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Test Report issued under the responsibility of:



### TEST REPORT IEC 60745-1 Safety of Hand-Held Motor-Operated Electric Tools

| Report Reference No   | 6076845.50A  |  |  |
|---|--|--|--|
| Date of issue   | 2020-04-24   |  |  |
| Total number of pages   | 69 pages   |  |  |
| CB Testing Laboratory   | DEKRA Testing and Certification (Shanghai) Ltd.  |  |  |
| Address:  | 3F #250 Jiangchangsan Road Building 16 Headquarter Economy<br>Park Shibei Hi-Tech Park, Jing'an District Shanghai 200436 China |  |  |
| Applicant's name  | LEE YEONG INDUSTRIAL CO., LTD.   |  |  |
| Address:  | No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan  |  |  |
| Test specification:   |  |  |  |
| Standard:   | IEC 60745-1: 2006 (Fourth Edition)   |  |  |
| Test procedure  | CB Scheme  |  |  |
| Non-standard test method  | N/A  |  |  |
| Test Report Form No   | IEC60745_1F  |  |  |
| Test Report Form(s) Originator:   | Underwriters Laboratories Inc.   |  |  |
| Master TRF:   | 2010-08  |  |  |
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This report is not valid as a CB Test Report unless signed by an approved CB Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

| Test item description: | Disk-type Sander (Concrete Grinder)  |
|------------------------|--|
| Trade Mark:            | AGP  |
| Manufacturer:          | LEE YEONG INDUSTRIAL CO., LTD.   |
|                        | No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan  |
| Model/Type reference:  | SM5; G125; CG5; HG5; HG125; CG125; VG5; VG125; CGR125; G5; BS-1255; 2530-442200; SMD CGR125-220  |
|                        | SM7; CG7; CG180; G180; G7; HG7; HG180; VG7; VG180;<br>CGR180; BS-1805; SMD CGR180-220            |
| Ratings:               | SM5; G125; CG5; HG5; HG125; CG125; VG5; VG125; CGR125; G5; BS-1255; 2530-442200; SMD CGR125-220: |
|                        | 220-240 V; 50-60 Hz; 2200 W; n: 4500-9500 /min; Ø125 mm; Class II                                |
|                        | 110-120 V; 50-60 Hz; 1700 W; n: 4500-9500 /min; Ø125 mm; Class II                                |

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SM7; CG7; CG180; G180; G7; HG7; HG180; VG7; VG180; CGR180; BS-1805; SMD CGR180-220: 220-240 V; 50-60 Hz; 2200 W; n: 3200-6500 /min; Ø180 mm; Class II 110-120 V; 50-60 Hz; 1700 W; n: 3200-6500 /min; Ø180 mm; Class II

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| Testi                     | ng procedure and testing location: |  |  |  |
|---------------------------|------------------------------------|--|--|--|
| $\boxtimes$               | CB Testing Laboratory:             | DEKRA Testing and Certification (Shanghai) Ltd.            |  |  |
| Test                      | ing location/ address:             | 3F #250 Jiangchangs<br>Economy Park Shibei<br>200436 China | an Road Building 16 Headquarter<br>Hi-Tech Park, Jing'an District Shanghai |  |
|                           | Associated CB Laboratory:          |  |  |  |
| Test                      | ing location/ address              |  |  |  |
|                           | Tested by (name + signature):      | David Yang   | David Young  |  |
|                           | Approved by (+ signature):         | Paul Liu   | Paul vin   |  |
|                           | Testing procedure: TMP             |  |  |  |
|                           | Tested by (name + signature):      |  |  |  |
|                           | Approved by (+ signature):         |  |  |  |
| Testing location/ address |                                    |  |  |  |
|                           |                                    |  |  |  |
| H                         | + esting procedure: VVM+           |  |  |  |
|                           | Hested by (name + signature)       |  |  |  |
|                           | Approved by (+ signature)          |  |  |  |
| Toot                      | Approved by (+ signature)          |  |  |  |
|                           |                                    |  |  |  |
|                           | Tested by (name L signature)       |  |  |  |
|                           | Approved by (Leignoture)           |  |  |  |
|                           | Supervised by (+ signature)        |  |  |  |
| Tost                      | ing location/ address              |  |  |  |
| 1000                      |                                    |  |  |  |
|                           | Testing procedure: RMT             |  |  |  |
|                           | Tested by (name + signature):      |  |  |  |
|                           | Approved by (+ signature)          |  |  |  |
|                           | Supervised by (+ signature):       |  |  |  |
| Test                      | ing location/ address              |  |  |  |

| List of Attachments (including a total number of pages in each attachment):<br>Test report constituents:<br>- 6076845.50A covering IEC 60745-1 and pictures (total 69 pages)<br>- 6076845.50B covering IEC 60745-2-3 (total 19 pages)<br>- 6076845.50C covering EU GD to IEC 60745-1 (total 3 pages)   |   |  |  |  |
|--|---|--|--|--|
| - 6076845.50D covering EU GD to IEC 60745-2-3 (to  | tal 6 pages)  |  |  |  |
| Summary of testing:  |   |  |  |  |
| The tool tested passed all the examinations of the specification" and on page 4 "General remarks".   | applied standards mentioned on page 1 "Test   |  |  |  |
| Tests performed (name of test and test clause):  | Testing location:   |  |  |  |
| All appl. clauses of the standard have been done at  | DEKRA Testing and Certification (Shanghai) Ltd.   |  |  |  |
|  | 3F #250 Jiangchangsan Road Building 16<br>Headquarter Economy Park Shibei Hi-Tech Park,<br>Jing'an District Shanghai 200436 China   |  |  |  |
| Noise and vibration tests were done at CSIC No.711 test laboratory.  | Testing and Calibration Laboratory of Vibration and<br>Noise of CSIC No.711 Research Institute<br>No. 3111, Hua'ning Road, Shanghai, China  |  |  |  |
| Summary of compliance with National Differences  | 5:  |  |  |  |
| This tool is tested to and complies with EN 60745-1:2<br>A2:2013+A11:2014+A12:2014+A13:2015, thus comply   | 009+A11:2010 and EN 60745-2-3:2011 +<br>ying with the EU group differences.   |  |  |  |
| Noise level: $L_{pA}$ : 90,0 dB(A) $L_{wA}$ : 101,0 dB(A) K = 3 dB(A)  |   |  |  |  |
| Vibration level: $a_h = 7,5 \text{ m/s}^2$ $K = 1,5 \text{ m/s}^2$ (Sanding stone)   |   |  |  |  |
| Copy of marking plate  |   |  |  |  |
| Acces         Bacces         Concrete Grinder         MODEL: SM5         110-120V~ 50-60Hz         1700W n= 4500-9500min"         Milling Head: Ø 125mm         No.:         2016         No. 2 Kejia Rd. Douliu 64057 Taiwan         LEE YEONG INDUSTRIAL CO., LTD.         Acces         MODEL: SM7         Milling Head: Ø 180mm         No. 2 Kejia Rd. Douliu 64057 Taiwan         LEE YEONG INDUSTRIAL CO., LTD. | Bacege         Concrete Grinder         Mobel: SMS         20-240V~ 50-60Hz         200W n= 4500~9500min*         Milling Head: Ø 125mm         No.:         2016         No.2 Kejia Rd. Douliu 64057 Taiwan         Let YeoNG INDUSTRIAL Co., LTD. |  |  |  |
| Note: Representative design of labels illustrated, for fin   | al ratings refer to page 1&2.   |  |  |  |
| Making labels of SM5; G125; CG5; HG5; HG125; CG125; VG5; VG125; CGR125; G5; BS-1255; 2530-<br>442200; SMD CGR125-220 are same except the models' name.<br>Making labels of SM7; CG7; CG180; G180; G7; HG7; HG180; VG7; VG180; CGR180; BS-1805; SMD   |   |  |  |  |

CGR180-220 are same except the models' name.

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| Test item particulars  | :   |  |  |  |
|--|---|--|--|--|
| Class of tool  | · Class II  |  |  |  |
| Method of supply cord attachment   | .: Y  |  |  |  |
| Duty conditions  | Severe  |  |  |  |
| Type of operation  | Normal  |  |  |  |
| Degree of protection   | · _   |  |  |  |
| Accessories and detachable parts included  | ··· Ves   |  |  |  |
| Other options included   | ·· N/A  |  |  |  |
| Passible test sees verdicter   |   |  |  |  |
| Possible test case verdicts:   | N//A  |  |  |  |
| - test case does not apply to the test object  | : N/A   |  |  |  |
| - test object does meet the requirement  | : P (Pass)  |  |  |  |
| - test object does not meet the requirement  | : F (Fail)  |  |  |  |
| Testing  | :   |  |  |  |
| Date of receipt of test item   | : 2017-05-10  |  |  |  |
| Date (s) of performance of tests   | : 2017-05-10 to 2017-05-15  |  |  |  |
| Modification-2 date  | 2020-04-24  |  |  |  |
| General remarks:   |   |  |  |  |
| The test results presented in this report relate only to the object tested.<br>This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory.<br>"(see Enclosure #)" refers to additional information appended to the report.                |   |  |  |  |
| Throughout this report a comma is used as the decimal separator.   |   |  |  |  |
| The tool also complies with the following standards:<br>IEC 60745-1:2006; IEC 60745-2-3:2006+A1:2010+A2:2012<br>EN 60745-1:2009+A11:2010; EN 60745-2-3:2011+A2:2013+A11:2014+A12:2014+A13:2015<br>This report was based on previous report with reference 6009317.50 dated 2017-05-19 and replaces |   |  |  |  |
| Manufacturer's Declaration per sub-clause 6.2.5  | of IECEE 02:  |  |  |  |
| The application for obtaining a CB Test Certificate<br>includes more than one factory location and a<br>declaration from the Manufacturer stating that the<br>sample(s) submitted for evaluation is (are)<br>representative of the products from each factory<br>has been provided :               | <ul> <li>☐ Yes</li> <li>☑ Not applicable</li> </ul>   |  |  |  |
| When differences exist; they shall be identified in  | the General product information section.  |  |  |  |
| Name and address of factory (ies) :  | LEE YEONG INDUSTRIAL CO., LTD.<br>No.2, Kejia Rd., Douliu City, Yunlin County 64057,<br>Taiwan  |  |  |  |
| <b>General product information:</b><br>This tool is intended for sanding surface of stone ma<br>SM5 and SM7 share the same construction and com<br>sanding head of them are different<br>SM5: G125: CG5: HG5: HG125: CG125: VG5: VG1   | terials without the use of water.<br>ponents, only the speed reducing gear and capacity of<br>25: CGR125: G5: BS-1255: 2530-442200: SMD |  |  |  |

|  | Repo | t No. | 60768 | 45.50A |
|--|------|-------|-------|--------|
|--|------|-------|-------|--------|

#### CGR125-220

are same except the models' name. SM7; CG7; CG180; G180; G7; HG7; HG180; VG7; VG180; CGR180; BS-1805; SMD CGR180-220 are same except the models' name.

#### Modification -1 report:

The original Test Report 3158891.50 dated 2016-02-16 was modified on 2017-05-15 to include the following changes and/or additions, which considered technical modification.

- Add new model G125; VG5; VG125; CGR125; G5, which are same with model SM5 except model type; add new model CGR180, which is same with SM7 except model type.
- Update the standard to EN 60745-2-3:2011+A2:2013+A11:2014+A12:2014+A13:2015.

After review, no test was considered necessary.

#### Modification -2 report:

The original Test Report 6009317.50 dated 2017-05-19 was modified on 2020-04-24 to include the following changes and/or additions, which considered technical modification.

- Add new models.

SM5; G125; CG5; HG5; HG125; CG125; VG5; VG125; CGR125; G5; BS-1255; 2530-442200; SMD CGR125-220

are same except the models' name. SM7; CG7; CG180; G180; G7; HG7; HG180; VG7; VG180; CGR180; BS-1805; SMD CGR180-220 are same except the models' name. After review, no test was considered necessary.

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|----------|----|-----|------|
| <br>- 1- | nu | 74: | )- I |

| Clause | Requirement + Test   | Result - Remark                  | Verdict |
|--------|--|----------------------------------|---------|
| 5      | GENERAL CONDITIONS FOR THE TESTS   |                                  |         |
| 5.2    | A single tool subjected to all tests, except as<br>specified, and it withstood all relevant tests  |                                  | Р       |
|        | A separate sample subjected to tests requiring tool<br>modifications or disassembly after test performed   |                                  | Р       |
|        | Additional samples of tools designed for different supply voltages subjected to tests  |                                  | N/A     |
|        | Testing of components necessitated subjecting additional samples of these components to tests  |                                  | N/A     |
|        | Cumulative stress resulting from successive tests on electronic circuits avoided   |                                  | Р       |
|        | Components replaced or additional samples used as necessary  |                                  | Р       |
| 5.3    | Tests conducted in order of clauses  |                                  | Р       |
|        | Tests specified not deemed applicable based on construction of the tool  |                                  | Р       |
| 5.4    | The tool and its movable parts tested in most unfavourable position in normal use  |                                  | Р       |
| 5.5    | User adjustable controls and switching devices tested in their most unfavourable settings  |                                  | N/A     |
|        | Electronic speed control devices set at their highest speed  | SM5: 9500 /min<br>SM7: 6500 /min | Р       |
| 5.6    | Tests conducted in a draught-free location, and unless otherwise specified, in $(20 \pm 5)$ °C   |                                  | Р       |
|        | Tests conducted at $(23 \pm 2)$ °C due to temperature limited temperature sensitive device   |                                  | N/A     |
| 5.7.2  | Tool rated for more than one rated voltage tested at the most unfavourable voltage (V)   |                                  | N/A     |
| 5.8    | Tool tested with attachments resulting in most unfavourable conditions   |                                  | Р       |
| 5.9    | Tool tested with appropriate flexible cord, except as specified  | H05VV-F; H07RN-F                 | Р       |
| 5.10   | Accessible metal parts of class I tools not connected<br>to an earthing terminal checked for compliance with<br>the appropriate requirements for class II construction |                                  | N/A     |
|        | Accessible non-metallic parts of class I tools checked<br>for compliance with appropriate requirements<br>specified for class II construction                          |                                  | N/A     |
| 5.11   | Parts of tools class I or class II tools operating at safety extra-low voltage checked for compliance with requirements specified for class III tools                  |                                  | N/A     |
| 5.13   | Heating element tested with the motor running  |                                  | N/A     |

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|        | IEC 60745-1   |                 |         |
|--------|---|-----------------|---------|
| Clause | Requirement + Test  | Result - Remark | Verdict |
|        | Heating elements incorporated in the tool connected to a separate supply, unless otherwise specified                                      |                 | N/A     |
| 5.14   | Attachments performing a function within the scope<br>of a relevant parts 2, tested according to that part 2                              |                 | Р       |
|        | Other attachments tested in accordance with manufacturer's instructions   |                 | Р       |
|        | In the absence of manufacturer's instructions, tool operated continuously using a load resulting in rated input or rated current (VA, A): | -               | N/A     |
| 5.15   | Tool loaded avoiding additional stresses such as side thrust when torque was to be applied  |                 | Р       |
| 5.16   | Tools operating at safety extra-low voltage and sold<br>with their supply transformer tested using the supply<br>transformer              |                 | N/A     |

| 7   | CLASSIFICATION   |          |     |
|-----|--|----------|-----|
| 7.1 | Tool is Class I, II, or III with respect to protection against electric shock                  | Class II | Р   |
| 7.2 | Degree of protection against harmful ingress of water per IEC 60529                            | -        | N/A |
|     | Required degree of protection other than IPX0 specified by manufacturer or in relevant part 2: | -        | N/A |

| 8   | MARKINGS AND INSTRUCTIONS  |   |     |
|-----|--|---|-----|
| 8.1 | Tool marked with rated voltage(s) or rated voltage<br>range(s) (V)   | 110-120 V<br>220-240 V  | Р   |
|     | Tool for star-delta connection clearly marked with the two rated voltages (e.g. 230 $\Delta$ / 400 Y V)  |   | N/A |
|     | Nature of supply/frequency with symbol for nature of supply placed next to rated voltage (Hz)  | 50-60 Hz  | N/A |
|     | Rated input or current marked (W or A):  | 110-120 V: 1700 W<br>220-240 V: 2200 W  | Р   |
|     | Rated input or rated current corresponds to highest<br>loading possible for a tool with alternative<br>components selectable by a control device |   | N/A |
|     | Manufacturer's name, or trade mark, or identification<br>mark and address of manufacturer or an agent<br>responsible for marketing the tool      | Trade mark: AGP<br>No.2, Kejia Rd., Douliu City,<br>Yunlin County 64057, Taiwan | Р   |

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|        | IEC 60745-1   |  |         |  |
|--------|---|--|---------|--|
| Clause | Requirement + Test  | Result - Remark  | Verdict |  |
|        | Model or type reference:  | SM5; G125;CG5; HG5; HG125<br>CG125; VG5;VG125;CGR125;<br>G5; SM7; CG7; CG180; G180;<br>G7; HG7; HG180; VG7;<br>VG180; CGR180 | Ρ       |  |
|        | Class II symbol for class II tools:   | See marking label  | Р       |  |
|        | IP number other than IPX0   | -  | N/A     |  |
|        | Tool provided with "WARNING – To reduce the risk of injury, user must read instruction manual" or the sign M002 of ISO $7010^8$ )   |  | Р       |  |
|        | Additional markings not leading to misunderstanding permitted:  | CE marking and WEEE symbol   | Р       |  |
| 8.2    | Rated operating time, or rated operating time and<br>rated resting time, respectively, marked on a short-<br>time or intermittent operation tool, except when<br>operating time limited by construction of tool | -  | N/A     |  |
|        | Rated operating time precedes rated resting time, and they are separated by an oblique stroke   | -  | N/A     |  |
| 8.3    | Correct use of symbol for voltage ranges and different voltage levels   | "-" used for voltage range   | Р       |  |
| 8.4    | Change in voltage clearly discernible   |  | N/A     |  |
|        | Correct Wiring diagram fixed to tool  |  | N/A     |  |
| 8.5    | Rated power input:  | -  | N/A     |  |
| 8.6    | Use of correct symbols  |  | Р       |  |
|        | Correct dimensions and use for Class II symbol:   | -  | Р       |  |
|        | Other units and their symbols same as international standardised system   | -  | Р       |  |
|        | No misunderstanding with use of additional symbols  |  | Р       |  |
| 8.7    | A connection diagram affixed to a tool with more than<br>two supply conductors, except when correct mode of<br>operation is obvious as specified  |  | N/A     |  |
|        | The earthing conductor not a supply conductor   |  | N/A     |  |
|        | Wiring diagram indicates how the windings are to be connected for tools for star-delta connection   |  | N/A     |  |
| 8.8    | Terminals, except for type Z attachments, marked on non-removable part with specified symbols   |  | N/A     |  |
|        | Terminal exclusively for neutral connection marked with "N"   |  | N/A     |  |
|        | Earthing terminal marked with specified symbol:   |  | N/A     |  |

|  | 60 | 71 | 5_ |
|--|----|----|----|

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|----------|---|-----------------------|----------|
|          | IEC 60745-1   |                       |          |
| Clause   | Requirement + Test  | Result - Remark       | Verdict  |
| 8.9      | Switches, which may result in a hazard, marked accordingly using universally comprehensible symbol, or located to indicate which part of tool they control:   |                       | Р        |
| 8.10     | "Off" position indicated by figure O of IEC 60417-<br>5008 (DB:2002-10) when a hazard could result by<br>unexpected start up  |                       | Р        |
|          | Figure O not used for any other indication  |                       | N/A      |
|          | Position of moving contacts of mains switch<br>correspond to indications for different positions of its<br>operating means  | Trigger switch        | Р        |
| 8.11     | Regulating devices and the like provided with markings as specified:  | -                     | N/A      |
|          | Figures used for different positions with O for "off" position, and figures reflecting greater output for other positions   | -                     | N/A      |
| 8.12     | Instruction manual and safety instructions provided together with an explanation of the symbols   |                       | Р        |
|          | Instructions legible and contrasting in the official<br>language(s) of the country where tool is sold, and<br>include name and address of manufacturer, or<br>supplier, or agent marketing the tool |                       | Р        |
| 8.12.1   | Safety instructions in English are verbatim and in any other official language are equivalent   |                       | Р        |
|          | Format of all Safety Warnings differentiate the context of all clauses by font or similar means and as illustrated in 8.12.1.1  |                       | Р        |
| 8.12.1.1 | General Power Tool Safety Warnings  |                       | Р        |
| 8.12.1.2 | Order of the Safety Instructions are in accordance with this clause   |                       | Р        |
| 8.12.2   | Warnings required by this clause included in<br>Instruction Manual when Safety Instructions are<br>separate from instruction Manual   |                       | N/A      |
|          | Warnings in English are verbatim and in any other official language are equivalent  |                       | Р        |
|          | Instruction Manual provided with the required information in a) to d) of this clause as appropriate   |                       | Р        |
| 8.13     | Markings easily legible and withstood durability test   |                       | Р        |
|          | Signs are in contrast to their background, clearly legible from a distance of not less than 500 mm  |                       | Р        |
|          | Label material, grade designation, ink and printing process   | Plastic self adhesive | Р        |

N/A

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|        | IEC 60745-1   |                 |         |  |
|--------|---|-----------------|---------|--|
| Clause | Requirement + Test  | Result - Remark | Verdict |  |
|        | Signs complied with blue colour requirements of ISO 3864-2  |                 | N/A     |  |
| 8.14   | Markings in 8.1 to 8.5 on a main part of the tool   |                 | Р       |  |
|        | Markings in 8.1, 8.2, 8.3, and 8.5 placed together  |                 | Р       |  |
|        | Markings clearly discernible from outside of the tool,<br>but if necessary, after removal of a cover without aid<br>of a tool |                 | Р       |  |
|        | Indications for switches and controls placed on or in   |                 | Р       |  |

vicinity of components

Thermal link or fuse-link marked appropriately

8.15

| 9   | PROTECTION AGAINST ACCESS TO LIVE PART   | ſS                     |     |
|-----|--|------------------------|-----|
| 9.1 | Accessible part not considered live  |                        | N/A |
|     | - extra-low a.c. voltage: peak values not exceeding 42.4 V   |                        | N/A |
|     | - extra-low d.c. voltage: not exceeding 42.4 V   |                        | N/A |
|     | - or separated from live parts by protective impedance, d.c. current not exceeding 2 mA  | See appended Table 9.1 | N/A |
|     | - or separated from live parts by protective impedance, a.c. peak value not exceeding 0.7 mA   | See appended Table 9.1 | N/A |
|     | - for peak value 42.4 V up to and including 450 V capacitance not exceeding 0.1 $\mu F$  | See appended Table 9.1 | N/A |
|     | - for peak value 450 V up to and including 15 kV capacitance not exceeding 0.1 $\mu F$   | See appended Table 9.1 | N/A |
| 9.2 | Probe of Fig 1 did not contact live parts with detachable parts removed  |                        | Р   |
|     | Probe of Fig 1 did not contact live parts of the lamp with detachable parts removed  |                        | N/A |
|     | Screw type fuses or screw-type miniature circuit<br>breakers accessible without aid of a tool excluded<br>from this requirement  |                        | N/A |
|     | Probe of Fig 1did not contact live parts or live parts<br>protected only by lacquer, enamel, ordinary paper,<br>cotton, oxide film, beads, or sealing compound<br>applied through an opening with 20 N force |                        | Р   |
| 9.3 | Test pin of Fig 2 did not contact live parts, through openings in class II tools or class II constructions   |                        | Р   |
| 9.4 | Probe of Fig 1 did not contact basic insulation<br>through openings in Class II tools or Class II<br>constructions with all detachable parts removed   |                        | Р   |

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| Clause | Requirement + Test | Result - Remark | Verdict |
|--------|--------------------|-----------------|---------|

| 10   | STARTING   |                     |     |
|------|--|---------------------|-----|
| 10.1 | Motors start under normal voltage conditions   |                     | Р   |
|      | Starting ten times at 0.85 times rated voltage without load (V):   | 187 Vac<br>93,5 Vac | Р   |
| 10.2 | Centrifugal and other automatic starting switches<br>operated reliably 10 times at 1.1 of the rated voltage<br>(V) |                     | N/A |
| 10.3 | Overload protection devices did not operate under<br>normal starting conditions as confirmed by 10.1 and<br>10.2   |                     | N/A |

| 11   | INPUT AND CURRENT   |                         |   |
|------|---|-------------------------|---|
| 11.1 | Marked power input or current is at least 110% of measured no-load input or current | See appended Table 11.1 | Р |

| 12   | HEATING   |                         |     |
|------|---|-------------------------|-----|
| 12.1 | Excessive temperatures not attained under normal load   | See appended Table 12.1 | Р   |
|      | Measurements for heating elements repeated as specified   |                         | N/A |
| 12.2 | Loading conditions during temperature test  | See appended Table 12.1 | Р   |
|      | Heating elements tested to IEC 60335-1 at 1.06 times rated voltage  |                         | N/A |
| 12.3 | When possible, temperature rises of uniform windings determined by resistance method                                      | See appended Table 12.3 | Р   |
|      | Temperature rise of electrical insulation, other than windings, measured on surface of insulation                         |                         | Р   |
| 12.4 | Tool operating time   | See appended Table 12.1 | Р   |
| 12.5 | Temperature rises did not exceed values in Table 1, except as allowed by 12.6   |                         | Р   |
|      | Protective devices did not operate  |                         | N/A |
|      | Sealing compounds did not flow  |                         | N/A |
| 12.6 | When winding temperatures exceeded values in Table 1, three additional samples successfully subjected to following tests: |                         | N/A |
|      | a) Heat treatment for 240 h at the specified cabinet temperature (°C):  |                         | N/A |
|      | b) No inter-turn short circuit after oven treatment   |                         | N/A |
|      | c) Humidity treatment in accordance with 14.3   |                         | N/A |

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|--------|--|--------------------------|---------|--|--|
| Clause | Requirement + Test   | Result - Remark          | Verdict |  |  |
|        |  |                          |         |  |  |
|        | d) No excessive leakage current after humidity treatment                             | See appended Table 13.1C | N/A     |  |  |
|        | No flashover or breakdown occurred during electric strength after humidity treatment | See appended Table 15.2A | N/A     |  |  |

| 13   | LEAKAGE CURRENT                                   |                        |     |
|------|---|------------------------|-----|
| 13.1 | Leakage current was not excessive:                | See Tables 13.1A-13.1E | Р   |
|      | Protective impedance disconnected                 |                        | N/A |
| 13.2 | Leakage current measured using circuit of Fig. 10 |                        | Р   |

| 14     | MOISTURE RESISTANCE   |                          |     |
|--------|---|--------------------------|-----|
| 14.1   | Degree of protection for tool enclosure according to tool classification (IP Code)  | -                        | N/A |
| 14.1.1 | Tool not connected to the supply and turned continuously through most unfavourable positions  |                          | N/A |
|        | Lightest permissible flexible cord with smallest cross-<br>sectional area specified on Table 8 used on the tool<br>with type X attachment (A, mm <sup>2</sup> ) | -                        | N/A |
|        | Other tools tested as delivered   |                          | N/A |
| 14.1.2 | Tool rated IPX1 through IPX7 subjected to applicable tests of IEC 60529   |                          | N/A |
|        | For IPX7 test, tool immersed in water containing 1.0 % NaCl   |                          | N/A |
|        | Tool withstood electric strength test of 15 after moisture treatment  | See appended Table 15.2B | N/A |
|        | No trace of water on insulation causing reduction of creepage and clearance below values in 28.1  |                          | N/A |
| 14.2   | No trace of water on insulation causing reduction of creepage and clearance below those in 28.1 after spillage of liquid test                                   |                          | N/A |
|        | Tool withstood electric strength test of 15 after spillage treatment  | See appended Table 15.2B | N/A |
|        | Tool subjected to test of 14.3 after standing in normal test –room atmosphere for 24 h  |                          | N/A |
| 14.3   | Tool subjected to humidity treatment test for 48 h  |                          | Р   |
|        | Relative humidity (93 $\pm$ 2) %:   | 93%                      | Р   |
|        | Temperature (20 - 30 °C ± 1K ):   | 25 °C                    | Р   |
|        | No excessive leakage after humidity treatment:  | See appended Table 13.1D | Р   |
|        | No flashover or breakdown occurred during electric strength after humidity treatment  | See appended Table 15.2A | Р   |

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| Clause | Requirement + Test   | Result - Remark          | Verdict |
|--------|--|--------------------------|---------|
|        |  |                          |         |
| 14.4   | User not subject to an increased risk of electrical shock by liquid system during foreseeable use  |                          | N/A     |
|        | Tool operated for 1 min in each mode and did not exceed maximum allowed leakage current  | See appended Table 13.1E | N/A     |
|        | Tool did not exceed maximum allowable leakage current after drying for 24 h at ambient temperature   | See appended Table 13.1E | N/A     |
| 14.5   | Liquid system withstood the pressure in normal use without leaking   |                          | N/A     |
|        | Tool did not exceed maximum allowable leakage current during pressure application  | See appended Table 13.1E | N/A     |
|        | Tool did not exceed maximum allowable leakage current after drying for 24 h at ambient temperature   | See appended Table 13.1E | N/A     |
| 14.6   | Residual current devices complied with IEC 61540 and met requirements a) to c)   |                          | N/A     |
|        | a) RCD disconnected only both mains conductors<br>when leakage exceeded 10 mA with a maximum<br>response of 300 ms   |                          | N/A     |
|        | Test conducted according to 9.9.2 of IEC 61540, and earthing conductor stayed connected  |                          | N/A     |
|        | b) RCD operated correctly for all 50 cycles  |                          | N/A     |
|        | c) RCD cannot be removed during use or routine<br>normal maintenance (i.e., residual current device<br>fixed to tool or power supply cord connected to tool) |                          | N/A     |
|        | RCD fitted in supply cord provided with Type Y or Z attachment for connection to supply cord and interconnecting cord  |                          | N/A     |

| 15   | 5 ELECTRIC STRENGTH   |                 |     |
|------|---|-----------------|-----|
| 15.1 | Protective impedance disconnected   |                 | N/A |
| 15.2 | No flashover or breakdown occurred during the test with the output current at least than 200 mA and the applied measured voltage +/- 3%                 | See Tables 15.2 | Р   |
|      | The insulation coating withstood the applied potential with the 5 kPa force applied   |                 | N/A |
|      | For the tool with integral heating elements, test voltages specified in IEC 60335-1 applied to the heating elements only and not to other parts of tool |                 | N/A |

| 16   | OVERLOAD PROTECTION OF TRANSFORMERS AND ASSOCIATED CIRCUITS  |                |     |
|------|--|----------------|-----|
| 16.1 | No excessive temperatures occurred during short<br>circuit in transformer or circuits associated with it for<br>a tool supplied from a transformer | See Table 16.1 | N/A |

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|---------------|---|-----------------|----------|
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| Clause        | Requirement + Test                                  | Result - Remark | Verdict  |
|               |   |                 |          |
|               | Power limited by (short-circuit protective device): | -               | —        |
|               | Insulation on conductors was within 15 K of Table 1 |                 | N/A      |
|               | Transformer windings complied with Clause 18.9      |                 | N/A      |
|               | Transformer complies with IEC 61558-1               |                 | N/A      |

| 17   | ENDURANCE  |                                   |     |
|------|--|-----------------------------------|-----|
| 17.1 | No hazards due to extended normal use                                    |                                   | Р   |
| 17.2 | No load intermittent operation (2 x 24 h)                                |                                   | Р   |
|      | Number of operations:  | 2                                 |     |
|      | Number of hours for each operation:                                      | 24 h                              | —   |
|      | Test voltage at each operation (V):                                      | 264 V and 198 V<br>132 V and 99 V | —   |
|      | Rate of operation (100s "on", 20s "off")                                 | 100 s "on"; 20 s "off"            | -   |
|      | Test positions selected:   | Three positions                   | _   |
|      | Operation time for each position   | 8 h                               | _   |
|      | Servicing of carbon brushes and lubricant                                | -                                 | N/A |
|      | Forced cooling or rest periods if temperature exceeded values in Table 1 | -                                 | N/A |
|      | No electrical or mechanical failure                                      |                                   | Р   |
|      | No insulation damage   |                                   | Р   |
|      | No loose contacts or connections   |                                   | Р   |
|      | No operation of overload protection devices                              |                                   | N/A |
| 17.3 | Tools with Centrifugal switches operated for 10,000 cycles               |                                   | N/A |
|      | Number of operations under normal load                                   | -                                 | N/A |
|      | Rate of operations (s "on", s "off"):                                    | -                                 | N/A |
|      | Test voltage 0.9 x rated Voltage (V)                                     | -                                 | N/A |
|      | No electrical or mechanical failure                                      |                                   | N/A |
|      | No insulation damage   |                                   | N/A |
|      | No loose contact or connections  |                                   | N/A |
|      | No flashover or breakdown occurred:                                      | See Table 15.2D                   | N/A |
|      | No opening of overload protection devices                                |                                   | N/A |

| 18   | ABNORMAL OPERATION                  |   |
|------|-------------------------------------|---|
| 18.1 | No hazard due to abnormal operation | Р |

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| Clause      | Requirement + Test  | Result - Remark | Verdict |  |
|             | Fuses, thermal cut-outs, over current protection devices used to provide the necessary protection               |                 | N/A     |  |
| 18.2        | Tool with heating elements  |                 | N/A     |  |
|             | Tool with a control device limiting temperature:  | -               | N/A     |  |
|             | Only one abnormal condition simulated each time   |                 | N/A     |  |
|             | Tests of Clauses 18.2-18.6 conducted consecutively when more than one test applicable to the same tool          |                 | N/A     |  |
|             | Tool tested until a non-self-resetting thermal cut-out operated, or until steady conditions                     | -               | N/A     |  |
|             | Test repeated on a second sample when a heating element permanently open-circuited                              |                 | N/A     |  |
|             | Only one abnormal condition simulated each time   |                 | N/A     |  |
| 18.3        | Tool with heating elements tested under the conditions of heating test, except with restricted heat dissipation |                 | N/A     |  |
|             | Test voltage provided a power 0.85 times rated power input (V)  | -               | —       |  |
| 18.4        | Tool cooled down to room temperature and test of 18.3 repeated  |                 | N/A     |  |
|             | Test voltage provided a power input of 1.24 times rated power input (V)   |                 | —       |  |
| 18.5        | Tested as in heating test, under normal operation with control limiting the temperature short-circuited         |                 | N/A     |  |
|             | Test voltage provided a power input of 1.15 times rated power input (V)   |                 | —       |  |
|             | Multiple controls short-circuited one at a time   |                 | N/A     |  |
| 18.6        | Test on class I tool with tubular sheathed and embedded heating elements  |                 | N/A     |  |
|             | Test repeated with the supply polarity reversed and other end of element connected to earth                     |                 | N/A     |  |
| 18.7        | No load test for 1 min on cutting tools incorporating a commutator motor  |                 | Р       |  |
|             | Test voltage 1.3 times rated voltage, or upper limit of voltage range (V)                                       | 312 V           | —       |  |
|             | After the tests of 18.2 to 18.7, safety of tool not impaired, and windings and connections not loose            |                 | Р       |  |
| 18.8        | Test on tools with induction motor and with moving parts locked   |                 | N/A     |  |
|             | a) Tool with a starting torque less than full-load torque   |                 | N/A     |  |
|             | Duration of locked conditions (s):  | -               | _       |  |

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| Clause      | Requirement + Test   | Result - Remark   | Verdict |  |
|             |  |                   |         |  |
|             | b) Tool started by hand  |                   | N/A     |  |
|             | Duration of locked condition (s)   | -                 | —       |  |
|             | c) tool with moving parts liable to be jammed, or<br>moving parts that can be stopped by hand with the<br>motor switched on  |                   | N/A     |  |
|             | Duration of locked condition (s)   | -                 |         |  |
|             | After the test, or at the instant of operation of fuses,<br>thermal cut-outs, motor operated devices, and the<br>like, the temperature of the windings complied with<br>the values in Table 3        |                   | N/A     |  |
|             | Max winding temperature recorded (°C):   | -                 | —       |  |
| 18.9        | Test on tools with 3-phase motors with one phase disconnected  |                   | N/A     |  |
|             | 30 s tests for tool switched on by hand or continuously loaded by hand; cold started   |                   | N/A     |  |
|             | 5 min test for other tools:  | -                 | N/A     |  |
|             | After the test, or at the instant of operation of fuses,<br>thermal cut-outs, motor protection devices, ant the<br>like, the temperature of the windings complied with<br>the limits in Table 3      |                   | N/A     |  |
|             | Max winding temperature recorded (°C):   | -                 | —       |  |
| 18.10       | No hazards occurred under fault conditions of 18.10.2  |                   | N/A     |  |
|             | Circuits complied with 18.10.1 and not subjected to fault conditions of 18.10.2  |                   | N/A     |  |
|             | Test of 18.10.3 conducted when safety of tool under<br>a fault condition depended on operation of a<br>miniature fuse-link complying with IEC 60127-3  |                   | N/A     |  |
|             | Tool withstood the particular test as a conductor of a PCB open-circuited, and   |                   | N/A     |  |
|             | - base material of PCB withstood test of Annex F,  |                   | N/A     |  |
|             | <ul> <li>creepage or clearances between live parts and<br/>accessible metal parts not reduced below values in<br/>28 due to loosened conductors, and</li> </ul>                                      |                   | N/A     |  |
|             | <ul> <li>– tool withstood tests of 18.10.2 with the open-<br/>circuited conductor bridged</li> </ul>   |                   | N/A     |  |
| 18.10.2     | Fault conditions a) to f) conducted as applicable  | See Table 18.10.2 | N/A     |  |
| 18.10.3     | Tests repeated with fuse-link replaced by an<br>ammeter when during fault conditions of 18.10.2,<br>safety of the tool depended on operation of a<br>miniature fuse-link complying with IEC 60127-3, | See Table 18.10.2 | N/A     |  |

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|---------|--|--|---------|
| Clause  | Requirement + Test   | Result - Remark  | Verdict |
|         | - Circuit not considered to be adequately protected<br>when current measured was 2.1 times the rated<br>current of fuse-link, and test conducted with fuse-link<br>short-circuited (A)                       | -  | N/A     |
|         | <ul> <li>Circuit considered adequately protected when<br/>current measured was — 2.75 times the rated<br/>current of fuse-link (A)</li> </ul>  | -  | N/A     |
|         | <ul> <li>Fuse-link short-circuited when current measured<br/>was 2.1-2.75 times the rated current of fuse-link, and<br/>test conducted as follows (A)</li> </ul>   | -  | N/A     |
| 18.10.4 | Tools incorporating electronic devices are so<br>designed that no hazard results in the event of a<br>failure in the electronic equipment  | See Table 18.10.2  | Р       |
|         | Tool operated for 1 min, at a voltage equal to the rated voltage or the mean value of the voltage range, at no-load with the electronic device short-circuited.  |  | Р       |
|         | No hazard resulted when test repeated with electronic device open-circuited  |  | Р       |
|         | No damage due to fire and mechanical damage impairing safety and protection against electric shock following the tests of 18.10.1 to 18.10.4, and  |  | Р       |
|         | - Current through protective impedance was less than limits of Clause 9.1 (A)  | -  | N/A     |
|         | Tool considered to have withstood the test when speed-limiting device operated   |  | N/A     |
| 18.11   | Switches and devices for motor reversal withstood<br>stresses occurring when rotation reversed 25 times<br>under running conditions at rated voltage or upper<br>limit of rated voltage range at no-load (V) | -  | N/A     |
| 18.12   | Class I tool with class II construction and class II tool<br>operated under extreme overload conditions without<br>impairing protection against electric shock   |  | Р       |
|         | A separate sample operated for 15 min, until the tool open-circuited, or flame appeared  | Operated until the tool open-<br>circuited               | Р       |
|         | Test circuit (kVA):  | 20 kVA   | —       |
|         | 160% normal load test current (A):   | 240 V: 1,6 x 9,95=15,92 A<br>120 V: 1,6 x 15,35= 24,56 A |         |
|         | Overload condition existed for (_min, _sec):   | 240 V: 6 min 32 sec<br>120 V: 15 min expired             |         |
|         | Condition continued until the tool open-circuited, or flame appeared or 15 minutes expired   | 240 V: open-circuited<br>120 V: 15 min expired           | Р       |
|         | Elements that opened in case an open circuit occurred  | 240 V: The winding of stator interruption.               | Р       |

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| Clause | Requirement + Test | Result - Remark | Verdict |
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| When flames appeared, immediately extinguished by $CO_2$ extinguisher  |                               | N/A |
|--|-------------------------------|-----|
| Maximum leakage current measured throughout the abnormal test (mA)   | See Table 13.1E               | Р   |
| Tool that did not operate after 15 min, cooled to room temperature and subjected to a 1500 V Electric Strength test (live parts and accessible parts): | For 220-240 V version: 1500 V | Р   |
| Tool that operated after 15 min, cooled to room<br>temperature and subjected to a 2500 V Electric<br>Strength test (live parts and accessible parts):  | For 110-120 V version: 2500 V | Р   |

| 19   | MECHANICAL HAZARDS  |  |     |
|------|---|--|-----|
| 19.1 | Adequate protection against injury provided against moving and dangerous parts  |  | Р   |
|      | Protective enclosures, covers, and the like have<br>adequate mechanical strength and cannot be<br>removed without the aid of a tool | See Part 2 for particular requirements | Р   |
|      | No dangers from adjusting the guards  |  | Р   |
|      | No dangers due to movement or release of working elements during normal use   |  | Р   |
|      | No contact with dangerous moving parts using standard test finger (Fig 1)   |  | Р   |
| 19.2 | No sharp edges, burrs, flashes and the like   |  | Р   |
| 19.3 | No contact of moving parts with test finger (Fig 1) with removal of dust collection system  |  | Р   |
| 19.4 | Adequate grasping surfaces  |  | Р   |
| 19.5 | Provision for visual checking of the contact of cutting tool with work piece  |  | Р   |
| 19.6 | The no-load speed of the spindle did not exceed 110 % of the rated no-load speed  | See Part 2 for particular requirements | N/A |

| 20   | MECHANICAL STRENGTH   |                 |   |
|------|---|-----------------|---|
| 20.1 | Adequate mechanical strength in normal use  |                 | Р |
|      | No flashover or breakdown occurred after tests of 20.2-20.4 and 15  | See Table 15.2E | Р |
|      | No damage impairing compliance with this standard, and no live parts became accessible  |                 | Р |
| 20.2 | Three blows applied to every weak point of enclosure<br>by spring-operated impact test apparatus in Clause 5<br>of IEC 60068-2-75 |                 | Р |
|      | Brush cap impact energy (Nm)  | -               |   |

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| Clause | Requirement + Test  | Result - Remark  | Verdict |
|        | Other part impact energy (Nm):  | 1,0 Nm   | _       |
|        | Blows applied to protective devices, handles, levers, and knobs when necessary:   | Handle; Enclosure; Air-intake<br>ventilation opening; Switch<br>knob | Р       |
|        | No damage impairing compliance with standard  |  | Р       |
|        | No accessibility of live parts  |  | Р       |
|        | No cracks visible to naked eye  |  | Р       |
|        | Inner cover withstood test  |  | N/A     |
| 20.3   | Hand-held tool withstood impact of 3 varied drops on a concrete surface from 1 m  |  | Р       |
|        | No damage impairing compliance with standard  |  | Р       |
|        | No accessibility of live parts  |  | Р       |
|        | No cracks visible to naked eye  |  | Р       |
|        | Inner cover withstood test  |  | N/A     |
| 20.4   | Adequate mechanical strength of brush holder and their caps   |  | N/A     |
|        | Brush cap removed and replace 10 times applying specified tightening torque   |  | N/A     |
|        | Tightening torque (Nm):   | -  | —       |
|        | No damage impairing compliance with standard  |  | N/A     |
|        | No accessibility of live parts  |  | N/A     |
|        | No cracks visible to naked eye  |  | N/A     |
|        | No damage to threads  |  | N/A     |
| 20.5   | Handles and grasping surfaces have adequate<br>mechanical strength to provide insulation between<br>grasping area and output shaft  |  | Р       |
|        | A separate sample subjected to a single impact from<br>1m onto a concrete surface on each handle and<br>each recommended grasping surface followed by an<br>electric strength test of 1250 V a.c. |  | Р       |
|        | No damage impairing compliance with standard  |  | Р       |
|        | No accessibility of live parts  |  | Р       |
|        | No cracks visible to naked eye  |  | Р       |
|        | No flashover or breakdown of insulation   | See Table 15.2E  | Р       |

| 21   | CONSTRUCTION  |   |
|------|---|---|
| 21.1 | Accidental changing of setting did not occur in tools with different voltages or different speed settings | Р |

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| Clause | Requirement + Test  | Result - Remark | Verdict |
| 21.2   | Accidental changing of settings of control devices did not occur  |                 | Р       |
| 21.3   | Removal of parts ensuring required degree of protection against moisture not possible without aid of a tool   |                 | N/A     |
| 21.4   | Fixing of handles, knobs and the like, used to<br>indicate position of switches or similar components in<br>a wrong position, was not possible                          |                 | P       |
| 21.5   | Replacement of a flexible cable or cord requiring<br>displacement of a switch was possible without<br>subjecting internal wiring to undue stress                        |                 | Р       |
|        | After repositioning of the switch and before<br>reassembling the tool, verification of correct<br>positioning of internal wiring was possible                           |                 | P       |
| 21.6   | Wood, cotton, silk, paper and similar fibrous or<br>hygroscopic material not used as insulation, unless<br>impregnated or chemically rendered non-fibrous               |                 | Р       |
| 21.7   | Asbestos not used   |                 | Р       |
| 21.8   | Ordinary driving belts not relied upon to ensure electrical insulation  |                 | N/A     |
|        | Special belt design employed to allow use as electrical insulation  |                 | N/A     |
| 21.9   | Insulating barriers of Class II tools, and parts of Class<br>II tools serving as supplementary or reinforced<br>insulation are:   | :               | Р       |
|        | - fixed such that they cannot be removed without being seriously damaged  |                 | Р       |
|        | - so designed that they cannot be replaced in an incorrect position, and when omitted, the tool will be inoperable or manifestly incomplete                             |                 | N/A     |
| 21.10  | Use of the sheath (jacket) of a flexible cable or cord<br>as supplementary insulation inside the tool is<br>independent of mechanical and thermal stresses              |                 | N/A     |
| 21.11  | No assembly gap with a width greater than 0.3 mm in supplementary insulation giving access to live parts  |                 | Р       |
| 21.12  | No hazards from parts of Class I tool such as wire,<br>screw, nut, washer or spring becoming loose or<br>falling out of position, and accessible metal not made<br>live |                 | N/A     |
|        | Clearance and creepage distances of Class II tool or<br>class II construction not reduced to less than 50% of<br>values shown in Table 10                               |                 | Р       |

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|--------|---|-----------------|---------|
| Clause | Requirement + Test  | Result - Remark | Verdict |
|        | Class II tool or Class II construction, other than those<br>of the all-insulated type, provided with an insulating<br>barrier between accessible metal and motor parts<br>and other live parts        |                 | Р       |
|        | Class I tool with adequately fixed parts, barriers, and sufficiently large creepage and clearances  |                 | N/A     |
|        | All wires secured in place independent of terminal connection or solder   |                 | Р       |
| 21.13  | Supplementary and reinforced insulation not impaired<br>by deposition of dirt, or dust resulting from wear of<br>parts within the tool to the extent that creepage and<br>clearances would be reduced |                 | Р       |
|        | Ceramic material not tightly sintered and similar<br>materials, and beads alone, not used as<br>supplementary or reinforced insulation  |                 | N/A     |
|        | Parts of natural or synthetic rubber used as supplementary insulation are resistant to aging  |                 | N/A     |
|        | Rubber parts so arranged and dimensioned that<br>creepage distances not reduced below values in<br>28.1, even when cracks occurred  |                 | N/A     |
|        | Insulated material for embedded heating conductors serves only as basic insulation  |                 | N/A     |
|        | Aging test for rubber parts for 70 h at 100±2°C   |                 | N/A     |
|        | Rubber parts tested   | -               | _       |
| 21.14  | Internal wiring, windings, and the like including insulation in general not exposed to oil, grease, and similar substances  |                 | Р       |
|        | Adequate insulation properties of oil, grease, and<br>similar substances used for lubrication of gears and<br>the like with no effect on insulation   |                 | Р       |
| 21.15  | No access to brushes without aid of a tool  |                 | Р       |
|        | When tightening screw-type brush-caps, two surfaces clamped together  |                 | N/A     |
|        | Locking device retaining brushes in position do not depend upon brush spring tension  |                 | Р       |
|        | Screw-type brush-caps accessible from the outside<br>of the tool made of or covered with insulating material<br>of adequate strength, and not projecting beyond<br>surrounding surface of the tool    |                 | N/A     |
|        | Properties of insulating materials  |                 | N/A     |
|        | <ul> <li>tested according to CI. 20.2 and 20.4 for screw-<br/>type brush-caps accessible from outside of tool</li> </ul>  |                 | N/A     |

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|---------|---|--|---------|
| Clause  | Requirement + Test  | Result - Remark                        | Verdict |
|         | <ul> <li>tested as specified for supplementary insulation for<br/>class I and class III tools</li> </ul>  |  | N/A     |
|         | <ul> <li>tested as specified for reinforced insulation for<br/>class II tools</li> </ul>  |  | N/A     |
| 21.16   | Tool employing a liquid system protects the user<br>against increased risk of shock due to presence of<br>liquid under normal use and faults of liquid system               |  | N/A     |
|         | Tools employing liquid system constructed as Class<br>III tools, or   |  | N/A     |
|         | - class I or II and provided with a residual current device, and complying with 14.4-14.6, or   |  | N/A     |
|         | - class I or class II and designed for use in combination with an isolating transformer and complying with 14.4 and 14.5  |  | N/A     |
| 21.17   | Accidental operation of switches and reset buttons on<br>non-self-resetting controls did not occur when tool<br>dragged across a horizontal surface                         |  | Р       |
| 21.18   | Tools, other than those provided with a flexible shaft,<br>fitted with a mains switch which can be switched off<br>by the user without releasing the grasp on the tool      |  | Р       |
|         | A switch locking in "on" position considered to meet<br>the requirement of 21.18, provided it unlocks<br>automatically when the trigger or actuating member<br>is activated |  | N/A     |
| 21.18.1 | Switch could not be locked in "on" position and did<br>not remain in "on" position after trigger released<br>when a risk with continued operation existed                   | See Part 2 for particular requirements | N/A     |
| 21.18.2 | Switch was locked in "off" position when a risk associated with inadvertent starting existed  | See Part 2 for particular requirements | N/A     |
| 21.19   | Protection against electrical shock not affected when<br>screws accessible from the outside replaced by<br>longer screws simulating routine servicing                       |  | Р       |
|         | Creepage and clearances not reduced below values in 28.1  |  | Р       |
| 21.20   | Tool marked with the first numeral of IP system complies with IEC 60529:  |  | N/A     |
| 21.21   | No risk of electrical shock from charged capacitors when touching pins of the plug  |  | Р       |
|         | Max. voltage measured between pins of the plug after one second after each disconnection (V):   | 0 V                                    | Р       |
|         | Line capacitors rated < 0.1 $\mu$ F   |  | N/A     |
| 21.22   | Non-detachable parts secured reliably and withstood mechanical stress under normal use  |  | Р       |

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| Clause | Requirement + Test  | Result - Remark | Verdict |
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|        | Snap-in devices have an obvious locked position and have fixing properties that do not deteriorate  |                 | N/A     |
|        | Parts disassembled and assembled 10 times prior to test showed no signs of deterioration  |                 | N/A     |
|        | Parts affected by temperature tested immediately after conditions of Clause 12  |                 | N/A     |
|        | All weak parts of the tool subjected to the 10 s push force of 50 N   |                 | N/A     |
|        | 50 N pull force applied to cover or weak part when shaped prevented easy slippage of fingertips   |                 | N/A     |
|        | 30 N pull force applied to cover or weak parts when<br>projection of the gripped part was less than 10 mm in<br>the direction of removal                              |                 | N/A     |
|        | Test fingernail of Fig. 7 inserted in apertures and joints with a force of 10 N to enable a force of 30 N for 10 s by means of a loop while applying push/pull forces |                 | N/A     |
|        | A torque of 2 Nm applied at the same time as pull or<br>push force on parts 50 mm or smaller and likely to be<br>subjected to twisting,                               |                 | N/A     |
|        | A torque of 4 Nm applied at the same time as pull or<br>push force on parts larger than 50 mm and likely to<br>be subjected to twisting,                              |                 | N/A     |
|        | Projection was less than 10 mm and required a torque of (Nm):   |                 | N/A     |
|        | Parts not detached, and remained in locked position   |                 | N/A     |
| 21.23  | Handles, knobs, etc., withstood axial force of 30 N for 1 minute  |                 | Р       |
| 21.24  | Storage hooks and similar devices for flexible cords are smooth and well rounded  |                 | N/A     |
| 21.25  | Current-carrying parts and other parts resistant to corrosion under normal use  |                 | Р       |
|        | After tests of Clause 30, no sign of corrosion on relevant parts  |                 | N/A     |
| 21.27  | Insulation between SELV and other parts of non-class<br>II tool meets requirements for double or reinforced<br>insulation   |                 | N/A     |
| 21.28  | Parts separated by protective impedance comply with requirements for double or reinforced insulation  |                 | N/A     |
| 21.30  | Shafts of operating knobs, handles, levers, and the like not live, except when removal of such parts does not make the shaft accessible to test finger                |                 | Р       |

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|        | IEC 60745-1  |                   |         |
| Clause | Requirement + Test   | Result - Remark   | 'erdict |
| 21.31  | Handles, levers, and knobs of non-class III tool held<br>or actuated in normal use do not become live during<br>an insulation fault  |                   | Ρ       |
|        | Metallic handles, levers, and knobs with shaft and<br>securing means likely to become live due to basic<br>insulation fault, adequately covered by insulating<br>material or their accessible parts separated from their<br>shafts or securing means by insulation   |                   | N/A     |
|        | Covering or insulating material complies with Electric Strength test in Clause 15, Table 2, item 4   |                   | N/A     |
| 21.32  | Tool likely to cut into concealed wiring or cord, has<br>handles and grasping surfaces made of insulating<br>material, or metal covered by insulating material, or<br>their accessible parts are separated by insulating<br>barrier(s) from accessible metal parts that may<br>become live by the output shaft |                   | Ρ       |
|        | Insulated, stick type, auxiliary handle is provided with<br>a flange $\geq$ 12 mm high above grasping surface<br>between grasping area and accessible parts that may<br>become live by the output shaft  |                   | N/A     |
| 21.33  | Capacitors in class II tools not connected to<br>accessible metal parts, and their metallic casings are<br>separated from accessible metal parts by<br>supplementary insulation  |                   | Ρ       |
|        | Capacitors tied to accessible metal parts comply with Clauses 9.1 and 21.36  |                   | N/A     |
| 21.34  | Capacitors not connected between contacts of the thermal cut-outs  |                   | N/A     |
| 21.35  | Lamp holders used only for connection of lamps   |                   | N/A     |
| 21.36  | Protective impedance consists of at least two<br>separate components with impedance unlikely to<br>change significantly during lifetime of tool  |                   | N/A     |
|        | When a component short or open-circuited, values in Clause 9.1 were not exceeded   |                   | N/A     |
|        | Resistors comply with 14.1 of IEC 60065 and capacitors comply with 14.2 of IEC 60065   |                   | N/A     |
| 21.37  | Air-intake ventilation openings not excessively large  |                   | Р       |
|        | It was not possible to insert a steel ball 6 mm in<br>diameter through air-intake openings other than<br>those adjacent to fan   |                   | Ρ       |
| [      |  |                   |         |

| 22  |    | INTERNAL WIRING  |   |
|-----|----|--|---|
| 22. | .1 | Wireways smooth and free from sharp edges, burrs, etc. | Р |

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| Clause | Requirement + Test   | Result - Remark | Verdict |
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|        | Holes in metal through which insulated wires pass<br>provided with bushings or, except as required by<br>relevant part 2, have smooth, well-rounded edges<br>with a radius of 1,5 mm |                 | N/A     |
|        | Wiring prevented from coming into contact with moving parts  |                 | Р       |
| 22.2   | Internal wiring and electrical connections adequately protected or enclosed  |                 | Р       |
| 22.3   | Internal wiring adequately rigid, fixed or insulated<br>such that, in normal use, creepage and clearances<br>cannot be reduced below values in 28.1                                  |                 | Р       |
|        | The insulation not damaged in normal use   |                 | Р       |
|        | Insulation of internal wiring electrically equivalent to insulation of cords complying with IEC 60227or IEC 60245  |                 | N/A     |
|        | No breakdown resulted upon application of a 2000 V electric voltage for 15 min between conductor and metal foil wrapped around insulation  |                 | Р       |
|        | Sleeves used as supplementary insulation on internal<br>wiring remain in position by clamps at both ends<br>requiring its removal by breaking or cutting                             |                 | Р       |
| 22.4   | Use of green/yellow conductors for earthing terminals only   |                 | N/A     |
| 22.5   | Aluminium wires not used for internal wiring   |                 | Р       |
| 22.6   | Stranded conductors with lead-tin soldering are only<br>used with spring terminals with constant contact<br>pressure, except when clamping means pose no risk<br>of bad contact      |                 | N/A     |

| 23     | COMPONENTS  |                         |     |
|--------|---|-------------------------|-----|
| 23.1   | Components comply with relevant IEC standards   | See appended Table 23.1 | Р   |
|        | Components used in accordance with their markings   |                         | Р   |
|        | Applied exceptions  | -                       | N/A |
| 23.1.1 | Capacitors in auxiliary windings of motors marked with their rated voltage and rated capacitance: | -                       | N/A |
| 23.1.2 | Fixed capacitors for radio interference suppression comply with IEC 60384-14                      |                         | Р   |
| 23.1.3 | Small lamp holders similar to E10 lamp holders meet requirements for E10 lamp holders             |                         | N/A |
| 23.1.4 | Insolating and safety insulating transformers comply with IEC 61558-1                             |                         | N/A |

|         | IEC 60745-1   |                 |         |
|---------|---|-----------------|---------|
| Clause  | Requirement + Test  | Result - Remark | Verdict |
| 23.1.5  | Appliance couplers other than those used for IPX0 tools comply with IEC 60309, and those used for IPX0 comply with IEC 60320  |                 | N/A     |
|         | Instructions provided to inform user to connect the tool with non-IEC appliance couplers  |                 | N/A     |
| 23.1.6  | Automatic controls not complying with IEC 60730-1 tested according to this standard, and additionally according to 11.3.5 – 11.3.8 and 17 of IEC 60730-1  |                 | N/A     |
|         | IEC 60730-1 tests conducted under conditions occurring in the tool  |                 | N/A     |
|         | Type of controls used and number of operations completed per CI. 17 of IEC 60730-1 (cycles):  | -               | N/A     |
|         | Correct markings used on automatic controls:  | -               | N/A     |
|         | Tests of Clause 17 of IEC 60730-1 were not<br>conducted on automatic controls because tool<br>complies with this standard when protective device<br>short-circuited                                   |                 | N/A     |
|         | Thermostats and temperature limiters tested in accordance with a specific exception in footnote b) of Table 1 of Clause 12  |                 | N/A     |
| 23.1.7  | Unless otherwise specified, tests on components per other standards conducted separately according to the relevant standard   |                 | N/A     |
|         | Component, marked and used per its markings   |                 | N/A     |
|         | Components not mentioned in Table 1 of Clause 12 tested as part of the tool   |                 | N/A     |
| 23.1.8  | If no IEC standard, or when component not marked<br>or used not as marked, component tested under<br>conditions occurring in the tool, and number of<br>samples as required by similar specifications | -               | N/A     |
| 23.1.9  | Capacitor voltage did not exceed 1.1 times its rated voltage (V)  | -               | N/A     |
| 23.1.10 | Adequate breaking capacity of mains switches with<br>no electrical mechanical failure   |                 | Р       |
|         | Mains switches rated for min. 50K cycles of operations  | 50 000 Cycles   | Р       |
|         | Switch operated 50 times with motor stalled   |                 | Р       |
|         | For electronic control device switching off before<br>opening the main contacts, switch operated five<br>times with the electronic device short-circuited   |                 | N/A     |
| 23.1.11 | Switches, not separately tested and found to comply<br>with IEC 61058-1 under the conditions occurring in<br>the tool, comply with Annex I  |                 | N/A     |

|        | IEC 60745-1   |                 |         |
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| Clause | Requirement + Test  | Result - Remark | Verdict |
|        |   | 1               |         |
|        | Test of 17.2.4.4 of IEC 61058-1 conducted for a min. of 50000 cycles of operation:  | -               | N/A     |
|        | Switches operated only with the aid of a tool and<br>intended for no load operation were not subjected to<br>tests of Clause 17 of IEC 61058-1  |                 | N/A     |
|        | The above also applied to switches operated by hand and interlocked not to be operated under load   |                 | N/A     |
|        | Switches without interlock tested per IEC 61058-1, 17.2.4.4 for a min. of 100 cycles of operation   | -               | N/A     |
|        | Tests of 17.2.4.4 of IEC 61058-1 not conducted on a switch when tool met the requirements of this standard when the switch short-circuited  |                 | N/A     |
| 23.2   | Tool not fitted with switches or automatic controls in flexible cords   |                 | N/A     |
|        | Tool not fitted with devices causing the protection device in the fixed wiring to operate   |                 | N/A     |
|        | Tool not fitted with thermal cut-outs which can be reset by a soldering operation   |                 | N/A     |
| 23.3   | Overload protection devices are non-self-resetting  |                 | N/A     |
| 23.4   | Plugs and socket-outlets used as terminal devices for<br>heating elements and plugs and socket-outlets for<br>ELV circuits not interchangeable with plugs and<br>socket-outlets in IEC 60884, and with connectors and<br>tool inlets complying with IEC 60320 |                 | N/A     |
| 23.5   | Motors connected to the supply mains with insulation inadequate for the rated voltage comply with Annex B   |                 | N/A     |

| 24   | SUPPLY CONNECTION AND EXTERNAL FLEXIBL  | E CORDS |     |
|------|---|---------|-----|
| 24.1 | Tool rated in voltage or frequency for connection to public supplies provided with a supply cord with a plug  |         | Р   |
|      | Tool intended to be connection to non-public power supplies provided with a supply cord without a plug  |         | N/A |
|      | Tool provided with appliance inlet for connection to a<br>supply having at least same degree of protection<br>against moisture as required for the tool, and with<br>locking device preventing accidental disconnection |         | N/A |
|      | Tool provided with a supply cord for connection to a supply $\leq 0.5$ m and fixed with an in-line connector (cable coupler) and its mating counterpart   |         | N/A |
|      | The in-line connector provided with at least the same degree of protection against moisture as required for the tool  |         | N/A |

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| Clause | Requirement + Test  | Result - Remark  | Verdict |
|        | Locking devices complied with pull test of 24 14  |  | N/A     |
| 24.2   | Supply cord assembled to the tool by attachment<br>type (specify X, Y, or Z):   | Type Y attachment  | P       |
|        | Supply cord with type X and type Y attachment is<br>ordinary flexible cord or a special cord only available<br>from the manufacturer or its agent   | Ordinary flexible cord   | Р       |
|        | Special cord includes part of the tool  | -  | N/A     |
| 24.3   | Plugs fitted with only one flexible cord  |  | Р       |
| 24.4   | Supply cord not lighter than ordinary tough rubber<br>sheathed flexible cord or ordinary PVC sheathed<br>flexible cord  | H05VV-F  | Р       |
|        | PVC cords not used if external metal parts exceed<br>75 K temperature rise  |  | N/A     |
|        | Power supply cords of single-phase tool with a plug<br>and rated current $\leq$ 16 A supplied with a plug<br>complying with IEC 60884 or IEC 60309  |  | Р       |
|        | Class I tools fitted with plugs complying with IEC 60309, Sheet 2-1   |  | N/A     |
|        | Class II tools fitted with plugs complying with IEC 60309, Sheet 2  |  | Р       |
|        | Class III tools fitted with plugs complying with IEC 60309, Sheet 2-1   |  | N/A     |
|        | Body of plug covered with, rubber, polyvinyl chloride, or a material with equivalent mechanical strength  | -  | Р       |
|        | Supply cords of class I, single-phase tool rated > 16<br>A $\leq$ 63 A, and multi-phase tool rated $\leq$ 63 A, provided<br>with a plug complying with IEC 60309 and standard<br>Sheet 2-III based on current |  | N/A     |
|        | Supply cords of class II, single-phase tool rated > 16 A $\leq$ 63 A, and multi-phase tool rated $\leq$ 63 A, provided with a plug complying with IEC 60309 and standard Sheet 2                              |  | N/A     |
|        | Supply cords of class III, single-phase tool rated > 16 A $\leq$ 63 A, and multi-phase tool rated $\leq$ 63 A, provide with a plug complying with IEC 60309 and standard Sheet 2-III                          |  | N/A     |
| 24.5   | Nominal cross-section area of supply cord per Table 6 (mm <sup>2</sup> )  | 110-120 V: 1,5 mm <sup>2</sup><br>220-240 V: 1,0 mm <sup>2</sup> | Р       |
| 24.6   | Supply cord of class I tool has green/yellow core connected to internal earthing terminal of the tool, and to earthing contact of plug  |  | N/A     |

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| Clause | Requirement + Test   | Result - Remark                  | Verdict |
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| 24.7   | Lead-tin solder not used to consolidate leads under<br>pressure, except when clamping means used   |                                  | N/A     |
|        | Clamping screws alone not used for securing soldered leads   |                                  | N/A     |
| 24.8   | Moulding supply cord to any part has no effect on the insulation of the cord   |                                  | N/A     |
| 24.9   | Inlet openings provided with a bushing, or no risk of damaging protective covering of supply cord  |                                  | Р       |
| 24.10  | Inlet bushings shaped to prevent damage to supply cord   |                                  | Р       |
|        | Inlet bushings reliably fixed and not removable without the aid of a tool  |                                  | Р       |
| 24.12  | Cord guards provided with adequate mechanical strength and retain these properties throughout extended normal use                              |                                  | Р       |
|        | Flexing test performed in apparatus shown in Fig. 9  |                                  | Р       |
|        | Weight attached to cable or cord (kg)  | 5,7 kg                           | —       |
|        | Oscillating member moved backwards and forwards through an angle of 90° (45° on either side of the vertical) with rate of flexings 60/minute   |                                  | Р       |
|        | After 10,000 flexings, sample turned through 90° about the centre of the cord guard  | 20 000                           | Р       |
|        | After the test, cord guard not loosened, and no<br>damage to cord guard and flexible cable impairing<br>compliance with this standard          |                                  | Р       |
|        | Number of strands versus number of broken strands of each conductor not more than 10%  | 0 %                              | Р       |
|        | Cord guard did not slip out from its location after completion of ten 1 sec lifts  |                                  | Р       |
| 24.13  | Cord guard of insulating material provided to protect against excessive bending at inlet opening   |                                  | Р       |
|        | Guard fixed reliably and projects outside tool a<br>distance beyond inlet opening of at least 5 times the<br>overall diameter of cable or cord |                                  | Р       |
|        | Cord guard integral to tool minimum 100 mm longer than guard   |                                  | Р       |
|        | Mass attached to the free end of cable or cord (g):  | H07RN-F: 922 g<br>H05VV-F: 686 g | —       |
|        | Temperature sensitive cord guard tested at 23±2°C  |                                  | N/A     |
|        | Curvature of cable or cord is nowhere less than 1.5 of external diameter of cable  |                                  | Р       |

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| Clause | Requirement + Test  | Result - Remark | Verdict |
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| 24.14  | Conductors relieved from strain, twisting and protected from abrasion   |                 | Р       |
|        | It is not possible to push the cord into the tool   |                 | Р       |
|        | Pull force was applied 25 times at the force prescribed in Table 7 (N)  | 100 N           | —       |
|        | After pull test, cord, other than automatic cord reel,<br>subjected to torque in Table 7 for 1 min (Nm)                                       | 0,35 Nm         | Р       |
|        | The cord was not damaged during the tests   |                 | Р       |
|        | Cord longitudinal displacement (mm)   | 0,3 mm          | Р       |
|        | Conductors movement in the terminals (mm):  | 0,1 mm          | Р       |
|        | No appreciable strain at the connection   |                 | Р       |
|        | Creepage and clearances not reduced below values in Cl. 28.1  |                 | Р       |
| 24.15  | Cord anchorage either accessible only with the aid of a tool, or the cord can only be fitted using a tool                                     |                 | Р       |
| 24.16  | Cord anchorage for type X attachment  |                 | N/A     |
|        | Cord anchorage allows easy replacement of cord  |                 | N/A     |
|        | It is evident how strain relief and prevention of twisting are accomplished by the cord anchorage   |                 | N/A     |
|        | Anchorage is suitable for different types of cord, or tool designed to be fitted with only one type of cord                                   |                 | N/A     |
|        | Cord anchorage screws separated by supplementary insulation   |                 | N/A     |
|        | Cord is not clamped by metal screw bearing directly on the cord   |                 | N/A     |
|        | At least one part of cord anchorage securely fixed to<br>the tool, unless it is part of the specially prepared<br>cord                        |                 | N/A     |
|        | Screws intended to fix the cord in place are not used<br>to secure any other part, or it is clear the tool is<br>inoperative                  |                 | N/A     |
|        | Parts fastened to the cord anchorage by the same screw could not be removed without the aid of a tool   |                 | N/A     |
|        | Cord anchorage is such that in case of labyrinths, the labyrinths cannot be bypassed in a way that the requirement of Clause 24.14 is not met |                 | N/A     |
|        | For type X attachment, gland not used as cord anchorage for power supply cord   |                 | N/A     |
|        | Cord anchorage in class I tool is of insulating material or provided with an insulating lining  |                 | N/A     |

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|        | IEC 60745-1  |                 |         |
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| Clause | Requirement + Test   | Result - Remark | Verdict |
|        | Cord anchorage in class II tool is of insulating material, and when metallic, meet requirements for supplementary insulation   |                 | N/A     |
|        | Type X has one or more nuts to secure cord anchorage to tool   |                 | N/A     |
|        | Clamping member complies with Figure 6   |                 | N/A     |
|        | Tests of Cl. 24.14 conducted with lightest type of cord of smallest cross-section and next heavier type as in Cl. 25.2 (sizes, mm <sup>2</sup> )   |                 | N/A     |
|        | Specially prepared cord tested with the cord as delivered  |                 | N/A     |
|        | Conductors inserted into terminals, terminal screws tightened sufficiently to prevent conductors from easily changing their position, torque set at  |                 | N/A     |
| 24.17  | Adequate cord anchorages are provided for type Y and Z attachments and complied with 24.14   |                 | Р       |
| 24.18  | Knots and tying strings for type X attachment are not used   |                 | Р       |
| 24.19  | The insulated conductors of the supply cord are<br>insulated from accessible metal parts by basic<br>insulation for class I tool, and supplementary<br>insulation for class II tools   |                 | P       |
|        | - insulation consists of a separate insulating lining fixed to cord anchorage  |                 | Р       |
|        | - a sleeve or grommet is fixed to the cord   |                 | N/A     |
|        | - for class I tools, insulation consists of sheath of the sheathed cord  |                 | N/A     |
| 24.20  | For type X attachment space for supply cables or supply cord provided inside or as a part of tool  |                 | N/A     |
|        | - space permits verification of correct connection and positioning of conductors   |                 | N/A     |
|        | - space permits covers to be fitted without risk of damage to supply conductors or their insulation  |                 | N/A     |
|        | - uninsulated end of conductor, when detached from a terminal, cannot come into contact with accessible metal parts  |                 | N/A     |
|        | Installation test conducted with cables or flexible cords of the largest cross-sectional area as per Clause 25.2 (mm <sup>2</sup> )  |                 | N/A     |
|        | For pillar terminals (with conductors that are not<br>separately clamped 30 mm or less from terminal),<br>and for other terminals with screw clamping, a force<br>of 2 N applied to the wire in any direction and<br>adjacent to the terminal, screw or stud |                 | N/A     |

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|        | IEC 60745-1   |                 |         |
| Clause | Requirement + Test  | Result - Remark | Verdict |
|        | The uninsulated end of the conductor did not come   |                 | N/A     |
| 24.21  | Appliance inlet has no accessible live parts  |                 | N/A     |
|        | - appliance inlet allows easy insertion of connector  |                 | N/A     |
|        | - after insertion of connector, tool not supported by<br>the connector during any position of normal use on a<br>flat surface |                 | N/A     |
|        | Standard test finger applied for tool inlet other than appliance inlet per IEC 60320  |                 | N/A     |
|        | Appliance inlet complies with IEC 60320   |                 | N/A     |

| 25   | TERMINALS FOR EXTERNAL CONDUCTORS   |     |
|------|---|-----|
| 25.1 | Type X attachment, other than specially prepared<br>cord, provided with terminal connections made by<br>screws, nuts, or equally effective devices  | N/A |
|      | Use of screw-type terminals per IEC 60998-2-1   | N/A |
|      | Use of screwless-type terminals per IEC 60998-2-2   | N/A |
|      | Use of clamping units according to IEC 60999-1 considered equally effective devices   | Р   |
|      | Screws and nuts do not fix other components   | N/A |
|      | Screws and nuts allowed to also clamp internal conductors when they are unlikely to be displaced when fitting supply conductors   | N/A |
|      | For tool with type X attachment, soldered<br>connections allowed to be used for connection of<br>external conductors, when soldering alone is not<br>used to maintain conductor in position       | N/A |
|      | When provided, barriers prevent creepages and clearances between live parts and other metal parts from being reduced to $< 50\%$ of values in 28.1, the conductor can be fixed by soldering alone | N/A |
|      | For type Y and Z attachments, soldered, welded,<br>crimped and similar connections allowed for the<br>connection of external conductors   | Р   |
|      | Class II tools, conductor so positioned or fixed that<br>soldering, crimping, or welding alone not relied upon<br>to maintain the conductor in the position                                       | Ρ   |
|      | Barriers prevent creepages and clearances between<br>live parts and other metal parts from being reduced<br>to < 50% of values in 28.1 for the Class of tool using<br>Type Y or Z attachments     | Р   |
|      | Conductors connected by soldering are held in place near termination independent of solder  | N/A |

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| IEC 60745-1 |   |                 |         |
|-------------|---|-----------------|---------|
| Clause      | Requirement + Test  | Result - Remark | Verdict |
|             |   |                 | 1       |
|             | Conductor is "hooked in" before soldering and the hole through which it passes is not too large   |                 | N/A     |
|             | Terminals of a component built into the tool used to secure external conductors   |                 | Р       |
|             | Leads additionally fixed near terminations  |                 | Р       |
|             | Stranded conductors secured at insulation and conductor   |                 | N/A     |
| 25.2        | Terminals for type X attachment fitted with special connection or accommodate nominal cross-sectional areas as in Table 8   |                 | N/A     |
|             | Cables or cords of the specified smallest and largest cross-sectional areas can be fitted (mm <sup>2</sup> )  |                 | N/A     |
|             | Supply cord terminals withstood pull force of 5 N   |                 | N/A     |
| 25.3        | For type X attachment, when clamping means<br>tightened or loosened, terminal did not loosen up, no<br>stress on internal wiring, and creepage and<br>clearances not reduced                                  |                 | N/A     |
|             | Torque applied per IEC 60999-1, Clause 9.6 at 2/3 torque of that in Table 4 of IEC 60999-1 (Nm):  |                 | N/A     |
|             | Terminals secured by two screws to prevent loosening  |                 | N/A     |
|             | Correct position of supply terminals maintained by<br>switches and similar devices with recesses and<br>verified after connection of supply cable and<br>repositioning of device                              |                 | N/A     |
|             | Sealing compound without other means of locking not used  |                 | N/A     |
|             | Self-hardening resins used only on terminals that are not subject to torsion in normal use  |                 | N/A     |
| 25.4        | Type X attachment using terminals to clamp the conductor between metal surfaces do so without damage to conductor after torque test per Cl. 25.3  |                 | N/A     |
| 25.5        | Type X attachments which require no special<br>preparation of conductor for correct connection, and<br>conductor does not slip out when clamping screws or<br>nuts tightened                                  |                 | N/A     |
|             | Type X specially prepared cord used:  | -               | N/A     |
|             | There were no deep or sharp indentations on the conductors after torque test per Clause 25.3  |                 | N/A     |
| 25.6        | End of conductor inserted in the hole of pillar type<br>terminals is visible, or can pass beyond threaded<br>hole for a distance of half nominal diameter of screw,<br>or 2.5 mm, the greater of the two (mm) |                 | N/A     |

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|        | IEC 60745-1  |                 |           |  |  |  |
| Clause | Requirement + Test   | Result - Remark | Verdict   |  |  |  |
| 25.7   | For type X attachment, terminals clearly recognizable and accessible after opening the tool                                  |                 | N/A       |  |  |  |
|        | All terminals located behind one cover, or one part of the enclosure   |                 | N/A       |  |  |  |
| 25.8   | Terminal devices not accessible without the aid of a tool  |                 | Р         |  |  |  |
| 25.9   | For tool with type X attachment, terminal devices located or shielded to prevent a strand of wire from escaping              |                 | N/A       |  |  |  |
|        | In case of class II tool, live parts and metal parts<br>separated from accessible metal parts by<br>supplementary insulation |                 | N/A       |  |  |  |
|        | 8 mm long free wire of the stranded supply conductor did not touch any accessible metal part                                 |                 | N/A       |  |  |  |
|        | 8 mm long free wire of stranded conductor<br>connected to an earthing terminal did not touch any<br>live part                |                 | N/A       |  |  |  |

| 26   | PROVISION FOR EARTHING  |     |
|------|---|-----|
| 26.1 | Accessible metal parts of class I tool permanently connected to an earthing terminal or termination within the tool                 | N/A |
|      | Accessible metal parts of class I tool permanently connected to the earthing contact of the tool inlet                              | N/A |
|      | Printed circuit boards are not used to provide continuity of protective earthing circuit  | N/A |
|      | No electrical connection between earthing terminals or contacts and neutral terminal  | N/A |
|      | No provisions for earthing in Class II and III tools  | Р   |
|      | Metal parts behind a decorative cover that do not<br>withstand test of Clause 20 considered accessible<br>metal parts               | N/A |
| 26.2 | Clamping means of earthing terminals adequately locked against accidental loosening   | N/A |
|      | Earthing connections not possible to loosen without the aid of a tool   | N/A |
|      | Terminals with screw clamping comply with the relevant requirements of Clause 25, and screwless terminals comply with IEC 60998-2-2 | N/A |
|      | For specially prepared cords, terminals comply with IEC 60760   | N/A |
|      | Screwless terminals tested per IEC 60998-2-2  | N/A |

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|        | IEC 60745-1   |                    |         |  |  |
| Clause | Requirement + Test  | Result - Remark    | Verdict |  |  |
|        |   | 1                  |         |  |  |
| 26.3   | Earth connection of detachable parts was made<br>before the current-carrying connections established<br>when placing the part in position, and the current<br>carrying connections separated before earth<br>connection was broken when removing the part |                    | N/A     |  |  |
|        | If cord slips out of cord anchorage, current-carrying conductors become taut before earthing conductor  |                    | N/A     |  |  |
| 26.4   | No risk of corrosion between metal parts of earthing terminals and copper of earthing conductor   |                    | N/A     |  |  |
|        | Parts transmitting current in case of an insulation<br>fault, other than parts of metal frame or enclosure,<br>are coated or uncoated metal with adequate<br>resistance to corrosion  |                    | N/A     |  |  |
|        | Thickness of electroplated coating (µm)   |                    | N/A     |  |  |
|        | Parts of coated or uncoated metal providing or<br>transmitting contact pressure only, adequately<br>protected against rusting   |                    | N/A     |  |  |
|        | Protection provided against risk of corrosion resulting<br>from contact between copper and aluminium (or<br>aluminium alloy)  |                    | N/A     |  |  |
|        | Parts subjected to a treatment such as chromate conversion coating are used only to provide or transmit contact pressure  |                    | N/A     |  |  |
|        | Thickness of coating of steel measured in accordance with ISO 2178 or ISO 1463 (μm)   |                    | N/A     |  |  |
|        | Resistance to rusting test  | See also Clause 30 | N/A     |  |  |
| 26.5   | Resistance of earthing circuit (max. 0.1 $\Omega$ )   |                    | N/A     |  |  |
|        | Test current (A)  |                    | —       |  |  |
|        | Voltage drop between the earthing terminal and accessible metal part (V)  |                    | —       |  |  |

| 27   | SCREWS AND CONNECTIONS  |   |     |
|------|---|---|-----|
| 27.1 | Fixings and electrical connections (includes earthing connections) withstood mechanical stresses occurring in normal use                          |   | Р   |
|      | Screws not made of soft metal such as zinc or aluminium   |   | Р   |
|      | Diameter of screws of insulation material (mm):   | - | N/A |
|      | Screws transmitting electrical contact pressure screw into metal  |   | Р   |
|      | Screws made from insulating material are not used if<br>their replacement by a metal screw could impair<br>supplementary or reinforced insulation |   | N/A |

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|-------------|---|-------------------------------|---------|
| Clause      | Requirement + Test  | Result - Remark               | Verdict |
|             | Screws removed when replacing the supply cord with<br>type X attachment, or during maintenance, are not of<br>insulating material where their replacement by a<br>metal screw could impair basic insulation |                               | N/A     |
|             | Screws and nuts tightened and loosened 10 times for screw engaged with a thread of insulating material  |                               | Р       |
|             | Nuts and other screws tightened and loosened five times   |                               | Р       |
|             | Screws engaging with a thread of insulating material completely removed and reinserted each time  |                               | Р       |
|             | When testing terminal screws and nuts, a flexible conductor of the largest cross-sectional area per Clause 25.2 placed in the terminal (mm <sup>2</sup> ):  | 1,5 mm <sup>2</sup>           | Р       |
|             | Torque per column I of Table 9 applied to metal screw without head (Nm):  | -                             | N/A     |
|             | Torque per column II of Table 9 applied to other  | 1) 1,2 Nm; grip screw         | Р       |
|             | metal screws and nuts (Nm)  | 2) 1,2 Nm; anchorage screw    |         |
|             |   | 3) 0,8 Nm; screw terminal     |         |
|             |   | 3) 1,8 Nm; enclosure terminal |         |
|             | Torque per column II of Table 9 applied to screws of insulating material, having a hexagonal head with dimension across flats exceeding the overall thread diameter (Nm)                                    | -                             | N/A     |
|             | Torque (column II, Table 9) applied to screws of<br>insulating material, with cylindrical head and a socket<br>for a key, having cross-corner dimension exceeding<br>overall thread diameter (Nm)           | -                             | N/A     |
|             | Torque per column II of Table 9 applied to screws of insulating material, with a head having a slot or cross slots, the length of which exceeds 1.5 times the overall thread diameter (Nm)                  | -                             | N/A     |
|             | Torque per column III of Table 9 applied to other screws of insulating material (Nm):   | -                             | N/A     |
|             | Conductor moved each time the screw or nut was loosened   |                               | Р       |
|             | No damage impairing further use of fixing or electrical connections   |                               | Р       |
| 27.2        | Contact pressure not transmitted through insulating material other than ceramic, unless compensated for shrinkage or distortion   |                               | N/A     |
| 27.3        | Space-threaded screws not used for connection of current-carrying parts   |                               | Р       |

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| IEC 60745-1 |   |                 |         |
|-------------|---|-----------------|---------|
| Clause      | Requirement + Test  | Result - Remark | Verdict |
|             | No thread-cutting screws used for connection of current-carrying parts  |                 | N/A     |
|             | Use of two space-threaded or thread-cutting screws in earthing circuits |                 | N/A     |

| 27.4 | Screws making both mechanical and electrical connections are locked against loosening               | N/A |
|------|---|-----|
|      | Rivets for current-carrying connections subjected to torsion in normal use locked against loosening | N/A |

| 28   | CREEPAGE DISTANCES, CLEARANCES AND DIST<br>INSULATION  | TANCES THROUGH          |     |  |
|------|--|-------------------------|-----|--|
| 28.1 | Creepage and clearances not less than the values in<br>Table 10, except for cross-over points of motor<br>windings:  | See appended Table 28.1 | Р   |  |
|      | When a resonance voltage occurs, creepage and clearance are not less than specified for the voltage imposed by the resonance; these values increased by 4 mm in case of reinforced insulation                |                         | N/A |  |
|      | Creepage and clearances for a tool with an appliance<br>inlet measured with an appropriate connector<br>inserted   |                         | N/A |  |
|      | Creepage and clearances on tools with Type X attachment measured with supply conductor of largest cross-section per Clause 25.2 (mm <sup>2</sup> ):  |                         | N/A |  |
|      | Measurements repeated without the conductors   |                         | N/A |  |
|      | Creepage and clearances on a tool with other attachment measured on the "as delivered" tool  |                         | Р   |  |
|      | Measurements on tool with belt made with the belt in place and belt tension adjusted to the most unfavourable position within its adjustment range   |                         | N/A |  |
|      | Measurements repeated with the belt removed  |                         | N/A |  |
|      | Movable parts placed in the most unfavourable position; nuts and screws with non-circular heads tightened in the most unfavourable position  |                         | Ρ   |  |
|      | Clearances between terminals and accessible metal<br>parts also measured with screws and nuts<br>unscrewed as far as possible and they were not less<br>than 50% of Table 10                                 | See Table appended 28.1 | Р   |  |
|      | Distances through slots or openings in external parts<br>of insulating material measured to metal foil in<br>contact with accessible surface with the foil pushed<br>into corners using standard test finger | See appended Table 28.1 | Р   |  |

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|-------------|---|-------------------------|---------|
| Clause      | Requirement + Test  | Result - Remark         | Verdict |
|             | 2 N force applied by test finger to bare conductors<br>and uninsulated capillary tubes of thermostats and<br>similar devices while measurement made                                   |                         | Р       |
|             | 30 N force applied by test finger to enclosure  |                         | Р       |
|             | Measurements made according to Annex A  | See appended Table 28.1 | Р       |
|             | Creepage on an interposed barrier consisting of two<br>parts not cemented together also measured through<br>the joint   |                         | Р       |
|             | Clearances on an interposed barrier measured over<br>the barrier or, when barrier consisted of two parts<br>with mating surfaces not cemented together, through<br>the joint.         | See appended Table 28.1 | N/A     |
|             | Creepage and clearances on a tool having parts with<br>double insulation and no metal between basic<br>insulation and supplementary insulation  |                         | Р       |
|             | PWB with peak voltage stresses $\leq$ 150 V per mm between parts of different potential provided with a min. distance of 0.2 mm, when protected against deposition of dirt            | See appended Table 28.1 | N/A     |
|             | -PWB with 100 V per mm provided with a min.<br>distance of 0.5 mm, when not protected against<br>deposition of dirt   | See appended Table 28.1 | N/A     |
|             | Values of the table applied when limits mentioned above resulted in higher values than in the table   | See appended Table 28.1 | N/A     |
|             | Reduced creepage distances applied for peak voltages 50 V if Proof Tracking Index (PTI) of PWB, per Annex G, greater than 175 (PTI)   | See appended Table 28.1 | N/A     |
|             | Distances reduced further since the tool complied<br>with the requirements of Clause 18 distances short-<br>circuited one at a time   | See appended Table 28.1 | N/A     |
|             | Creepage and clearances within optocouplers not<br>measured when individual insulation adequately<br>sealed, with air excluded between material layers                                |                         | N/A     |
|             | For live parts of different polarity separated by basic insulation only, creepage and clearances reduced as tool complied with Clause 18 when creepage and clearances short-circuited | See appended Table 28.1 | N/A     |
| 28.2        | Distance through insulation between metal parts was $\geq$ 1.0 mm for working voltages $\leq$ 130 V when separated by supplementary insulation  | See appended Table 28.2 | N/A     |
|             | Distance through insulation between metal parts was $\geq$ 1.5 mm for working voltages $\leq$ 130 V when separated by reinforced insulation   | See appended Table 28.2 | N/A     |

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|        | IEC 60745-1  |                         |            |  |
| Clause | Requirement + Test   | Result - Remark         | Verdict    |  |
|        | Distance through the insulation was $\geq$ 1.0 mm for reinforced insulation used between windings and accessible metal   | See appended Table 28.2 | N/A        |  |
|        | Distance through insulation between metal parts was $\geq$ 1.0 mm for working voltages > 130V $\leq$ 250V when separated by supplementary insulation, and $\geq$ 2.0 mm when separated by reinforced insulation  | See appended Table 28.2 | Р          |  |
|        | <ul> <li>requirement waived as insulation applied was in<br/>thin sheet form, other than mica or similar, and for<br/>supplementary insulation consisting of at least two<br/>layers, one layer having withstood electrical strength<br/>test for supplementary insulation</li> </ul>    |                         | Р          |  |
|        | <ul> <li>requirement waived as insulation applied was of at<br/>least three layers and for reinforced insulation, two<br/>layers in contact having withstood the electric<br/>strength test for reinforced insulation</li> </ul>   |                         | N/A        |  |
|        | <ul> <li>requirement waived as max. temperature rise<br/>determined during test of Cl. 12 did not exceed<br/>values in 12.5 for inaccessible supplementary or<br/>reinforced insulation</li> </ul>   |                         | N/A        |  |
|        | -requirement waived as inaccessible reinforced or<br>supplementary insulation, after conditioning for 168h<br>at temperature 50 K greater than max rise<br>determined per Cl. 12, withstood an electric strength<br>test per Cl. 15 at the oven temperature and room<br>temperature (°C) |                         | N/A        |  |
|        | For optocouplers, 168 h of conditioning at 50 K<br>higher than the max. temperature rise measured on<br>optocouplers during tests of Clauses 12 and 18,<br>while operating under most difficult conditions   |                         | N/A        |  |

| 29   | RESISTANCE TO HEAT, FIRE AND TRACKING   |                |     |
|------|---|----------------|-----|
| 29.1 | External parts of non-metallic material, insulating<br>material supporting live parts, connections and<br>thermoplastics providing supplementary or reinforced<br>insulation sufficiently resistant to heat             |                | Ρ   |
|      | Relevant parts subjected to ball-pressure test<br>subsequent to a 24 h exposure to 15 °C-35 °C, and a<br>relative humidity between 45 % and 75 %  | See Table 29.1 | Ρ   |
|      | For coil formers, parts supporting or retaining terminals in position subjected to test   | See Table 29.1 | N/A |
| 29.2 | Part of non-metallic material, except for decorative<br>trims, knobs, and other parts not likely to be ignited or<br>propagate flames originating from inside the tool, are<br>resistant to ignition and spread of fire |                | Р   |

|        | IEC 60745-1   |                 |         |
|--------|---|-----------------|---------|
| Clause | Requirement + Test  | Result - Remark | Verdict |
|        |   |                 |         |
|        | Parts of non-metallic material other than material classified at least HB40 per IEC 60695-11-10, provided test sample not thicker than relevant part, comply with glow-wire test of IEC 60695-2-11: | See Table 29.2  | Р       |
|        | Soft, foamy, and similar materials which cannot be<br>subjected to glow wire test complied with ISO 9772<br>for category HBF material with test sample not<br>thicker than relevant part            |                 | N/A     |
| 29.3   | Insulating materials resistant to tracking  |                 | Р       |
|        | Proof tracking test of Annex G conducted on<br>insulating materials used under severe or extra-<br>severe duty conditions:  | See Table 29.3A | Р       |
|        | For parts of insulating material used under severe duty conditions, test voltage was 175 V  |                 | Р       |
|        | When specimens did not withstand above test and there was no hazard other than fire, surrounding parts subjected to needle-flame test of Annex F:   | See Table 29.3B | N/A     |
|        | For parts of insulating material used under extra-<br>severe duty conditions, test voltage was 250 V  |                 | N/A     |
|        | When specimens did not withstand above test, but<br>withstood test conducted at 175 V, and there was no<br>hazard other than fire, surrounding parts subjected to                                   | See Table 29.3B | N/A     |

| hazard other than fire, surrounding parts subjected to needle-flame test of Annex F  |     |
|--|-----|
| Needle-flame test on all parts of non-metallic material positioned within a distance of 50 mm from any place where a tracking path may occur | N/A |
| A separate barrier or enclosure shielding parts from<br>the tracking path, subjected to needle-flame test                                    | N/A |

| 30   | RESISTANCE TO RUSTING   |   |     |
|------|---|---|-----|
| 30.1 | Ferrous parts adequately protected against rusting  |   | N/A |
|      | Parts subjected to test:  | - | _   |
|      | All grease removed from the parts to be tested by immersing them in a degreasing agent for 10 min                                   |   | N/A |
|      | Parts were immersed for 10 min in a 10 % solution of ammonium chloride in water at (20 $\pm$ 5) °C                                  |   | N/A |
|      | Without drying, all drops shook off, and parts placed for 10 min in a box containing air saturated with moisture at (20 $\pm$ 5) °C |   | N/A |
|      | After parts dried for 10 min in a heating cabinet at $(100 \pm 5)$ °C, no evidence of rust on surfaces                              |   | N/A |
|      | Small helical springs and the like and parts exposed to abrasion covered by a layer of grease                                       |   | N/A |

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| Clause | Requirement + Test | Result - Remark | Verdict |
|--------|--------------------|-----------------|---------|
|        |                    |                 |         |

| 31   | RADIATION, TOXICITY, AND SIMILAR HAZARDS                                   |  |     |
|------|--|--|-----|
| 31.1 | Tool did not emit harmful radiation, present a toxic or similar hazard     | See Part 2 for particular requirements | N/A |
| 31.2 | Tool fitted with a laser of category II or lower, according to IEC 60825-1 |  | N/A |

| ANNEX B | MOTORS NOT ISOLATED FROM THE SUPPLY MAINS AND HAVING BASIC | N/A |
|---------|--|-----|
|         | INSULATION NOT DESIGNED FOR THE RATED VOLTAGE OF THE TOOL  |     |

| ANNEX F | NEEDLE-FLAME TEST | N/A |
|---------|-------------------|-----|
|---------|-------------------|-----|

| ANNEX G | PROOF TRACKING TEST  |                 |   |
|---------|--|-----------------|---|
|         | Proof tracking test according to IEC 60112 and as modified in this Annex | See Table 29.3A | Р |

| ANNEX I | SWITCHES  | N/A  |
|---------|---|------|
|         |   |      |
| ANNEX K | BATTERY TOOLS AND BATTERY PACKS   | N/A  |
|         |   |      |
| ANNEX L | BATTERY TOOLS AND BATTERY PACKS PROVIDED WITH MAINS<br>CONNECTION OR NON-ISOLATED SOURCES | N/A  |
|         |   |      |
|         | SAFETY OF WORKING STANDS FOR OPERATION WITH HAND-HELD MOTOR-                              | ΝΙ/Δ |

| ANNEX M | SAFETY OF WORKING STANDS FOR OPERATION WITH HAND-HELD MOTOR-<br>OPERATED ELECTRIC TOOLS | N/A |
|---------|---|-----|
|         |   |     |

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| Clause | Requirement + Test | Result - Remark | Verdict |
|--------|--------------------|-----------------|---------|
|        |                    |                 |         |

| 9.1   | TABLE: Protection against access to live parts |                        |                      |                         |                |                     |  |
|---|--|------------------------|----------------------|-------------------------|----------------|---------------------|--|
| Measurement between relevant parts and poles of supply source |  | Rated voltage U<br>(V) | Measured voltage (V) | Measured<br>current (A) | Mea<br>capacit | asured<br>ance (µF) |  |
|   |  |                        |                      |                         |                |                     |  |
|   |  |                        |                      |                         |                |                     |  |
|   |  |                        |                      |                         |                |                     |  |
| Supplemen   | tary information:                              |                        |                      |                         |                |                     |  |

| 11.1   | TABLE: Input data under no load conditions |                               |                           |                                    |                                     |           |                    | Р               |
|--|--|-------------------------------|---------------------------|------------------------------------|-------------------------------------|-----------|--------------------|-----------------|
| Rated voltage U(V)   |  |                               |                           | Rated input<br>(W) or<br>current I | Measured<br>input (W)<br>or current | Deviation | Load cond<br>Remai | dition /<br>rks |
| Single<br>Voltage<br>(V)                                     | Lower<br>Voltage<br>Limit (V)              | Upper<br>Voltage<br>Limit (V) | Mean<br>Value<br>of Range | (A)                                | (A)                                 |           |                    |                 |
| -  | 110  | 120                           | -                         | 1700 W                             | 1062 W                              | 160%      | No load/           | /SM5            |
| -  | 220  | 240                           | -                         | 2200 W                             | 802 W                               | 274%      | No load/           | /SM5            |
| -  | 110  | 120                           | -                         | 1700 W                             | 853 W                               | 199%      | No load/           | /SM7            |
| -  | 220  | 240                           | -                         | 2200 W                             | 698 W                               | 315%      | No load/           | /SM7            |
| Supplementary information:<br>Optional: Locked Rotor Current |  |                               |                           | Amps                               |                                     |           |                    |                 |

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IEC 60745-1 Clause Requirement + Test **Result - Remark** Verdict

| 12.1A                                     | TABLE: Temperature Rise Measur | ements   |                   | Р   |
|---|--------------------------------|--|-------------------|-----|
| Test voltage                              | ·<br>•                         | : 207 / 220 / 240 / 254 V                                  |                   |     |
| Ambient ten                               | nperature (°C)                 | : 24,3 / 24,3 / 23,8 / 24,2 °C                             | ;                 |     |
| Operating ti                              | me                             | : 30 min   |                   |     |
| Speed                                     |                                | : 4653 / 4976 / 5813 / 6212                                | min <sup>-1</sup> |     |
| Input currer                              | nt (A) / Input Wattage (W)     | : 9,81 / 9,95 / 9,15 / 9,20 A<br>2047 / 2200 / 2200 / 2348 | W                 |     |
| Torque (Nm): 3,18 / 3,18 / 2,59 / 2,59 Nm |                                |  |                   |     |
| Measurem                                  | ent at:                        | Temperature rise in K                                      | Allowed Lin       | nit |
| Supply core                               | b                              | 22   | 50                |     |
| Switch amb                                | pient                          | 16   | 30 (T55)          |     |
| Internal wir                              | e near motor                   | 23   | 23 50             |     |
| Motor Core                                | )                              | 59   | Ref.              |     |
| Capacitor                                 |                                | 16   | 60(T85)           |     |
| Switch kno                                | b                              | 6  | 50                |     |
| Adjustable Switch knob 6                  |                                | 6  | 50                |     |
| Enclosure near air-outlet opening         |                                | 32   | 60                |     |
| Enclosure of gear box                     |                                | 33   | 60                |     |
| Grip                                      |                                | 6  | 50                |     |
| PWB                                       |                                | 19   | Ref.              |     |
| Supplement                                | ton Information:               |  |                   |     |

Supplementary Information:

Note: See Table 13.1A for Leakage Current Test after Temperature Test

| 12.3A   | TABLE: Tem   | ABLE: Temperature Rise of Windings |                    |                         |                            |                   |                     |
|---|--------------|------------------------------------|--------------------|-------------------------|----------------------------|-------------------|---------------------|
| Part under test (windings and core laminations) |              | R <sub>1</sub> (Ω)                 | R <sub>2</sub> (Ω) | dT (K) by<br>resistance | dT (K) by<br>thermocouples | Allowed dT<br>(K) | Insulation<br>Class |
| Stator windin                                   | ıg (1)       | 0,436                              | 0,567              | 77                      | -                          | 140               | Class 180           |
| Stator windin                                   | ig (2)       | 0,437                              | 0,565              | 75                      | -                          | 140               | Class 180           |
| Rotor wingdi                                    | ng(diagonal) | 0,762                              | 1,114              | 119                     | -                          | 140               | Class 180           |
|   |              |                                    |                    |                         |                            |                   |                     |

Supplementary Information: Note: See Table 13.1A for Leakage Current Test after Temperature Test

| 12.1B                    | TABLE: Temperature Rise Measurements |                              |  |
|--------------------------|--------------------------------------|------------------------------|--|
| Test voltage             |                                      | 103 / 110 / 120 / 127 V      |  |
| Ambient temperature (°C) |                                      | 22,5 / 22,7 / 23,5 / 23,0 °C |  |

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|---------------|

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|--|------------------------------------|--|-----------------------|-------------------|---------|
| Clause                                   | Requirement + Test Result - Remark |  |                       | nark              | Verdict |
| Operating t                              | time                               | 30 min   |                       |                   |         |
| Speed                                    |                                    | 4649 / 4984  | / 5766 / 6162         | min <sup>-1</sup> |         |
| Input current (A) / Input Wattage (W): : |                                    | 14,86 / 15,35 / 14,15 / 14,43 A<br>1536 / 1700 / 1700 / 1818 W |                       | 43 A<br>W         |         |
| Torque (Nm):                             |                                    | 2,27 / 2,27 /  | 1,85 / 1,85 Nr        | n                 |         |
| Measurement at:                          |                                    | Temperature  | Temperature rise in K |                   | nit     |
| Supply cord                              |                                    | 32   |                       | 50                |         |
| Switch ambient                           |                                    | 15   |                       | 30 (T55)          |         |
| Internal wi                              | ire near motor                     | 14   |                       | 50                |         |
| Motor Cor                                | e                                  | 44   |                       | Ref.              |         |
| Capacitor                                |                                    | 11   |                       | 60(T85)           |         |
| Switch kno                               | ob                                 | 8  | 8                     |                   |         |
| Adjustable                               | e Switch knob                      | 7  |                       | 50                |         |
| Enclosure near air-outlet opening        |                                    | 27   |                       | 60                |         |
| Enclosure of gear box                    |                                    | 28   |                       | 60                |         |
| Grip                                     |                                    | 7  |                       | 50                |         |
| PWB                                      |                                    | 12   |                       | Ref.              |         |
| Suppleme                                 | entary Information:                |  |                       |                   |         |

Note: See Table 13.1A for Leakage Current Test after Temperature Test

| 12.3B   | TABLE: Tem | LE: Temperature Rise of Windings |                    |                         |                            |                   |                     |  |  |
|---|------------|----------------------------------|--------------------|-------------------------|----------------------------|-------------------|---------------------|--|--|
| Part under test (windings and core laminations) |            | R <sub>1</sub> (Ω)               | R <sub>2</sub> (Ω) | dT (K) by<br>resistance | dT (K) by<br>thermocouples | Allowed dT<br>(K) | Insulation<br>Class |  |  |
| Stator winding(1)                               |            | 0,156                            | 0,202              | 75                      | -                          | 140               | Class 180           |  |  |
| Stator winding (2)                              |            | 0,155                            | 0,199              | 72                      | -                          | 140               | Class 180           |  |  |
| Rotor winding(diagonal)                         |            | 0,205                            | 0,270              | 81                      | -                          | 140               | Class 180           |  |  |
| Supplementary Information:                      |            |                                  |                    |                         |                            |                   |                     |  |  |

Note: See Table 13.1A for Leakage Current Test after Temperature Test

| 13.1A  | TABLE: Leak | BLE: Leakage Current – Clause 12.1 |               |   |   |             |                   |  |  |
|--|-------------|------------------------------------|---------------|---|---|-------------|-------------------|--|--|
| Points of application  |             | Test voltage<br>(1.06 X rated V)   | Freq.<br>(Hz) | Selector Switch<br>Position (ON/ OFF <sup>1</sup> ) | ctor Switch Allowed leakage M<br>n (ON/ OFF <sup>1</sup> ) current (mA) |             | ed leakage<br>mA) |  |  |
| L/N and body   |             | 127 V                              | 50 Hz         | ON  | 0,25  | 0,01 / 0,01 |                   |  |  |
| L/N and body   |             | 254 V                              | 50 Hz         | ON  | 0,25  | 0,01 / 0,01 |                   |  |  |
| Supplementary Information:<br>Note ( <sup>1</sup> ) – Testing with tool in the "OFF" position is required when tool employs a single pole switch and a capacitor |             |                                    |               |   |   |             |                   |  |  |

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| Clause Requirement + Test Result - Remark | Verdict |
|---|---------|

| 13.1B                 | TABLE: Leak     | FABLE: Leakage Current – Clause 12.6 d) |               |   |                              |             |                   |  |  |  |
|-----------------------|-----------------|---|---------------|---|------------------------------|-------------|-------------------|--|--|--|
| Points of application |                 | Test voltage<br>(1.06 X rated V)        | Freq.<br>(Hz) | Selector Switch<br>Position (ON /OFF <sup>1</sup> ) | Allowed leakage current (mA) | Measur<br>( | ed leakage<br>mA) |  |  |  |
|                       |                 |   |               |   |                              |             |                   |  |  |  |
| Supplement            | ary Information |   |               |   |                              |             |                   |  |  |  |

Note  $\binom{1}{2}$  – Testing with tool in the "OFF" position is required when tool employs a single pole switch and a capacitor

| 13.1C                                       | TABLE: Leak     | TABLE: Leakage Current – Clause 12.6 f) |               |  |                              |             |                   |  |  |
|---|-----------------|---|---------------|--|------------------------------|-------------|-------------------|--|--|
| Points of application Test vo<br>(1.06 X ra |                 | Test voltage<br>(1.06 X rated V)        | Freq.<br>(Hz) | Selector Switch<br>Position (ON / OFF <sup>1</sup> ) | Allowed leakage current (mA) | Measur<br>( | ed leakage<br>mA) |  |  |
|   |                 |   |               |  |                              |             |                   |  |  |
| Supplement                                  | ary Information | :                                       |               |  |                              |             |                   |  |  |

Note (<sup>1</sup>) – Testing with tool in the "OFF" position is required when tool employs a single pole switch and a capacitor

| 13.1D          | TABLE: Leak   | : Leakage Current – Clause 14.3 |             |                   |      |      |        |  |  |
|----------------|---|---------------------------------|-------------|-------------------|------|------|--------|--|--|
| Points of appl | Points of application Test voltage (rated V) Freq. Selector Switch Position (ON / OFF <sup>1</sup> ) Allowed leakage current (mA) |                                 | Measur<br>( | ed leakage<br>mA) |      |      |        |  |  |
| L/N and body   |   | 120 V                           | 50 Hz       | OFF               | 0,25 | 0,01 | / 0,01 |  |  |
| L/N and body   |   | 240 V                           | 50 Hz       | OFF               | 0,25 | 0,01 | / 0,01 |  |  |
| 0              | and the former of the second second   |                                 |             |                   |      |      |        |  |  |

Supplementary Information:

Note (1) - Testing with tool in the "OFF" position is required when tool employs a single pole switch and a capacitor

| 13.1E                 | TABLE: Leakage Current – Clauses 14.4, 14.5 and 18.12 |                     |               |  |  |  |   |                                 |  |
|-----------------------|---|---------------------|---------------|--|--|--|---|---------------------------------|--|
| Points<br>of applicat | iion  | Test voltage<br>(V) | Freq.<br>(Hz) | Selector<br>Switch<br>Position<br>(ON/OFF <sup>1</sup> ) | Allowed<br>leakage<br>current <sup>2</sup><br>(mA) | Measured<br>leakage<br>current<br>(mA) | Mode <sup>3</sup> , test conditio<br>additional Com | on <sup>4</sup> and/or<br>ments |  |
| L/N and body          | /   | 120 V               | 50 Hz         | ON   | 2  | 0,03 / 0,03                            | Clause 18.  | 12                              |  |
| L/N and body          | /   | 240 V               | 50 Hz         | ON   | 2  | 0,05 / 0,05                            | Clause 18.  | 12                              |  |

Supplementary Information:

Note  $\binom{1}{2}$  – Testing with tool in the "OFF" position is required when tool employs a single pole switch and a capacitor Note  $\binom{2}{2}$  – 2 mA for a class II tool, 5 mA for a class I tool Note  $\binom{3}{2}$  – Applicable mode, see Clause 14.4 Note  $\binom{4}{2}$  – Test condition such as 1.0 % NaCl solution at specified pressure for 1 h (Clause 14.5), disable residual current device (Cause 14.5), measurement after tool allowed to dry for 24 h at room temperature, etc.

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|--------|--------------------|-----------------|---------|
| Clause | Requirement + Test | Result - Remark | Verdict |

| 15.2A  | TABLE: Electric Strength Te  | st – Applied after        | Clause 12.6 d       | d) and 12.6 f)                  |              | N/A                      |
|--|--|---------------------------|---------------------|---------------------------------|--------------|--------------------------|
| Test voltage a   | applied between:   | Class of tool             | Test voltage<br>(V) | Results after<br>Clause 12.6 d) | Res<br>Claus | ults after<br>se 12.6 f) |
| Between live parts and accessible parts<br>separated from live parts by basic<br>insulation only                                       |  | Class III                 | 500                 |                                 |              |                          |
|  |  | Other tools               | 1250                |                                 |              |                          |
| Between live<br>separated fro<br>insulation  | parts and accessible parts<br>m live parts by reinforced                               | Class II and II<br>Builds | 3750                |                                 |              |                          |
|  |  | Other tools               | 3750                |                                 |              |                          |
| For parts with<br>metal parts s<br>basic insulation  | n double insulation, between<br>eparated from live parts by<br>on only, and live parts | Class II and II<br>Builds | 1250                |                                 |              |                          |
|  |  | Other tools               | 1250                |                                 |              |                          |
| For parts with double insulation, between<br>metal parts separated from live parts by<br>basic insulation only, and accessible parts   |  | Class II and II<br>Builds | 2500                |                                 |              |                          |
|  |  | Other tools               | 2500                |                                 |              |                          |
| Between metal enclosures or covers lined<br>with insulating material and metal foil in<br>contact with the inner surface of the lining |  | Class II and II<br>Builds | 2500                |                                 |              |                          |
|  |  | Other tools               | 1250                |                                 |              |                          |
| Between met<br>and the like a  | al foil in contact with handles<br>nd their shafts                                     | Class II and II<br>Builds | 2500                |                                 |              |                          |
|  |  | Other tools               | 2500                |                                 |              |                          |
| Between accordiameter of c foil  | essible parts and internal<br>ord guard wrapped with metal                             | Class II and II<br>Builds | 2500                |                                 |              |                          |
|  |  | Other tools               | 1250                |                                 |              |                          |
| Between wind accessible pa   | ding/capacitor connection and arts   | Class II and II<br>Builds | 2U + 1000           |                                 |              |                          |
| Between wind<br>metal parts s<br>basic insulation  | ding/capacitor connection and eparated from live parts by on only                      | Other tools               | 2U + 1000           |                                 |              |                          |
| Supplementa  | ry Information:  |                           |                     |                                 |              |                          |

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|--------|--------------------|-----------------|---------|
| Clause | Requirement + Test | Result - Remark | Verdict |

| 15.2B TABLE: Electric Strength Tes   | TABLE: Electric Strength Test – Applied after Clause 14.1.2, 14.2 and 14.3       P |                     |  |             |                        |  |  |
|--|--|---------------------|--|-------------|------------------------|--|--|
| Test voltage applied between:  | Class of tool  | Test voltage<br>(V) | Results after<br>Clause<br>14.1.2&14.2 | Res<br>Clai | ults after<br>use 14.3 |  |  |
| Between live parts and accessible parts<br>separated from live parts by basic<br>insulation only                                       | Class III  | 500                 | N/A                                    |             | N/A                    |  |  |
|  | Other tools  | 1250                | N/A                                    |             | N/A                    |  |  |
| Between live parts and accessible parts separated from live parts by reinforced insulation   | Class II and II<br>Builds  | 3750                | N/A                                    |             | Р                      |  |  |
|  | Other tools  | 3750                | N/A                                    |             | N/A                    |  |  |
| For parts with double insulation, between<br>metal parts separated from live parts by<br>basic insulation only, and live parts         | Class II and II<br>Builds  | 1250                | N/A                                    |             | Р                      |  |  |
|  | Other tools  | 1250                | N/A                                    |             | N/A                    |  |  |
| For parts with double insulation, between<br>metal parts separated from live parts by<br>basic insulation only, and accessible parts   | Class II and II<br>Builds  | 2500                | N/A                                    |             | Ρ                      |  |  |
|  | Other tools  | 2500                | N/A                                    |             | N/A                    |  |  |
| Between metal enclosures or covers lined<br>with insulating material and metal foil in<br>contact with the inner surface of the lining | Class II and II<br>Builds  | 2500                | N/A                                    |             | N/A                    |  |  |
|  | Other tools  | 1250                | N/A                                    |             | N/A                    |  |  |
| Between metal foil in contact with handles and the like and their shafts   | Class II and II<br>Builds  | 2500                | N/A                                    |             | N/A                    |  |  |
|  | Other tools  | 2500                | N/A                                    |             | N/A                    |  |  |
| Between accessible parts and internal diameter of cord guard wrapped with metal foil   | Class II and II<br>Builds  | 2500                | N/A                                    |             | N/A                    |  |  |
|  | Other tools  | 1250                | N/A                                    |             | N/A                    |  |  |
| Between winding/capacitor connection and accessible parts  | Class II and II<br>Builds  | 2U + 1000           | N/A                                    |             | N/A                    |  |  |
| Between winding/capacitor connection and<br>metal parts separated from live parts by<br>basic insulation only                          | Other tools  | 2U + 1000           | N/A                                    |             | N/A                    |  |  |
| Supplementary Information:   |  |                     |  |             |                        |  |  |

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| Clause | Requirement + Test | Result - Remark | Verdict |
|--------|--------------------|-----------------|---------|
|        |                    |                 |         |

| 15.2C  | C TABLE: Electric Strength Test – Applied after Clause 17.2 P  |                        |                  |     |        |  |
|--|--|------------------------|------------------|-----|--------|--|
| Test voltage   | applied between:   | Class of tool          | Test voltage (V) | Re  | esults |  |
| Between live<br>separated fr<br>only   | e parts and accessible parts<br>om live parts by basic insulation                                    | Class III              | 375              |     | N/A    |  |
|  |  | Other tools            | 937.5            |     | N/A    |  |
| Between live parts and accessible parts<br>separated from live parts by reinforced<br>insulation |  | Class II and II Builds | 2812.5           | Р   |        |  |
|  |  | Other tools            | 2812.5           | I   | N/A    |  |
| For parts wit<br>parts separa<br>insulation or   | h double insulation, between metal<br>ted from live parts by basic<br>ily, and live parts            | Class II and II Builds | 937.5            |     | Ρ      |  |
|  |  | Other tools            | 937.5            |     | N/A    |  |
| For parts wit<br>parts separa<br>insulation or   | h double insulation, between metal<br>ited from live parts by basic<br>ily, and accessible parts     | Class II and II Builds | 1875             |     | Ρ      |  |
|  |  | Other tools            | 1875             | I   | N/A    |  |
| Between me<br>insulating m<br>the inner su   | etal enclosures or covers lined with<br>aterial and metal foil in contact with<br>face of the lining | Class II and II Builds | 1875             |     | N/A    |  |
|  |  | Other tools            | 937.5            |     | N/A    |  |
| Between me<br>the like and   | tal foil in contact with handles and their shafts  | Class II and II Builds | 1875             | N/A |        |  |
|  |  | Other tools            | 1875             |     | N/A    |  |
| Between acc<br>of cord guar  | cessible parts and internal diameter<br>d wrapped with metal foil                                    | Class II and II Builds | 1875             | I   | N/A    |  |
|  |  | Other tools            | 937.5            |     | N/A    |  |
| Between wir accessible p   | nding/capacitor connection and arts  | Class II and II Builds | (2U+1000) * 0.75 |     | N/A    |  |
| Between wir<br>metal parts s<br>insulation or  | nding/capacitor connection and<br>separated from live parts by basic<br>ly                           | Other tools            | (2U+1000) * 0.75 |     | N/A    |  |
| Supplementa  | ary Information:   |                        |                  |     |        |  |

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| Clause Requirement + Test Result - Remark | Verdict |
|---|---------|

| 15.2D TABLE: Electric Strength Test – A  |                        | N/A              |    |       |
|--|------------------------|------------------|----|-------|
| Test voltage applied between:  | Class of tool          | Test voltage (V) | Re | sults |
| Between live parts and accessible parts<br>separated from live parts by basic insulation<br>only                                       | Class III              | 500              |    |       |
|  | Other tools            | 1250             |    |       |
| Between live parts and accessible parts<br>separated from live parts by reinforced<br>insulation                                       | Class II and II Builds | 3750             |    |       |
|  | Other tools            | 3750             |    |       |
| For parts with double insulation, between metal<br>parts separated from live parts by basic<br>insulation only, and live parts         | Class II and II Builds | 1250             |    |       |
|  | Other tools            | 1250             |    |       |
| For parts with double insulation, between metal<br>parts separated from live parts by basic<br>insulation only, and accessible parts   | Class II and II Builds | 2500             |    |       |
|  | Other tools            | 2500             |    |       |
| Between metal enclosures or covers lined with<br>insulating material and metal foil in contact with<br>the inner surface of the lining | Class II and II Builds | 2500             |    |       |
|  | Other tools            | 1250             |    |       |
| Between metal foil in contact with handles and the like and their shafts   | Class II and II Builds | 2500             |    |       |
|  | Other tools            | 2500             |    |       |
| Between accessible parts and internal diameter of cord guard wrapped with metal foil   | Class II and II Builds | 2500             |    |       |
|  | Other tools            | 1250             |    |       |
| Between winding/capacitor connection and accessible parts  | Class II and II Builds | 2U + 1000        |    |       |
| Between winding/capacitor connection and<br>metal parts separated from live parts by basic<br>insulation only                          | Other tools            | 2U + 1000        |    |       |
| Supplementary Information:   |                        |                  |    |       |

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| Clause | Requirement + Test | Result - Remark | Verdict |
|--------|--------------------|-----------------|---------|
|        |                    |                 |         |

| 15.2E TABLE: Electric Strength Test – Applied after Clause 20.2, 20.3 and 20.4  |  |                           |                     |                    |                    | Р                  |
|---|--|---------------------------|---------------------|--------------------|--------------------|--------------------|
| Test voltage  | applied between:   | Class of tool             | Test voltage<br>(V) | Results after 20.2 | Results after 20.3 | Results after 20.4 |
| Between live parts and accessible<br>parts separated from live parts by<br>basic insulation only  |  | Class III                 | 500                 | N/A                | N/A                | N/A                |
|   |  | Other tools               | 1250                | N/A                | N/A                | N/A                |
| Between live<br>parts separa<br>reinforced in   | e parts and accessible<br>ted from live parts by<br>sulation                           | Class II and II<br>Builds | 3750                | Р                  | Р                  | N/A                |
|   |  | Other tools               | 3750                | N/A                | N/A                | N/A                |
| For parts wit<br>between me<br>live parts by<br>live parts  | h double insulation,<br>tal parts separated from<br>basic insulation only, and         | Class II and II<br>Builds | 1250                | Ρ                  | Ρ                  | N/A                |
|   |  | Other tools               | 1250                | N/A                | N/A                | N/A                |
| For parts with double insulation,<br>between metal parts separated from<br>live parts by basic insulation only, and<br>accessible parts |  | Class II and II<br>Builds | 2500                | Р                  | Р                  | N/A                |
|   |  | Other tools               | 2500                | N/A                | N/A                | N/A                |
| Between me<br>lined with ins<br>foil in contac<br>the lining  | tal enclosures or covers<br>sulating material and metal<br>t with the inner surface of | Class II and II<br>Builds | 2500                | N/A                | N/A                | N/A                |
|   |  | Other tools               | 1250                | N/A                | N/A                | N/A                |
| Between me<br>handles and   | tal foil in contact with the like and their shafts                                     | Class II and II<br>Builds | 2500                | N/A                | N/A                | N/A                |
|   |  | Other tools               | 2500                | N/A                | N/A                | N/A                |
| Between acc<br>diameter of o<br>metal foil  | cessible parts and internal<br>cord guard wrapped with                                 | Class II and II<br>Builds | 2500                | N/A                | N/A                | N/A                |
|   |  | Other tools               | 1250                | N/A                | N/A                | N/A                |
| Between win<br>and accessit   | ding/capacitor connection<br>ble parts   | Class II and II<br>Builds | 2U + 1000           | N/A                | N/A                | N/A                |
| Between win<br>and metal pa<br>parts by bas   | ding/capacitor connection<br>arts separated from live<br>ic insulation only            | Other tools               | 2U + 1000           | N/A                | N/A                | N/A                |
| Supplementa   | ary Information:   |                           |                     |                    |                    |                    |

## 16.1

 TABLE: Overload Protection of Transformers and Associated Circuits

N/A

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|------|----|----|----|--|
|------|----|----|----|--|

| IEC 60745-1 |                    |                 |         |  |  |
|-------------|--------------------|-----------------|---------|--|--|
| Clause      | Requirement + Test | Result - Remark | Verdict |  |  |
|             |                    |                 |         |  |  |
| Test volta  | ge                 |                 |         |  |  |

| Ambient temperature (°C):              |                        |           |      |
|--|------------------------|-----------|------|
| Input current (A) / Input Wattage (W): |                        |           |      |
| Applied short-circuit or overload      |                        |           |      |
| Measurement at:                        | Temperature rise, (°C) | Allowed L | imit |
|  |                        |           |      |
| Supplementary Information:             |                        |           |      |

| 18.10.2                    | .10.2 TABLE: Fault Condition Tests |                 |                  |                  |                          |        | N/A       |
|----------------------------|------------------------------------|-----------------|------------------|------------------|--------------------------|--------|-----------|
|                            | Ambient temperature (°C):          |                 |                  |                  |                          |        |           |
| Compo                      | nent                               | Fault Condition | Test Voltage (V) | Test<br>Duration | Fuse-link<br>Current (A) | Commer | nt/Result |
|                            |                                    |                 |                  |                  |                          |        |           |
| Supplementary Information: |                                    |                 |                  |                  |                          |        |           |

| 23.1 TAI                        | BLE: List of Critical Comp | onents     |                                  |           | Р                                    |
|---------------------------------|----------------------------|------------|----------------------------------|-----------|--------------------------------------|
| Object/Part No.                 | Manufacturer/<br>Trademark | Type/Model | Technical Data                   | Standard  | Mark(s) of Conformity <sup>1</sup> ) |
| Power plug*                     | Ta An Electric             | TP-66      | 250 Vac; 16 A                    | IEC 60884 | VDE                                  |
| Alternative                     | Ta An Electric             | TP-52      | 250 Vac; 16 A                    | IEC 60884 | VDE                                  |
| Alternative                     | Ta An Electric             | TP-50      | 250 Vac; 16 A                    | IEC 60884 | VDE                                  |
| Alternative                     | Ta An Electric             | TP-51      | 250 Vac; 16 A                    | IEC 60884 | VDE                                  |
| Alternative                     | Ta An Electric             | TP-22      | 250 Vac; 15 A                    | IEC 60884 | VDE                                  |
| Power plug only use for 110-120 | /<br>/* Ningbo Znpon       | P1134      | 110-130 Vac;<br>16 A             | IEC 60309 | SEMKO                                |
| Power plug only use for 220-240 | ∕<br>∕* Ta An Electric     | TP-34      | 250 Vac; 10 A                    | IEC 60884 | SEMKO                                |
| Alternative                     | Ta An Electric             | TP41K      | 250 Vac; 15 A                    | IEC 60884 | VDE                                  |
| Alternative                     | Ta An Electric             | TP-33      | 250 Vac; 10 A                    | IEC 60884 | VDE                                  |
| Alternative                     | Ta An Electric             | TP-32      | 250 Vac; 10 A                    | IEC 60884 | VDE                                  |
| Alternative                     | Ta An Electric             | TP-23      | 250 Vac; 10 A                    | IEC 60884 | VDE                                  |
| Alternative                     | Ta An Electric             | TP-25      | 250 Vac; 10 A                    | IEC 60884 | CCC                                  |
| BS plug*                        | Ta An Electric             | TP-66      | 250 Vac; 13 A<br>(fuse included) | BS 1363   | BSI                                  |
| Supply cord*                    | Nexans                     | H05VV-F    | 2 x 1,5 mm <sup>2</sup>          | IEC 60227 | VDE                                  |
| Alternative                     | Nexans                     | H07RN-F    | 2 x 1,5 mm <sup>2</sup>          | IEC 60245 | VDE                                  |

|  |                                     |                                 |  | Page 53 of 69                                       | )                               |                                       | Report No. 6  | 076845.50A                           |
|--|-------------------------------------|---------------------------------|--|---|---------------------------------|---------------------------------------|---------------|--------------------------------------|
|  |                                     |                                 |  | IEC 60745   | i-1                             |                                       |               |                                      |
| Clause   | Requir                              | rement + Test Result - Remark   |  |   |                                 |                                       |               | Verdict                              |
|  |                                     |                                 |  |   |                                 | •                                     |               |                                      |
| Object/Pa  | rt No.                              | N                               | lanufacturer/<br>Trademark                                       | Type/Model  | Tech                            | nical Data                            | Standard      | Mark(s) of Conformity <sup>1</sup> ) |
| Alterna  | tive                                | Та                              | Tun ERlectric  | H05VV-F   | 2 x                             | 1,5 mm <sup>2</sup>                   | IEC 60227     | VDE                                  |
| Alterna  | tive                                | Та                              | Tun ERlectric  | H07RN-F   | 2 x                             | 1,5 mm <sup>2</sup>                   | IEC 60245     | VDE                                  |
| Alterna  | tive                                | Lu (                            | Chiang Electric  | H05VV-F   | 2 x                             | 1,5 mm <sup>2</sup>                   | IEC 60227     | VDE                                  |
| Alterna  | tive                                | I-S                             | Sheng Electric   | H05VV-F   | 2 x                             | 1,5 mm <sup>2</sup>                   | IEC 60227     | VDE                                  |
| Alterna  | tive                                | Т                               | a An Electric  | H05VV-F   | 2 x                             | 1,5 mm <sup>2</sup>                   | IEC 60227     | VDE                                  |
| Supply cor<br>use for 220  | d Only<br>-240 V*                   |                                 | Nexans   | H05VV-F   | 2 x                             | 1,0 mm <sup>2</sup>                   | IEC 60227     | VDE                                  |
| Alternat   | tive                                |                                 | Nexans   | H07RN-F   | 2 x                             | 1,0 mm <sup>2</sup>                   | IEC 60245     | VDE                                  |
| Alternative  |                                     | Та                              | Tun ERlectric  | H05VV-F   | 2 x 1,0 mm <sup>2</sup>         |                                       | IEC 60227     | VDE                                  |
| Alternat   | tive                                | Та                              | Tun ERlectric  | H07RN-F   | 2 x                             | 1,0 mm <sup>2</sup>                   | IEC 60245     | VDE                                  |
| Alternat   | tive                                | Lu (                            | Chiang Electric  | H05VV-F   | 2 x                             | 1,0 mm <sup>2</sup>                   | IEC 60227     | VDE                                  |
| Alternative  |                                     | I-S                             | heng Electric  | H05VV-F   | 2 x 1,0 mm <sup>2</sup>         |                                       | IEC 60227     | VDE                                  |
| Alternative  |                                     | Т                               | a An Electric  | H05VV-F   | 2 x 1,0 mm <sup>2</sup>         |                                       | IEC 60227     | VDE                                  |
| Main switch  |                                     | Defond                          |  | BGV-2122  | 25<br>12,5<br>125 V             | 50 Vac;<br>5(12,5) A;<br>7; 22(22) A; | IEC 61058-1   | ENEC15                               |
|  |                                     |                                 |  |   |                                 | 5E4                                   |               |                                      |
| X2 Capac   | citor**                             | AID                             | ELECTRONICS  | MEX   | 0,1 µF                          | <sup>-</sup> ; 275 Vac                | IEC 60384-14  | VDE                                  |
| Alternat   | tive                                | Carli                           | ELECTRONICS  | MPX   | 0,1 µF                          | <sup>=</sup> ; 275 Vac                | IEC 60384-14  | VDE                                  |
| X2 Capac   | citor**                             | AID                             | ELECTRONICS  | MEX   | 0,22 µ                          | F; 275 Vac                            | IEC 60384-14  | VDE                                  |
| Alternat   | tive                                | Carli                           | ELECTRONICS  | MPX   | 0,22 µ                          | F; 275 Vac                            | IEC 60384-14  | VDE                                  |
| PWE  | 3                                   | Yan                             | Tak Electronics<br>Co., Ltd.                                     | AA1-SM5-1   | 110-<br>50                      | 120 Vac;<br>-60 Hz                    | IEC 60745-2-3 | Tested with tool                     |
| PWE  | 3                                   | Yan                             | Tak Electronics<br>Co., Ltd.                                     | AA1-SM5-2   | 220-<br>50                      | 240 Vac;<br>)-60 Hz                   | IEC 60745-2-3 | Tested with tool                     |
| <ol> <li>An asteris</li> <li>or other</li> <li>or any o</li> </ol> | k indicat<br>certified<br>ther cert | tes a m<br>plugs o<br>ified bra | ark which assures<br>or cables with the s<br>and/type with equiv | the agreed lev<br>ame technical<br>valent ratings a | vel of su<br>data.<br>and the s | irveillance<br>same constru           | uction.       |                                      |

\*\*) or any other certified brand/type with equivalent ratings and the same construction.

| 28.1   | TABLE: Clearance and Creepage Distance Measurements |           |              |                     |         |                      |             |  |
|--|---|-----------|--------------|---------------------|---------|----------------------|-------------|--|
| Clearance cl and Creepage<br>Distance (dcr) Between: |   | Up<br>(V) | U r.m.s. (V) | Required cl<br>(mm) | cl (mm) | Required<br>dcr (mm) | Dcr<br>(mm) |  |
| L and N on switch                                    |   | -         | 240          | 2,5                 | 4,2     | 3                    | 4,2         |  |
| Stator winding and core                              |   | -         | 240          | 2,0                 | 5,0     | 2,0                  | 5,0         |  |
| Rotor winding and core                               |   | -         | 240          | 2,0                 | 2,2     | 2,0                  | 2,2         |  |
| Internal wire and enclosure                          |   | -         | 240          | 4,0                 | 5,2     | 4,0                  | 5,2         |  |

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|----------------------------------|------------------------------------|---|------------|-----|-----|---------------|-----------|--|
| IEC 60745-1                      |                                    |   |            |     |     |               |           |  |
| Clause                           | Requirement + Test Result - Remark |   |            |     |     |               | Verdict   |  |
| Rotor winding and bearing        |                                    | - | 240        | 6,0 | 7,2 | 6,0           | 7,2       |  |
| Commutator and bearing           |                                    | - | 240        | 8,0 | 8,3 | 8,0           | 8,3       |  |
| Live part on brush and enclosure |                                    | - | 240        | 8,0 | 8,8 | 8,0           | 8,8       |  |
| Supplement                       | Supplementary information:         |   |            |     |     |               |           |  |

- Creepage and clearance values of Table 10 do not apply to crossover points of motor windings.

| 28.2  | TABLE: Distance Through Insulation Measurements |                 |                     |                     |    |           |  |
|---|---|-----------------|---------------------|---------------------|----|-----------|--|
| Distance Thr                                      | ough Insulation di Between:                     | U r.m.s.<br>(V) | Test Voltage<br>(V) | Required di<br>(mm) | (r | Di<br>nm) |  |
| Metal parts separated by supplementary insulation |   | 240             | N/A                 | 1,0                 | 2  | 2,01      |  |
| Accessible m<br>reinforced in:                    | netal parts separated by sulation               | 240             | N/A                 | 2,0                 | 2  | 2,01      |  |
| Supplementa                                       | ary information:                                |                 |                     |                     |    |           |  |

| 29.1               | TABLE: Ball Pressure Test |   |         |                  |                  |  |  |
|--------------------|---------------------------|---|---------|------------------|------------------|--|--|
| Part under test    |                           | Plastic material type Test Temperature (°C) |         | Impre<br>Diamete | ssion<br>er (mm) |  |  |
| Enclosure (Orange) |                           | -   | 125 1,3 |                  | 2                |  |  |
| Enclosure (Black)  |                           | -   | 75      | 75 0,8           |                  |  |  |
| Support of PWB     |                           | -   | 125     | 1,               | 2                |  |  |
| Supplementa        | ary information:          |   |         |                  |                  |  |  |

| 29.2                   | TABL                       | E: Glow V  | : Glow Wire Test |   |  |               |         |  |  |
|------------------------|----------------------------|--|------------------|---|--|---------------|---------|--|--|
| Test Condition         | ons                        | :  | Test a           | Test according to IEC 60695-2-10 and IEC 60695-2-12 |  |               |         |  |  |
| Test temperature (°C): |                            |  | 550 °            | 550 °C  |  |               |         |  |  |
| Test Specimen Material |                            | al type Specified Layer<br>placed<br>underneath Test<br>Specimen |                  | Material ignited,<br>Yes/No                         | Specified Layer<br>under Test<br>Specimen<br>ignited, Yes/No | Other remarks |         |  |  |
| Enclosure<br>(Orange)  |                            | -  |                  | No  | No   | No            | Pass    |  |  |
| Enclosure (B           | closure (Black) -          |  |                  | No  | No   | No            | No Pass |  |  |
| Support of P           | Support of PWB -           |  | No               | No  | No   | Pas           |         |  |  |
| Supplementa            | Supplementary information: |  |                  |   |  |               |         |  |  |

TABLE: Proof Tracking Test, Annex G

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|        |                    | IEC 60745-1     |         |
|--------|--------------------|-----------------|---------|
| Clause | Requirement + Test | Result - Remark | Verdict |

| Test Conditions:           | Test according to | Test according to IEC 60112  |                  |               |  |  |  |  |
|----------------------------|-------------------|------------------------------|------------------|---------------|--|--|--|--|
| Test solution:             | 0,1% ammonium     | ),1% ammonium chloride       |                  |               |  |  |  |  |
| Test Voltage (V):          | 175 V             |                              |                  |               |  |  |  |  |
| Specimen under test        | Material type     | Tracking occurred,<br>Yes/No | Rate of Tracking | Other remarks |  |  |  |  |
| Enclosure (Orange)         | -                 | No                           | 2 drops/min      | 50 drops      |  |  |  |  |
| Enclosure (Black)          | -                 | No                           | 2 drops/min      | 50 drops      |  |  |  |  |
| Support of PWB             | -                 | No                           | 2 drops/min      | 50 drops      |  |  |  |  |
| Supplementary information: |                   |                              |                  |               |  |  |  |  |

| 29.3B                              | TABLE:    | ABLE: Needle-flame Test, Annex F |                                 |                                |                                    |                                  |       | N/A     |
|------------------------------------|-----------|----------------------------------|---------------------------------|--------------------------------|------------------------------------|----------------------------------|-------|---------|
| Test Conditions:                   |           |                                  | Test according to IEC 60695-2-2 |                                |                                    |                                  |       |         |
| Duration of flame application (s): |           |                                  |                                 |                                |                                    |                                  |       |         |
| Test temperature (°C):             |           |                                  |                                 |                                |                                    |                                  |       |         |
| Specimen u                         | nder test | Material                         | ype                             | Material<br>ignited,<br>Yes/No | Tissue Paper<br>Ignited,<br>Yes/No | Pine-wood<br>Scorched,<br>Yes/No | Other | remarks |
| Supplementary information:         |           |                                  |                                 |                                |                                    |                                  |       |         |

| K12.1    | TABLE: Normal Temperature Test for Battery Tool |      |  |  |  |  |
|----------|---|------|--|--|--|--|
| K.18.1   | TABLE: Battery Tool Abnormal Operation          | N/A  |  |  |  |  |
| 1 40 204 | TADI E. Detter: Teel Abreviel Operation         | NI/A |  |  |  |  |
| L.18.201 | TABLE: Battery Tool Abnormal Operation          | N/A  |  |  |  |  |

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### Photos:





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