62.94	69.00 69.00	-14.33	QP
26		0.40	33.25	10.25	13 50	59.00		Average
27		0.43	57.02	10.25 10.25	43.50 67.27	69.00	-1.73	Peak
28		0.43	32.32	10.25	42.57	59.00		Average
29		0.47	31.19	10.25	41.44	59.00		Average
30		0.47	52.79	10.25	63.04	69.00	-5.96	Peak
31		0.49	51.99	10.25 10.25	63.04 62.24	69.00	-5.96 -6.76	Peak
32		0.49	30.28	10.25	40.53	59.00	-18.47	Average
33		0.57	52.11	10.25	62.36	69.00	-6.64	Peak
34		0.57	29.62	10.25 10.25	39.87 39.94	59.00	-19.13	Average
35		0.61	29.69	10.25	39.94	59.00	-19.06	Average
36		0.61	50.35	10.25	60.60	69.00	-8.40	Peak
37		0.83	49.23	10.25	59.48	69.00	-9.52	
38		0.83	33.43	10.25 10.25	43.68	59.00	-15.32	Average
39 40		0.97	38.80 51.13	10.25	49.05 61.38	59.00 69.00	-9.95 -7.62	Average
40		0.97	38.38	10.25	48.63	59.00	-10.37	Average
42		0.99	52.58	10.25	62.83	69.00	-6.17	Pool
43		1.03	53.14	10.25 10.25	63.39	69.00	-5.61	Peak
44		1.03	37.66	10.25	47.91	59.00		Average
45		1.12	32.95	10.25	43.20	59.00		Average
46		1.12	49.00	10.25	59.25	69.00	-9.75	Peak
47		1.15	48.33	10.25 10.26	59.25 58.59	69.00	-10.41	Peak
48		1.15	31.43	10.26	41.69	59.00	-17.31	Average
49		1.26	44.19	10.25	54.44	69.00		Peak
50		2.98 6.35	30.89	10.25	41.14	69.00		Peak
51		6.35	30.47	10.25	40.72	74.00		Peak
52		10.40	26.35	10.25	36.60	74.00	-37.40	
53 54		18.33	27.45	10.19	37.64	74.00		Peak
24		21.71	39.61	10.19	49.80	74.00	-24.20	reak



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Neutral



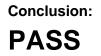
	Freq	Read Level	Factor	Level	Limit Line	Over Li∎it	Remark
-	MHz	dBu¥	dB	dBu¥	dBu¥	dB	
1 2 3 4 5 6 7 8 9 10 11	0.18 0.20 0.20 0.22 0.22 0.25 0.25 0.25 0.28 0.28 0.33	37.70 56.31 38.47 62.65 39.21 62.31 60.00 40.46 40.23 59.18 58.43	11.14 11.14 11.14 11.14 11.14 11.14 11.14 11.14 11.14 11.14 11.14 11.14	48.84 67.45 49.61 73.79 50.35 73.45 71.14 51.60 51.37 70.32 69.56	66.75 76.75 65.37 75.37 64.37 74.37 72.75 62.75 61.56 71.56 69.56	-17.91 -9.30 -15.76 -1.58 -14.02 -0.92 -1.61 -11.15 -10.19 -1.24 0.00	Average Peak Average Peak Peak Average Average Peak Peak
12 13 14 15 16 17	0.33 0.35 0.35 0.38 0.38 0.44	37.99 37.50 56.99 35.82 56.51 55.36	11.13 11.13 11.13 11.13 11.13 11.13 11.13	49.12 48.63 68.12 46.95 67.64 66.49	59.56 59.00 69.00 59.00 69.00 69.00	-10.37	Average Peak



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		Read			Limit	0ver		
	Freq	Level	Factor	Level	Line	Limit	Remark	
<u>87</u>	MHz	dBu¥	dB	dBu¥	dBu¥	dB		
18	0.44	33.27	11.13	44.40	59.00	-14.60	Average	
19	0.48	31.67	11.13	42.80	59.00	-16.20	Average	
20	0.48	54.89	11.13	66.02	69.00	-2.98	Peak	
21	0.56	57.83	11.13	68.96	69.00	-0.04	Peak	
22	0.56	30.42	11.13	41.55	59.00	-17.45	Average	
23	0.63	29.93	11.13	41.06			Average	
24	0.63	52.50	11.13	63.63	69.00	-5.37		
25	0.78	55.19	11.12	66.31	69.00	-2.69	Peak	
26	0.78	32.74	11.12	43.86	59.00	-15.14	Average	
27	0.86	52.42	11.12	63.54	69.00	-5.46		
28	0.86	34.61	11.12	45.73	59.00	-13.27	Average	
29	0.92	56.76	11.12	67.88	69.00	-1.12		
30	0.92	37.05	11.12	48.17	59.00	-10.83	Average	
31	0.98	38.58	11.12	49.70	59.00		Average	
32	0.98	56.54	11.12	67.66	69.00	-1.34		
33	1.13	32.35	11.13	43.48	59.00	-15.52	Average	
34	1.13	53.80	11.13	64.93	69.00	-4.07		
35	1.26	45.86	11.12	56.98	69.00			
36	3.19	35.67	11.12	46.79		-22.21		
37	21.04	47.68	11.04	58.72				

No other significant emissions were measured at the frequency range of interest employing both the QP and AV detectors.

Refer to chapter 6 for the test set-up.





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## 4.2 Radiated emission

Standard	EN 55014-1	
Frequency [MHz]	QP [dB(pW)]	AV [dB(pW)]
30 – 300	45 – 55 *)	35 – 45 *)

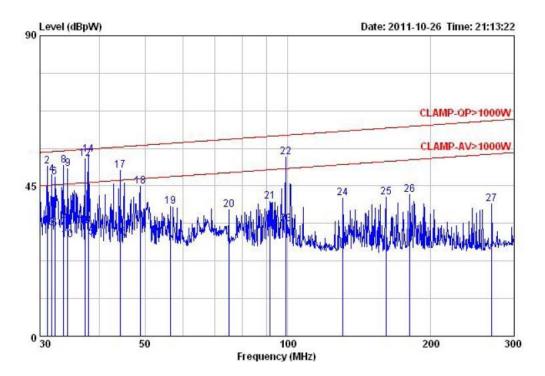
\*) Limits increasing linearly with the frequency

For tools the following limits apply to the AC Mains port:

	Rated power below 700 W	Limits as above
	Rated power between 700 and 1000 W	Limits +4 dB
$\checkmark$	Rated power above 1000 W	Limits +10 dB

Port	AC Mains
Mode	On mode with no load

### Results





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		Read			Limit	0ver		
	Freq	Level	Factor	Level	Line		Remark	
Space	MHz	dBp₩	dB	dB₽₩	dBp₩	dB		
1	31.05	17.24	15.76	33.00	45.16	-12.16	Average	
2	31.05	35.09	15.76	50.85	55.16			
3	31.78	16.49	15.74	32.23			Average	
4	31.78	32.69	15.74	48.43	55.26	-6.83		
5	32.22	16.41	15.72	32.13	45.32	-13.19	Average	
6	32.22	31.92	15.72	47.64	55.32	-7.68	Peak	
7	33.66	17.01	15.68	32.69			Average	
8	33.66	35.34	15.68	51.02	55.51	-4.49		
1 2 3 4 5 6 7 8 9	34.37	34.55	15.66	50.21	55.60			
10	34.37	13.08	15.66	28.74			Average	
11		531.65		515.99	45.60	-561.59	Average	
12	37.34	37.68	15.58	53.26	55.96	-2.70	Peak	
13	37.34	17.55	15.58	33.13			Average	
14	38.03	38.75		54.30	56.04	-1.74	Peak	
15	38.03	14.08		29.63			Average	
16	44.27	14.38	15.32	29.70	46.70	-17.00	Average	
17	44.27	34.37	15.32	49.69	56.70	-7.01		
18	48.77	29.79	15.15	44.94	57.12	-12.18	Peak	
19	56.51	23.88	14.90	38.78	57.76	-18.98	Peak	
20	75.01	23.18		37.88		-21.11		
21	91.65	25.97	14.29	40.26	59.86	-19.60		
22	98.88	39.55		53.76	60.19			
23	98.88	19.38	14.21	33.59	50.19	-16.60	Average	

Refer to chapter 6 for the test set-up.

According to clause 4.1.2.3.2 (EN 55014-1):

Appliances are deemed to comply in the frequency range from 300 MHz to 1 000 MHz if both of the following conditions (1) and 2)) are fulfilled:

1) all emission readings from the equipment under test shall be lower than the applicable limits (Table 2a) reduced by the margin (Table 2b);

2) the maximum clock frequency shall be less than 30 MHz.





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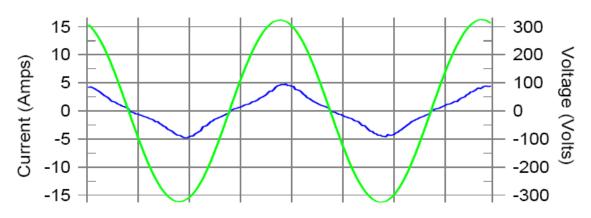
## 4.3 Harmonic currents

Standard	EN 61000-3-2
Port	AC Mains supply
Rated power	1100 W
Mode	On mode

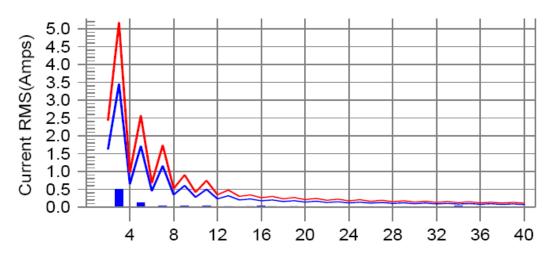
	Class A	All apparatus not classified as Class B, C or D
✓	Class B	Portable tools
	Class C	Lighting equipment
	Class D	Personal computers, television receivers

#### Results

### Current & voltage waveforms



#### Harmonics and Class B limit line European Limits



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THC(A) Highest	sult: Pass : 0.42 I-TH t parameter va V_RMS (Volts I_Peak (Amps I_Fund (Amps Power (Watts	D(%): 15.90 alues during a): 229.44 a): 8.106 a): 2.852	ualification: POHC(, test:			): 0.480	
Harm#	Harms(avg)	100%Limit	%of Limit	Harms(max)	150%Limit	%of Limit	Status
2	0.003	1.620	0.0	0.005	2.430	0.00	Pass
3	0.410	3.450	11.9	0.489	5.175	9.45	Pass
4	0.002	0.645	0.0	0.006	0.968	0.00	Pass
5	0.103	1.710	6.0	0.117	2.565	4.57	Pass
6	0.002	0.450	0.0	0.007	0.675	0.00	Pass
7	0.029	1.155	2.6	0.034	1.733	1.95	Pass
8 9	0.002	0.345	0.0 3.7	0.008	0.518	0.00	Pass Pass Pass
10	0.002	0.276	0.0	0.010	0.414	0.00	Pass
11	0.019	0.495	3.7	0.023	0.743	3.10	Pass
12	0.001	0.230	0.0	0.003	0.344	0.00	Pass
13	0.014	0.315	0.0	0.016	0.473	0.00	Pass
14	0.001	0.197	0.0	0.004	0.296	0.00	Pass
15	0.012	0.225	0.0	0.014	0.338	0.00	Pass
16	0.002	0.173	12.7	0.025	0.259	9.72	Pass
17	0.013	0.199	6.3	0.016	0.297	5.45	Pass
18	0.002	0.153	0.0	0.013	0.230	0.00	Pass
19	0.011	0.178	0.0	0.015	0.266	0.00	Pass
20	0.001	0.138	0.0	0.005	0.207	0.00	Pass
21	0.010	0.161	0.0	0.011	0.241	0.00	Pass
22	0.001	0.125	0.0	0.003	0.188	0.00	Pass
23	0.009	0.147	0.0	0.012	0.220	0.00	Pass
24	0.001	0.115	0.0	0.002	0.173	0.00	Pass
25 26	0.008 0.001	0.135 0.106	0.0 0.0	0.002 0.013 0.003	0.203 0.159	0.00	Pass Pass Pass
27	0.007	0.125	0.0	0.010	0.188	0.00	Pass
28	0.001	0.099	0.0	0.003	0.148	0.00	Pass
29	0.007	0.116	0.0	0.008	0.175	0.00	Pass
29 30 31	0.001 0.006	0.092	0.0 0.0 0.0	0.002	0.138 0.163	0.00	Pass Pass Pass
32 33	0.001 0.006	0.086 0.102	0.0 0.0	0.004	0.129 0.153	0.00	Pass Pass
34	0.003	0.081	5.4	0.019	0.122	15.36	Pass
35	0.006	0.096	0.0	0.009	0.145	0.00	Pass
36	0.003	0.077	0.0	0.015	0.115	0.00	Pass
37	0.005	0.092	0.0	0.006	0.137	0.00	Pass
38	0.001	0.073	0.0	0.003	0.109	0.00	Pass
39	0.005	0.087	0.0	0.006	0.130	0.00	Pass
40	0.001	0.069	0.0	0.002	0.104	0.00	Pass

**Conclusion:** 





## 4.4 Voltage fluctuations (Flicker)

Standard	EN 61000-3-3
Port	AC Mains supply
Voltage	230 V <sub>AC</sub>
Mode	On mode

P <sub>ST</sub>	Not applicable
P <sub>LT</sub>	Not applicable
Tmax (dt > 3,3%)	$\leq$ 500 ms
d <sub>c</sub>	≤ <b>3</b> , <b>3</b> %
d <sub>MAX</sub>	≤ 4%

#### Results

Tmax (dt > 3,3%)	0,0 ms
Maximum voltage change d <sub>MAX</sub>	0,800%
Relative Voltage change $d_c$	<0,050%
Short term flicker P <sub>ST</sub>	Not applicable*
Long term flicker $P_{LT}$	Not applicable*

In addition, this test was conducted in accordance with Annex B of EN 61000-3-3:2008.

\* The EUT belongs to hand-held tools (portable tools without heating elements), according to EN 61000-3-3, clause A.9,  $P_{ST}$  and  $P_{LT}$  shall not be evaluated.







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## 5 IMMUNITY TEST RESULTS

### 5.1 **Electrostatic discharge immunity**

Electrostatic discharges (ESD) are the result of persons or objects that accumulate static electricity due to for instance walking on synthetic carpets. The ESD can influence the operation of equipment or damage its electronics, either by a direct discharge or indirectly by coupling or radiation. Both effects are simulated during the tests.

#### Requirements

Standard	EN 55014-2		
Basic standard	EN 61000-4-2		
Port	Enclosure		
Performance criterion	B; During the test degradation is allowed.		
	No change of operating state or stored data is allowed.		
Air discharges	8 kV		
Contact discharges	4 kV		
Mode	On mode		

### Performed tests

Air discharges	✓	4 kV	~	8 kV		15 kV	$\checkmark$	2 kV
Contact discharges		2 kV	~	4 kV		8 kV		
Via coupling planes		Horizontal			$\checkmark$	Vertical		
Polarity	✓	✓ Positive		$\checkmark$	Negative			
Set-up	Table-top		$\checkmark$	Floor st	andin	g		
Ambient temperature 27		21 °C						
Relative Humidity air 48%		48%						

#### Observations

During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.

Conclusion:





### 5.2 Electrical Fast Transient immunity

The EFT immunity test simulates disturbances by bursts of very short transients caused for example by switching off loads such as an AC motor or bouncing relay contacts. The transients are likely to disturb electronics but less likely to cause damage.

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#### Requirements

Standard	EN 55014-2	
Basic standard	EN 61000-4-4	
Performance criterion	B; During the test degradation	on is allowed.
	No change of operating state or stored data is allow	
Pulse characteristics	5/50 ns	
Peak Voltage; Port	1 kV; AC input power port	
Repetition frequency	✓ 5 kHz	2,5 kHz

### Performed tests

Tested Voltage; Port	1 kV	1 kV; AC input power port			
Mode	On n	On mode			
Injection method	✓	CDN		Capacitive clamp	
Polarity	~	Positive	✓	Negative	
Set-up		Table-top	✓	Floor standing	

#### Observations

During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.





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### 5.3 Surge transient immunity

The surge transient immunity test simulates the surges that are caused by overvoltage due to indirect (induced) lightning transients. The pulse is a slow transient with high-energy contents and due to its long duration may cause damage to an unprotected EUT.

#### Requirements

Standard	EN 55014-2
Basic standard	EN 61000-4-5
Performance criterion	B; During the test degradation is allowed.
	No change of operating state or stored data is allowed.
Pulse characteristics	1,2/50 μs
Peak Voltage; Port	1 kV; AC input power port (Line to line)
reak vollage, roll	2 kV; AC input power port (Line to earth)

### Performed tests

Tested Voltage; Port	1 kV; AC input power port (Line to line) 2 kV; AC input power port (Line to earth)				
Mode	On m	node			
Polarity	✓         Positive         ✓         Negative		Negative		

### Observations

During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.

Conclusion: **PASS** 



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### 5.4 **RF Conducted immunity**

During this test the immunity of the equipment for induced or conducted electromagnetic fields is checked. Fields generated by radio and other transmitters cause RF voltages in long cables like the mains network. This test reproduces these induced disturbing voltages by injecting them to the EUT via the cabling.

#### Requirements

Standard	EN 55014-2
Basic standard	EN 61000-4-6
Performance criterion	A; Operation as intended
Frequency range	0,15 – 230 MHz
Modulation	1 kHz – 80% AM
Test level; Port	3 V; AC input power port

### **Performed tests**

Tested level; Port	3 V; AC input power port			
Mode	On mode			
Frequency range	0,15 – 230 MHz			
Dwell time	3 seconds			
Injection method	✓ CDN-M3 EM clamp			

#### Observations

During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.







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## 5.5 **Power supply interruptions and dips**

#### Requirements

Basic standard	EN 61000-4-11	
Performance criterion	B; During the test degradation is allowed.	
	No change of operating state or stored data is allowed	
	C; Temporary, self-recoverable loss of function is	
	allowed.	

Standard	EN 55014-2			
AC input power port			50 Hz	60 Hz
	С	U <sub>NOM</sub> – 30%	(25 periods)	(30 periods)
	С	U <sub>NOM</sub> – 60%	(10 periods)	(12 periods)
	С	U <sub>NOM</sub> – 100%	(0,5 period)	(0,5 period)

## Performed tests

Tested voltage	AC input power port, 240 V <sub>AC</sub>			
Mode	On mode			
AC input power port	50 Hz	60 Hz		
	U <sub>NOM</sub> – 30% (25 periods)	U <sub>NOM</sub> – 30% (30 periods)		
	U <sub>NOM</sub> – 60% (10 periods)	U <sub>NOM</sub> – 60% (12 periods)		
	U <sub>NOM</sub> – 100% (0,5 period)	U <sub>NOM</sub> – 100% (0,5 period)		

### Observations

During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.





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## 6 IDENTIFICATION OF THE EQUIPMENT UNDER TEST

The photograph shows the tested device.



Figure 3 Conducted Emission test setup



Figure 4 Disturbance power test setup



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Figure 5 Harmonics & Flicker & Surge & DIPS test setup



Figure 6 ESD test setup



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Figure 7 EFT test setup



Figure 8 CS test setup
------ END------