3F #250 Jiangchangsan Road Building 16 Headquarter Economy Park Shibei Hi-Tech Park, Zhabei District Shanghai 200436 China

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This report will not be used for social proof function in China market.

Test report No: 6047410.50

TEST REPORT

Electromagnetic Compatibility (EMC)

Identification of item tested	Electric Piston Pump Airless Sprayer	
Trademark	AGP	
Model and /or type reference	PM031; SLP-B1115; P31; S1831; QP031; STPA31; PM039; SLP-B1118; FARBMAX Airless 6400; P39; S1839; QP036; QT550; 2560-421500; QT650; 2560-641800	
Ratings	PM039; SLP-B1118; FARBMAX Airless 6400; P39; S1839; QP036; QT650; 2560-641800: 110-120 V or 220-240 V;50-60 Hz; 1800 W; Class I PM031; SLP-B1115; P31; S1831; QP031; STPA31; QT550;2560-421500: 110-120 V or 220-240 V;50-60 Hz; 1500 W; Class I	
Test Laboratory / address	DEKRA Testing and Certification (Shanghai) Ltd. 3F #250 Jiangchangsan Road Building 16 Headquarter Economy Park Shibei Hi-Tech Park, Zhabei District Shanghai 200436 China	
Applicant / address	LEE YEONG INDUSTRIAL CO., LTD. No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan	
Test method requested, standard	EN 55014-1:2006+A1:2009+A2:2011; EN 55014-1:2017; EN 55014-2:2015; EN 61000-3-2:2014; EN 61000-3-3:2013	
Verdict Summary	IN COMPLIANCE	
Tested by	(Project Engineer) Kaiyuan Doi	
Approved by	Zuyao Fan (Project Manager) Zuyaw. Fan	
Date of issue	2019-02-21	
Report template No	TRF_EN55014-1_EN55014-2_EMC02 V1.0	

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COMPETENCES AND GUARANTEES

DEKRA is a testing laboratory competent to carry out the tests described in this report.

In order to assure the traceability to other national and international laboratories, DEKRA has a calibration and maintenance program for its measurement equipment.

DEKRA guarantees the reliability of the data presented in this report, which is the result of the measurements and the tests performed to the item under test on the date and under the conditions stated in the report and it is based on the knowledge and technical facilities available at DEKRA at the time of performance of the test.

DEKRA is liable to the client for the maintenance of the confidentiality of all information related to the item under test and the results of the test.

The results presented in this Test Report apply only to the particular item under test established in this document.

<u>IMPORTANT:</u> No parts of this report may be reproduced or quoted out of context, in any form or by any means, except in full, without the previous written permission of DEKRA.

GENERAL CONDITIONS

- 1. This report is only referred to the item that has undergone the test.
- 2. This report does not constitute or imply on its own an approval of the product by the Certification Bodies or Competent Authorities.
- 3. This document is only valid if complete; no partial reproduction can be made without previous written permission of DEKRA.
- 4. This test report cannot be used partially or in full for publicity and/or promotional purposes without previous written permission of DEKRA.
- 5. The information provided by the customer in this report may affect the validity of the results, the test lab is not responsible for it.
- 6. The test results presented in this report relate only to the object tested.

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UNCERTAINTY

For all measurements where guidance for the calculation of the instrumentation uncertainty of a measurement is specified in EN 55016-4-2 (CISPR 16-4-2), EN/IEC 61000-4 series or a product standard, the measurement instrumentation uncertainty has been calculated and applied in accordance with these standards.

Uncertainties have been calculated according to the DEKRA internal document. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95%.

ENVIRONMENTAL CONDITIONS

The climatic conditions during the tests are within the limits specified by the manufacturer for the operation of the EUT and the test equipment. The climatic conditions during the tests were within the following limits:

Ambient temperature	15 °C – 35 °C
Relative Humidity air	30% - 60%
Atmospheric pressure	86 kPa – 106 kPa

If explicitly required in the basic standard or applied product / product family standard the climatic values are recorded and documented separately in this test report.

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POSSIBLE TEST CASE VERDICTS

Test case does not apply to test object	N/A
Test object does meet requirement	P (Pass) / PASS
Test object does not meet requirement	F (Fail) / FAIL
Not measured	N/M

DEFINITION OF SYMBOLS USED IN THIS TEST REPORT

☑ Indicates that the listed condition, standard or equipment is applicable for this report/test/EUT.						
☐ Indicates that the listed condition, standard or equipment is not applicable for this report/test/EUT.						
Decimal separator used in this report Comma (,) Point (.)						

ABBREVIATIONS

For the purposes of the present document, the following abbreviations apply:

EUT : Equipment Under Test

QP : Quasi-Peak
CAV : CISPR Average

AV : Average

CDN : Coupling Decoupling Network
SAC : Semi-Anechoic Chamber

OATS : Open Area Test Site

BW: Bandwidth

AM : Amplitude Modulation
PM : Pulse Modulation

HCP : Horizontal Coupling PlaneVCP : Vertical Coupling Plane

U_N : Nominal voltage

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DOCUMENT HISTORY

Report nr.	Date	Description
6047410.50	2019-02-21	First release

Modification 1 report:

The original Test Report Ref. 3158736.50 dated 2015-07-13 include the following changes and/or addition, which were considered technical modifications.

- Add the new model QT550; 2560-421500 which are the same as PM031 except models' names
- Add the new model QT650; 2560-641800 which are the same as PM039 except models' names
- QT550; 2560-421500; QT650; 2560-641800 are identical, except the motors and rated input of them are different.

After review, no test considered was necessary.

REMARKS AND COMMENTS

The equipment under test (EUT) does meet the requirements of the stated standard(s)/test(s).

The test results relate only to the samples tested.

According to the declaration from manufacturer, PM031; SLP-B1115; P31; S1831; QP031 and STPA31 are identical, only the models' names are different.

PM039; SLP-B1118; FARBMAX Airless 6400; P39; S1839 and QP036 are identical, only the models' names are different.

PM039 and PM031 are identical, except the motors and rated input of them are different. Shape of the suction pipe for PM039 and PM031 are different, see photos for details.

The rated voltage of PM039 and PM031 can be 220-240 V or 110-120 V as the motor in it is different. See following table:

Rated voltage	PM039; SLP-B1118; FARBMAX Airless 6400;	PM031; SLP-B1115; P31; S1831;
	P39; S1839 and QP036; QT650; 2560-	QP031 and STPA31; QT550; 2560-
	641800	421500
110-120 V	1800 W	1500 W
220-240 V	1800 W	1500 W

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1 **GENERAL INFORMATION**

1.1 General Description of the Item(s)

Description of the item:	Electric Piston Pump Airless Sprayer
Model / Type number:	PM031; SLP-B1115; P31; S1831; QP031; STPA31;
	PM039; SLP-B1118; FARBMAX Airless 6400; P39; S1839; QP036
	QT550; 2560-421500; QT650; 2560-641800
Trademark:	AGP
Manufacturer:	LEE YEONG INDUSTRIAL CO., LTD.
	No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan
Factory:	LEE YEONG INDUSTRIAL CO., LTD.
	No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan

Rated power supply:	Voltage and Frequency		Reference poles				
	Voltage and Frequency	L1	L2	L3	N	PE	
	AC: 220-240 V, 50-60 Hz	\boxtimes			\boxtimes		
		\boxtimes			\boxtimes		
	☐ DC: 18 V						
	☐ Battery powered						
Rated Power:	PM039; SLP-B1118; FARBMAX Airless 64	100; P	39; S18	339; Q	P036;		
	QT650; 2560-641800:						
	110-120 V or 220-240 V;50-60 Hz; 1800 W; Class I						
	PM031; SLP-B1115; P31; S1831; QP031; STPA31;						
	QT550;2560-421500:						
110-120 V or 220-240 V;50-60 Hz; 1500 W; Class I							
Clock frequencies:	Not provided						
Other parameters:	N/A						
Mounting position:	☐ Table top equipment						
	☐ Wall/Ceiling mounted equipment						
	☐ Floor standing equipment						
		-	-				
Other:					•		

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Intended use of the Equipment Under Test (EUT)

The air coat paint sprayer/electric airless sprayer can only use guns for spraying non-flammable materials. The models in this report are identical except that AC023 have an air assistant motor.

AC023 is an air assisted airless paint sprayer, others are electric airless sprayer.

Ν	No Module/parts of test item		Туре	Manufacturer	
		N/A			

No Documents as provided by the applicant - Description		File name	Issue date	
	N/A			

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Copy of marking plate:

PM031:



PM039:



Marking labels of SLP-B1115; P31; S1831; QP031; QT550; 2560-421500 and STPA31 are same as PM031, only the models' names are different.

Marking labels of SLP-B1118; FARBMAX Airless 6400; P39; S1839; QT650; 2560-641800 and QP036 are same as PM039, only the models' names are different.

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1.2 **Environment**

The requirements and standards apply to equipment intended for use in:

\boxtimes	Residential (domestic) environment.
\boxtimes	Commercial and light-industrial environment.
	Industrial environment.

1.3 Test Location

Location	Global Certification Corp.			
Address	No.146, Sec. 2, Xiangzhang Rd., Xizhi Dist., New Taipei City 221, Taiwan			
Date	Mar. 2011			
Supervised by	Kaiyuan Dai			

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1.4 Classification according to EN 55014-2

The standard EN 55014-2 is subdivided in four categories. For each category, specific immunity requirements are formulated.

Category I: Apparatus containing no electronic control circuitry.					
<u>Examples:</u> Motor operated appliances, lighting toys, track sets without electronic control units, tools, heating appliances, UV and IR radiators and apparatus containing components such as electromechanical switches and thermostats.					
Electric circuits consisting of passive components (such as radio interference suppression capacitors or inductors, mains transformers and mains frequency rectifiers) are not considered to be electronic control circuitry.					
<u>Category II:</u> Transformer toys, dual supply toys, mains powered motor operated appliances, tools, heating appliances and similar electric apparatus (for example – UV radiators, IR radiators and microwave ovens) containing electronic control circuitry with no internal clock frequency or oscillator frequency higher than 15 MHz.					
<u>Category III:</u> Battery powered apparatus (with built-in batteries or external batteries), which in normal use is not connected to the mains, containing an electronic control circuitry with no internal clock frequency or oscillator frequency higher than 15 MHz.					
Category IV: All other apparatus covered by the scope of the EN 55014-2 standard.					
Clock frequency: Fundamental frequency of any signal used in the device, excluding those which are solely used inside integrated circuits (IC).					

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2 **DESCRIPTION OF TEST SETUP**

2.1 Operating mode(s) used for tests

During the tests the following operating mode(s) has(have) been used.

Operating mode	Operating mode description	Used for testing					
mode	Operating mode description	Emission	Immunity				
1	Normal operation	\boxtimes					
2							
3							
4							
5							
6							
Supplemen	Supplemental information:						

2.2 Port(s) of the EUT

	Connected to /	Cable					
Port name and description	Termination	Length used during test [m]	Attached during test	Shielded			
N/A							
Supplemental information:	Supplemental information:						

2.3 Support / Auxiliary equipment / unit / software for the EUT

The EUT has been tested with the following auxiliary equipment / unit / software:

Auxiliary equipment / unit / software	Type / Version	Manufacturer	Supplied by
N/A			
Supplemental information:			

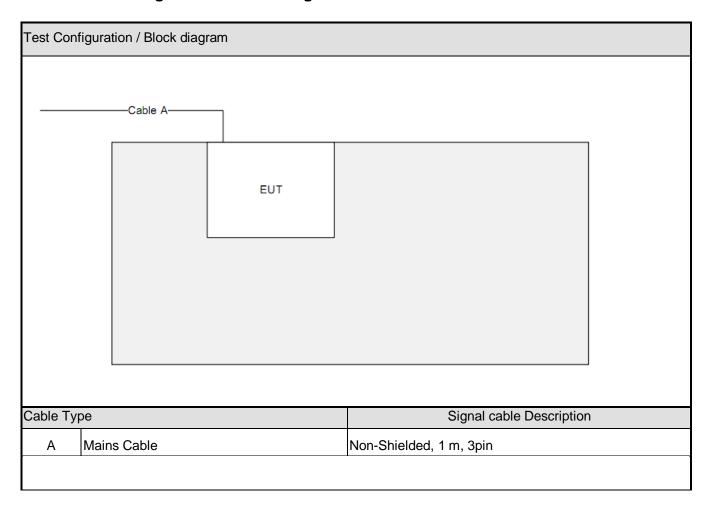
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2.4 Test Configuration / Block diagram used for tests



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3 **VERDICT SUMMARY SECTION**

This chapter presents an overview of standards and results. Refer to the next chapters for details of measured test results and applied test levels.

3.1 **Standards**

Standard	Year	Description
EN 55014-1	2006	Requirements for household appliances, electric tools and similar apparatus -
+A1	2009	Part 1: Emission.
+A2	2011	
EN 55014-1	2017 1)	
EN 55016-2-1	2014	Methods of measurement of disturbances and immunity - Conducted disturbance measurements.
EN 55016-2-2	2010	Methods of measurement of disturbances and immunity – Measurement of disturbance power.
EN 55016-2-3	2010	Methods of measurement of disturbances and immunity - Radiated disturbance
+A1	2010	measurements.
+A2	2014	
EN 61000-3-2	2014	Limits for harmonic current emissions (equipment input current ≤ 16 A per
		phase).
EN 61000-3-3	2013	Limitation of voltage fluctuations and flicker
EN 55014-2	2015 ¹⁾	Requirements for household appliances, electric tools and similar apparatus –
		Part 2: Immunity – Product family standard.
EN 61000-4-2	2009	Electrostatic discharge immunity test.
EN 61000-4-3	2006	Radiated, radio-frequency, electromagnetic field immunity test.
+A1	2008	
+A2	2010	
EN 61000-4-4	2012	Electrical fast transient/burst immunity test.
EN 61000-4-5	2014	Surge immunity test.
EN 61000-4-6	2014	Immunity to conducted disturbances, induced by radio-frequency fields.
EN 61000-4-11	2004	Voltage dips, short interruptions and voltage variations immunity tests.

¹⁾ Not harmonized yet.

3.2 Deviation(s) from the Standard(s) / Test Specification(s)

No deviation.

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3.3 Overview of results

EMISSION TESTS – EN 55014-1						
Requirement – Test case	Basic standard(s)	Verdict	Remark			
Conducted disturbance voltage at mains terminals (150 KHz – 30 MHz)	EN 55016-2-1	PASS				
Conducted disturbance voltage at load terminals (150 KHz – 30 MHz)	EN 55016-2-1	N/A				
Conducted disturbance voltage at additional terminals (150 KHz – 30 MHz)	EN 55016-2-1	N/A				
Disturbance power (30 MHz to 300 MHz)	EN 55016-2-2	PASS	See 2)			
Radiated electromagnetic disturbances (30 - 1000 MHz)	EN 55016-2-3	N/A				
Discontinuous disturbance (clicks) on AC power leads	EN 55014-1	N/A	See 1)			

Supplementary information:

- 1) Exemptions from click measurements applicable (clause 4.2.3).
- 2) According to clause 4.1.2.3.2 procedure (a) of the EN 55014-1 standard the EUT is deemed to comply in the frequency range from 300 MHz to 1000 MHz without further measurements.

EMISSION TESTS – EN 61000-3-2, EN 61000-3-3						
Requirement – Test case Basic standard(s) Verdict Remark						
Harmonic current emissions	EN 61000-3-2	PASS				
Voltage changes, voltage fluctuations and flicker	EN 61000-3-3	PASS				
Supplementary information:						

IMMUNITY TESTS – EN 55014-2						
Requirement – Test case	Basic standard(s)	Verdict	Remark			
Electrostatic discharge	EN 61000-4-2	PASS	See 1)			
Radio-frequency electromagnetic fields	EN 61000-4-3	N/A	See 1)			
Fast transients	EN 61000-4-4	PASS	See 1)			
Surge transient	EN 61000-4-5	PASS	See 1)			
Injected currents (radio-frequency common mode)	EN 61000-4-6	PASS	See 1)			
Voltage dips and short interruptions	EN 61000-4-11	PASS	See 1)			
	•	•	•			

Supplementary information:

1) The equipment is classified as category 1 equipment according to EN 55014-2; no immunity tests are applicable.

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Conducted disturbance voltage - Mains

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4.1



PASS

VERDICT:

4 EMISSION TEST RESULTS

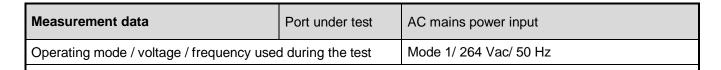
Standard		EN 55014-1					
Basic standard	EN 5	5016-2-1					
Limits - Tools							
Frequency range [MHz]	Liı	Limit: QP [dB(μV) ¹⁾]		mit: A	V [dB(μV) ¹⁾]	IF BW	Detector(s)
0,15 - 0,35		66 – 56 ²⁾		59	- 46 ²⁾	9 KHz	QP, CAV
0,35 - 5,0		56		46		9 KHz	QP, CAV
5,0 - 30		60		50		9 KHz	QP, CAV
1) At the transition frequency, the lower 2) The limit decreases linearly with the							
Rated power below 70	0 W		Limi	its as a	above		
☐ Rated power between	700 ar	nd 1000 W	Limits +4 dB				
☐ Rated power above 10	W 000		Limits +10 dB				
Performed measurements							
Scan range (0,9 - 1,1 <i>U</i> _N)		198 – 264 V _{AC}			207 – 253 V _{AG}		230 V _{AC}
Tested terminal(s) / port		AC mains input pow	ver	\boxtimes	N 🛭 L	_1 🔲 L	2
		DC mains input pov	ver		Positive (+)		legative (-)
Voltage – Mains [V]	264 \	/ac					
Frequency – Mains [Hz]	50 Hz						
Test method applied		Artificial mains network					
		Voltage probe					
Test setup		Table top		\boxtimes	Artificial hand applied		
] Floor standing		Other:			
	Refer to the Annex 3 for test setup photo(s).						
Operating mode(s) used	Mode	 e 1					
Remark							
	<u> </u>						

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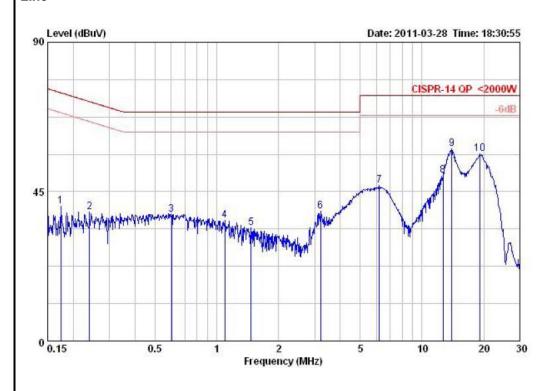
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Line



Remark

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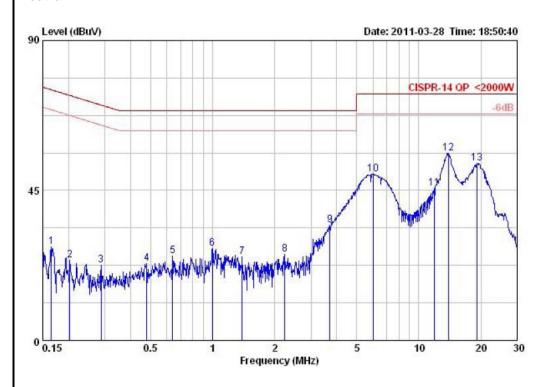
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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 264 Vac/ 50 Hz	

Neutral



Frequency [MHz]	QP [dB(μV)]		AV [dB(μV)]		
	Level	Limit	Level	Limit	
0,15-30,0			an 20dB he limits		

Remark

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4.2 Conducted distu	Conducted disturbance voltage- Load terminals			
Standard	EN 55014-1			
Basic standard	EN 55016-2-1			
Basic standard	EN 55016-2-1			

Limits

Frequency range [MHz]	Limit: QP [dB(μV) ¹⁾]	Limit: AV [dB(μV) ¹⁾]	IF BW	Detector(s)				
0,15 - 0,50	80	70	9 KHz	QP, CAV				
5,0 - 30	74	64	9 KHz	QP, CAV				
1) At the transition frequency, the lower limit applies.								

Performed measurements

Port(Port(s) / Terminal(s) under test							
	(please write the name of	of the p	ort under test)		Other:			
	Other:				Other:			
Volta	ige – Mains [V]	(Plea	se write the voltage/\	oltage/	s used for testing)			
Freq	uency – Mains [Hz]	(Plea	se write the frequenc	y/frequ	uencies used for testing)			
		1	T					
Test	method applied		Voltage probe					
			ISN – Impedance S	tabilisa	ilisation Network			
			CDN according to E					
			Current probe					
			Artificial mains netw	ork				
Test	setup		Table top		Artificial hand applied			
			Floor standing	Other:				
		Refer to the Annex 3 for test setup photo(s).						
		ı						
Oper	rating mode(s) used	Pleas	se write the operating	mode	(s) used during testing			
Rem	ark							

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4.3 Conducted distu	Conducted disturbance voltage- Additional terminals			
Standard	EN 55014-1			
Basic standard	EN 55016-2-1			

Limits

Frequency range [MHz]	Limit: QP [dB(μV) ¹⁾]	Limit: AV [dB(μV) ¹⁾]	IF BW	Detector(s)				
0,15 - 0,50	80	70	9 KHz	QP, CAV				
5,0 - 30	74	64	9 KHz	QP, CAV				
1) At the transition frequency, the lower limit applies.								

Performed measurements

Port(Port(s) / Terminal(s) under test								
	(please write the name of	of the p	ort under test)		Other:				
	Other:				Other:				
Volta	ge – Mains [V]	(Plea	se write the voltage/\	oltage/	s used for testing)				
Frequ	uency – Mains [Hz]	(Plea	se write the frequenc	y/frequ	uencies used for testing)				
Test	method applied		CDN according to E	N/IE	C 61000-4-6				
			ISN – Impedance S	Stabilisation Network					
			Voltage probe						
			Current probe						
			Artificial mains netw	work					
			Other:						
Test	setup		Table top		Artificial hand applied				
			Floor standing		Other:				
		Refer to the Annex 3 for test setup photo(s).							
Oper	ating mode(s) used	Pleas	se write the operating	mode	(s) used during testing				
Rem	ark								

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4.4 Disturbance po	wer (3	30 MH	Iz – 300 MH	łz)					VERDIC	ΣΤ:	PASS
Standard	EN 5	5014-1	1								
Basic standard	EN 5	5016-2	2-2								
Limits - Tools											
Frequency range [MHz]	Limit	: QP [c	dB(pW)]	Limit	: A\	√ [dB(p	W)]		IF BW		Detector(s)
30 - 300		45 –	- 55 ¹⁾		35	_	45 ¹⁾		120 KHz		QP, CAV
			Març	gin				<u> </u>		J.	
200 - 300		0 –	- 10 ¹⁾						120 KHz		QP, CAV
1) The limit increases linearly with the	frequenc	су.									
☐ Rated power below 70	00 W							Liı	mits as al	bov	<u> </u>
☐ Rated power between	700 ar	nd 1000	0 W					Liı	Limits +4 dB		
□ Rated power above 10	000 W							Liı	Limits +10 dB		
Performed measurements											
Port(s) under test											
			Load					Cor	ntrol		
Other:			Other:					Oth	er:		
Scan range (0,9 - 1,1 <i>U</i> _N)		198 -	- 264 V _{AC}			207 -	- 253 \	/ _{AC}		230	V _{AC}
Voltage – Mains [V]	264 \	Vac				ı					
Frequency – Mains [Hz]	50 H	Z									
Test setup		Table	e top			Floor	stand	ing			
		Othe	r:								
	Refe	r to the	Annex 3 for t	test setu	p ph	noto(s).					
Conditions for exemption		"Limi	ts" reduced by	y "Margir	ı" ar	oplied a	and pa	ssed			
from measurements above 300 MHz		☐ Maximum clock frequency < 30 MHz									
Operating mode(s) used	Mode	e 1									
Remark											

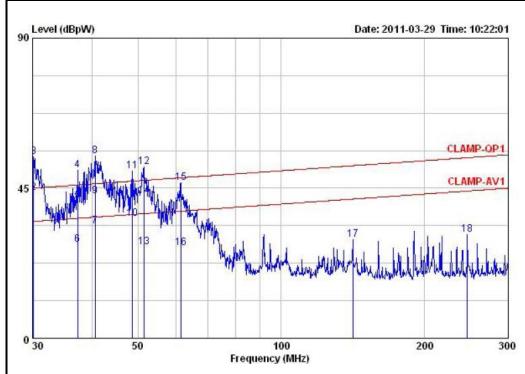
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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 264 Vac/ 50 Hz	



Frequency [MHz]	QP [dB(pW)]		AV [dB(pW)]			
i requericy [ivii iz]	Level	Limit	Level	Limit		
30,14	43,66*	45,03	26,62	35,03		
37,34	41,15	45,96	28,10	35,96		
40,66	42,70	46,33	33,26	36,33		
48,54	35,96	47,10	32,13	37,10		
51,42	42,58	47,35	27,30	37,35		
61,53	46,66*	48,13	27,15	38,13		

Remark

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4.5 Radiated electromagnetic disturbances (30 – 1000 MHz) VERDICT: N/A

Standard	EN 55014-1
Basic standard	EN 55016-2-3
Test method	Antenna method according to EN 55016-2-3 standard.

Limits

Frequency	L	IF BW	Detector					
[MHz]	@3 m.	@5 m.	@10 m.	IL DAA	Detector			
30 - 230	40	36	30	120 KHz	QP			
230 - 1000	47	43	37	120 KHz	QP			
1) At the transition frequency, the lower limit applies.								

Performed measurements

Port under test	Enclosure						
Voltage – Mains [V]	(Please write the voltage/voltages used for testing)						
Frequency – Mains [Hz]	(Please write the frequency/frequencies used for testing)						
Test method applied	☐ OATS or SAC with measurement distance [m]: 3 m.						
	OATS or SAC with measurement distance [m]: 5 m.						
	OATS or SAC with measurement distance [m]: 10 m.						
Test setup	Equipment on a table of 80 cm height						
	Equipment on the floor (insulated from ground plane)						
	Other:						
	Refer to the Annex 3 for test setup photo(s).						
Operating mode(s) used	Please write the operating mode(s) used during testing						
Remark							

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4.6 Dis	scontinuo	ous d	listurb	ance	(clicl	(s) on AC	pov	ver	leads	5 V	ERDI	CT:	N/A	
Standard			EN 55	014-1										
Frequency [MHz] Limit: QP [dB(μV)]					/\/\1		IF BW					Detector		
	0,15 66					9 KHz				Quasi-Peak (QP)				
0,50			56						9 KHz				eak (QP)	
1,40			56					9 KHz			Quasi-Peak (QP)			
30,0			60					9	9 KHz				eak (QP)	
Performed m	easuremen	ıts												
Scan range (0,9 - 1,1 <i>U</i> _N	1)	\square	198 – 2	264 V _A	С	П	20	7 – 25	3 V _{AC}		V _{AC}		
Voltage – Ma	ains [V]		264 Va	ac				1=-		- 170		- 70	·	
Frequency –			50 Hz											
Test method	applied					s network								
-				Voltage		9	_	T =-						
Test setup				Table t	ор		Ш	FIC	or sta	nding				
				Other:										
Operating mode(s) used Mode 1														
Remark														
Reason for n		\boxtimes	The amplitudes of the observed disturbances were all below the limit for continuous disturbance, these are not considered to be clicks.											
performing th	ne test		continu	uous di	sturba	nce, these a	re no	ot co	nsidere	ed to be c	licks.			
Measuremen	t results	\boxtimes	Neutra	al	\boxtimes	Line 1			Line	2		Line	3	
_			First N	/leasure	ement:	Determinat	ion of	f the	limit L	_ – Quasi	i-peak			
Frequency (MHz)	Limit <i>L</i> (dBµV)		nber of t clicks	Numl	ber of clicks	Number of clicks – N ₁				Click rate N	Increased limit (dB)		Increased Limit L _q	
0,15	66		0)	0		2				, ,		
0,5	56		0	()	0		2						
1,4	56		0	()	0		2						
30	60		0	()	0		2						
		10 ms)	. Thus,	the EU	T is de	e than 5 time eemed to co	-							
Frequency			Secon	d mea	sureme	ent with Limi	$it = L_0$	q (Up	per qu	ıartile me	thod):			
(MHz)	Limit Lq (dBµV)	Num	mber of clicks $Number of authorized clicks N2 \leq N1/4$					1	,	/erdict				
0,15														
0,5														
1,4														
30 Supplements	m, informati	ion:										<u> </u>		
Supplementa	<u>ary iriiormat</u> i	<u>ıon:</u>	•											

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4.7	Harmonic cur	rent emissions						'ERDICT:		PASS		
							•					
Standard EN 61000-3-2												
Exlusion	ns		Arc welding equipment intended for professional use.									
	ese categories of		System(s) with nominal voltage(s) less than 220 V _{AC} (line-to-neutral).									
	ent, limits are not d in the EN 61000-		Equipment with	n rated p	oower of ≤ 75	W (other	than li	ighting equip	om	ent).		
3-2 star			Professional ed	quipmer	nt with total ra	ted power	r > 1 k	W.				
			Symmetrically	controlle	ed heating ele	ments wi	th a ra	ted power ≥	: 20	00 W.		
			Independent di	mmers	for incandesc	ent lamps	s with	rated power	≤ '	1 kW.		
Classific	cation											
	Class A All apparatus not classified as Class B, C or D											
	Class B	Portab	le tools									
			☐ Lighting equipment with active input power > 25 W									
☐ Class C				Lighting equipment with active input power ≤ 25 W								
	0.000		(First requirement, Table 3 column 2)									
			Lighting equipn	nent wit	h active input	power ≤	25 W	(Second req	luir	ement)		
	Class D	Person	nal computers, te	elevision	receivers							
Performe	ed measurements											
Port und	der test	AC ma	AC mains power input									
Voltage	- Mains [V]	230 Vac										
Frequer	ncy – Mains [Hz]	50 Hz										
Observa	ation peroid		6.5 min.		2.5 min.] [Other:				
	of measurement	\boxtimes	EN 61000-4-7:	2002 +	AM1:2009 (IE	C 61000-	-4-7:20	002+AM1:20	800	()		
	ent standard used C61000-4-7 (Cl. 7)		EN 61000-4-7:1991									
Control	principle used in	\boxtimes	Comply with th	e requir	ements of the	Clause 6	6.1 (EN	N / IEC 6100)0-:	3-2).		
the EUT			Not comply wit	h the re	quirements of	the Clau	se 6.1	(EN / IEC 6	310	00-3-2).		
Operation	ng mode(s) used	Mode '	Mode 1									
Remark												

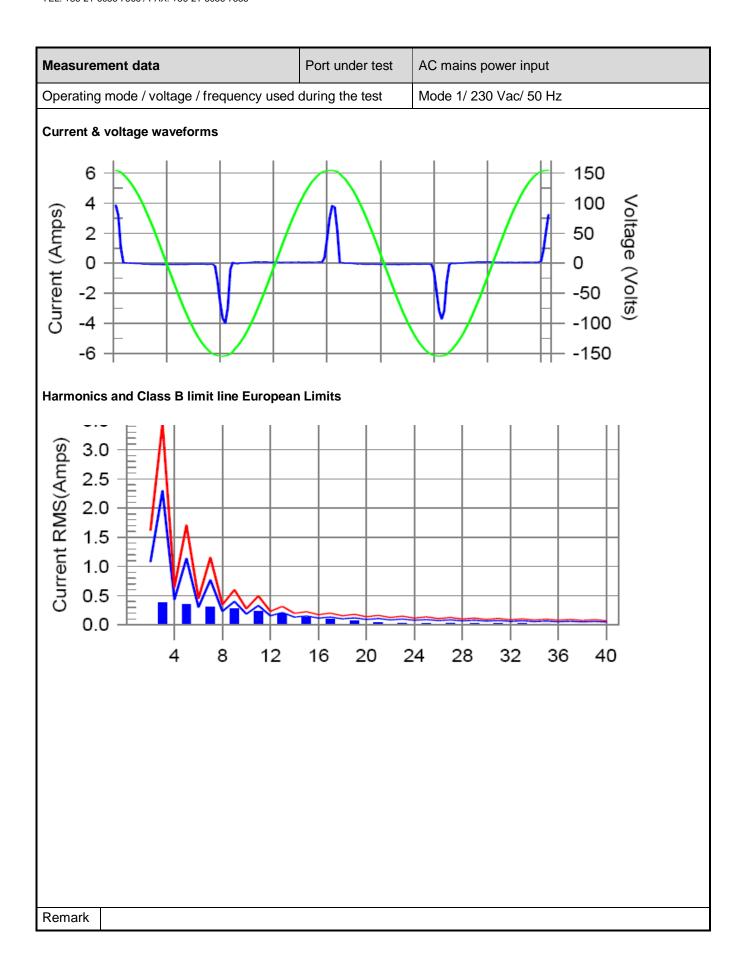
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Measurement data	Port under test	AC mains power input									
Operating mode / voltage / frequency used	during the test	Mode 1/ 230 Vac/ 50 Hz									
Test Result: Pass Source qualification: Distorted THC(A): 0.68 I-THD(%): 184.51 POHC(A): 0.075 POHC Limit(A): 0.251 Highest parameter values during test:											
V_RMS (Volts): 109.68 I_Peak (Amps): 3.985											
Power (Watts): 47.9 Power Factor: 4.789 Power (Watts): 47.9 Power Factor: 0.481											
Harm# Harms(avg) 100%Limit %of I	Limit Harms(ma	x) 150%Limit %of Limit	Status								
2 0.002 1.080 3 0.346 2.300	0.2 0.00 15.0 0.38										
4 0.002 0.430	0.4 0.00										
5 0.314 1.140 6 0.002 0.300	27.6 0.34 0.6 0.00										
7 0.281 0.770	36.6 0.31	0 1.155 26.87	Pass								
8 0.002 0.230 9 0.248 0.400	0.8 0.00 62.0 0.27										
9 0.248 0.400 10 0.002 0.184	62.0 0.27 1.0 0.00										
11 0.210 0.330	63.5 0.22	6 0.495 45.75	Pass								
12 0.002 0.153 13 0.169 0.210	1.3 0.00 80.2 0.18										
13 0.169 0.210 14 0.002 0.131	80.2 0.18 1.4 0.00										
15 0.129 0.150	85.9 0.13										
16 0.002 0.115	1.5 0.00										
17 0.093 0.132 18 0.001 0.102	70.8 0.09 1.5 0.00										
19 0.063 0.118	53.4 0.06										
20 0.001 0.092	1.4 0.00	3 0.138 2.05	Pass								
21 0.040 0.107	37.6 0.04										
22 0.001 0.084 23 0.027 0.098	1.3 0.00 28.1 0.02										
24 0.001 0.077	1.2 0.00										
25 0.024 0.090	27.2 0.02	7 0.135 20.19	Pass								
26 0.001 0.071 27 0.026 0.083	1.2 0.00 30.6 0.02										
28 0.001 0.066	1.1 0.00										
29 0.025 0.078	32.7 0.02										
30 0.001 0.061	1.2 0.00										
31 0.023 0.073 32 0.001 0.058	32.0 0.02 1.2 0.00										
33 0.020 0.068	28.7 0.02										
34 0.001 0.054	1.2 0.00	1 0.081 1.75	Pass								
35 0.015 0.064	24.1 0.01										
36 0.001 0.051 37 0.012 0.061	1.2 0.00 19.9 0.01										
38 0.001 0.048	1.2 0.00										
39 0.010 0.058	18.0 0.01	1 0.087 12.90	Pass								
40 0.001 0.046	1.3 0.00	0.069 2.14	Pass								
Remark											

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4.8 Voltage changes, voltage fluctuations and flicker VERDICT: PASS										
4.0 Voltage offariget	s, voice	age madiaa		ana m	ORCI		VERDIOT		1 700	
Standard	EN 61	000-3-3								
Limits										
P _{ST} (Short term flicker)		≤ 1			\boxtimes	Not Appli	cable			
P _{LT} (Long term flicker)		≤ 0,65			\boxtimes	Not Appli	cable			
d _C (Relative Voltage change)	\boxtimes	≤ 3,3%				Not Appli	cable			
d _{MAX} (Max. voltage change)		≤ 4%				6%				
	\boxtimes	7%				Not Appli	cable			
Supplemental information:		•		<u>.</u>						
Performed measurements Reason for not performing the measurement(s)	Reason for not performing Tests are not necessary because the EUT is unlikely to produce								се	
Port under test	AC Ma	ains power inp	ut							
Voltage – Mains [V]	230 Va	ac								
Frequency – Mains [Hz]	50 Hz							_		
Test method		Flickermeter	accord	ding EN	/ IEC 6	61000-4-15	:2011			
		Simulation (0	Clause	4.2.3 of	EN/I	EC 61000-	3-3)			
		Analytical mo	ethod (Clause	4.2.4 c	f EN / IEC	61000-3-3)			
		Use of P _{st} =	1 curve	e (Claus	e 4.2.5	of EN / IE	C 61000-3-3)			
Observation peroid		10 min.		120 m	in.		Other:			
	\boxtimes	24 times swi	tching	accordin	ng to A	nnex B	'			
Operating mode(s) used	Mode	1								
Remark										

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Measurement data	Port under test	AC mains power input			
Operating mode used during the test	Mode1/ 230 Vac/ 50 Hz				

Tmax (dt > $3,3\%$)	0,0 ms
Maximum voltage change d _{MAX}	0,120%
Relative Voltage change d _C	<0,050%
Short term flicker P _{ST}	0,160
Long term flicker P _{LT}	Not applicable*

Remark

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5 **IMMUNITY TEST RESULTS**

5.1 Performance (Compliance) criteria

[According to EN 55014-2 (CISPR 14-2)]

<u>Performance criteria A</u>: The apparatus shall continue to operate as intended during the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonably expect from the apparatus if used as intended.

<u>Performance criteria B</u>: The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. During the test, degradation of performance is allowed however no change of actual operating state or stored data is allowed. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonable expect from the apparatus if used as intended.

<u>Performance criteria C</u>: Temporary loss of function is allowed provided the function is self- recoverable or can be restored by the operation of the controls or by any operation specified in the instruction for use.

5.1.1 Performance criteria related to immunity tests

Immunity test	Performance criteria
Electrostatic discharge	В
Radio-frequency electromagnetic fields	A
Fast transients	В
Surge transient	В
Injected currents (radio-frequency common mode)	A
Voltage dips and short interruptions	С

5.1.2 Manufacturer defined performance criteria

Not provided.

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5.2 Monitored - Checked Functions / Parameters

During the immunity tests the following functions of the EUT has/have been monitored/checked.

\boxtimes	Motor speed		Display data				
	Switching		Data storage				
	Standby mode		Sensor functions				
	Temperature		Audible signals				
	Power consumption		Others : LED's				
	AC mains input current		Others:				
	Timing		Others:				
	Illumination		Others:				
Supp	Supplementary information :						

Immunity test	Monitored - Checked function(s)/parameter(s) during / after the test	Method
Electrostatic discharge	PASS	
Radio-frequency electromagnetic fields	N/A	
Fast transients	PASS	
Surge transient	PASS	
Injected currents (radio-frequency common mode)	PASS	
Voltage dips and short interruptions	PASS	
Supplementary information :		

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5.3 Electrostatic discharge immunity	VERDICT:	PASS
--------------------------------------	----------	------

Electrostatic discharges (ESD) are the result of persons or objects that accumulate static electricity due to for instance walking on synthetic carpets. The ESD can influence the operation of equipment or damage its electronics, either by a direct discharge or indirectly by coupling or radiation. Both effects are simulated during the tests.

Requirements

Standard	EN 55014-2									
Basic standard	EN 61000-4-2									
Port under test	Enclo	Enclosure								
Air discharges 1)	\boxtimes	±2 kV	\boxtimes	±4 kV	\boxtimes	±8 kV		kV		
Contact discharges 1)		±2 kV	\boxtimes	±4 kV		±8 kV		kV		
Number of discharges	≥ 10 per polarity with ≥ 1 sec interval.									
1) Tests with lower voltages are not required.										

Performed tests

Supplementary information:

Set-up	\boxtimes	Table-top		Floor standing	
Ambient temperature [°C]	23 °C	;	Relative Humidity air [%] 46.1%		
Voltage – Mains [V]	230 Vac				
Frequency – Mains [Hz]	50 Hz				
Operating mode(s) used	Mode	1			

Test Point (Location of discharge, see also photo)		Test Voltage [kV] & Polarity	Coupling type	# of applied discharges / polarity	Discharge interval [s]			
	Points on con indicated in the	ductive surface as picture below.	±4	Contact	10	1		
		-conductive surface the picture below.	±8	Air	10	1		
\boxtimes	HCP top side.		±4	Contact	10	1		
\boxtimes	HCP bottom side.		±4	Contact	10	1		
\boxtimes	∨CP right side.		±4	Contact	10	1		
\boxtimes	VCP left side.		±4	Contact	10	1		
\boxtimes			±4	Contact	10	1		
		±4	Contact	10	1			
Obse	Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.							

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5.4 Radio-frequency electromagnetic fields immunity VERDICT: N/A

During the test it is verified if the equipment under test (EUT) has sufficient immunity against radiated electromagnetic fields. Industrial electromagnetic sources, walkie-talkies, radio transmitters, television transmitters and telecommunication equipment including cellular telephones and other emitting devices can generate these fields.

Requirements

Standard	EN 55014-2			
Basic standard	EN 61000-4-3			
Port under test	Enclosure			
Frequency range	Test level	Modulation	Dwell time	Step size
80 – 1000 MHz	3 V/m	80% AM (1kHz)	≥ 0,5 s	≤ 1%
Supplementary information				

Performed tests

l ellollied tests									
Test method	\boxtimes								
Test set-up	\boxtimes	Equipme	ent on the	table ((0,8 m	height)			
		Equipme	ent standir	ng on f	loor (0	,05 – 0,15 m h	eight)		
Voltage – Mains [V]	230 \	/ac							
Frequency – Mains [Hz]	50 H	Z							
Operating mode(s) used	Mode	e 1							
Frequency range (applied)	Antenna Polarization		Test level (applied)			lodulation (applied)	Dwell time (applied)		Remark
80 – 1000 MHz		Н	3 V/ı	m	80%	6 AM (1kHz)	;	3 s	
(step size 1%)		V	3 V/ı	m	80%	6 AM (1kHz)	•	3 s	
Exposed side of the EUT		Front (0°	⁹)		Right	(90°)		Тор	
	\boxtimes	Rear (18	80°)	\boxtimes	Left (270°)		Bottom	
					•				
Observation(s)	During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.								
Supplementary information:									

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5.5 Electrical Fast Transients immunity	VERDICT:	PASS
---	----------	------

The EFT immunity test simulates disturbances by bursts of very short transients caused for example by switching off loads such as an AC motor or bouncing relay contacts. The transients are likely to disturb electronics but less likely to cause damage.

Requirements

Standa	ard	EN 55014-2					
Basic	standard	EN 61000-4-4					
Pulse	characteristics	5/50 ns					
Port			Test level	Repetition frequency	Duration		
\boxtimes	AC input-output power 1)		± 1000 V	5 KHz	2 min. / polarity		
	DC input-output power 2)		± 500 V	5 KHz	2 min. / polarity		
☐ Signal and Control lines 3)			± 500 V	5 KHz	2 min. / polarity		
1) For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.							
2) Not a	Not applicable to battery operated appliances that cannot be connected to the mains while in use.						

Performed tests

Voltage – Mains [V]	230 \	230 Vac				
Frequency – Mains [Hz]	50 Hz	Z				
Operating mode(s) used	Mode 1					
Test Set-up	\boxtimes	Equipment standing on floor at (0,1 ± 0,01) m above ground plane				
		Equipment on the table $(0,1 \pm 0,01)$ m above ground plane				
		Artificial hand applied.				
Coupling	\boxtimes	Common mode		Other:		

Port(s) under test		Test Voltage &Polarity	Repetition Frequency	Test duration / polarity	Injection method			
AC / DC mains powe	r input	1 kV	5 KHz	2 min	\boxtimes	CDN		Clamp
AC / DC power output	ıt		5 KHz			CDN		Clamp
Ethernet / LAN			5 KHz			CDN		Clamp
Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.								

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³⁾ Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

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5.6 Surge transient immunity VERDICT: PASS

The surge transient immunity test simulates the surges that are caused by over-voltages due to indirect (induced) lightning transients. The pulse is a slow transient with high-energy contents and due to its long duration may cause damage to an unprotected EUT.

Requirements

Standard	EN 55014-2						
Basic standard	EN 61000-4-5						
Pulse characteristics	1,2/50µs Voltage;	1,2/50µs Voltage; 8/20µs Current					
Repetition rate	≥ 60 secs. (for each	ch test level and pha	ase angle)				
Number of pulses	5 pulses (at each	polarity and phase a	angle)				
Port		Test level & Pol	Phase angle				
Poit		Line to Line	Line to Earth	[°]			
AC input power 1)	+ 1 kV	N/A	90				
AC input power ¹⁾ - 1 kV N/A 270							
1) Tests with lower voltages are not required.							

Performed tests

Voltage – Mains [V]	230 Vac
Frequency – Mains [Hz]	50 Hz
Operating mode(s) used	Mode 1
Repetition rate	60 secs. (for each test level and phase angle)
Number of pulses	5 pulses (at each polarity and phase angle)

	Port(s) under test	Coupling	Test level & Polarity	Phase angle [°]	Remark			
\boxtimes	AC mains input power	Line to Neutral	+1 kV	90				
\boxtimes	AC mains input power	Line to Neutral	-1 kV	270				
\boxtimes	AC mains input power	Line to Earth	+2 kV	90				
\boxtimes	AC mains input power	Line to Earth	-2 kV	270				
\boxtimes	AC mains input power	Neutral to Earth	+2 kV	90				
\boxtimes	AC mains input power	Neutral to Earth	-2 kV	270				
Obse	Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.							
Supp	Supplementary information:							
1. Th	ne EUT does not include a	n earth port.						

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5.7 Injected currents (RF common mode) immunity VERDICT: PASS

During this test the immunity of the equipment for induced or conducted electromagnetic fields is checked. Fields generated by radio and other transmitters cause RF voltages in long cables like the mains network. This test reproduces these induced disturbing voltages by injecting them to the EUT via the cabling.

Requirements

Standa	ard	EN 55014-2			
Basic					
	Frequency range	Modulation	Step size	Dwell time	
	0,15 – 80 MHz	80% AM (1kHz)	≤ 1%	≥ 0,5 s	
\boxtimes	0,15 – 230 MHz	80% AM (1kHz)	≤ 1%	≥ 0,5 s	
	Port		Test I	evel, <i>U</i> o	
\boxtimes	AC input-output power 1)		3 V		
DC input-output power ^{2) 3)}			1 V		
	Signal and Control lines	4)	1 V		

¹⁾ For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

Performed tests

Frequency range (applied)			Modulation (applied)	Step size (applied)			
□ 0,15 – 80 MHz	\boxtimes	0,15 – 230 MHz	80% AM (1kHz)	1%			
Voltage – Mains [V]	230 Vac		Frequency – Mains [Hz]	50 Hz			
Operating mode(s) used	Mode 1						
Test set-up ☐ Equipment standing on floor at (0,1 ± 0,01) m above ground plane							
		Equipment on the table (0.1 ± 0.01) m above ground plane.					
	\boxtimes	Artificial hand applied.					

Port(s) under test		Test Level (applied)	Injection method	Dwell time (applied)	Remark		
AC mains power input		3 V	CDN-M3	3 s			
Observation(s)	During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.						
Supplementary information:							

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²⁾ Not applicable to battery operated appliances that cannot be connected to the mains while in use.

³⁾ Applicable to battery operated appliances that can be connected to the mains while in use, or to appliances for which the length of d.c. cables may exceed 3 m according to the manufacturer's functional specification.

⁴⁾ Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

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5.8 Power supply interruptions and dips immunity VERDICT: PASS

The purpose of the test is to verify the immunity of the equipment against voltage dips and voltage interruptions. It helps to ensure that the equipment functions properly (as expected and safely) with power supply fluctuations. Voltage dips and interruptions are caused by faults in the LV, MV, HV networks (short-circuit or ground faults).

Requirements

Standard	EN 55014-2				
Basic standard	EN 61000-4-11				
# of dips & interruptions	3 dips / interruptions for each test level and phase angle				
Interval between events	≥ 10 seconds				
Port	Test level 1)	Period (Cycles)		Performance Criteria	
		50 Hz	60 Hz	Performance Cinteria	
AC input power port	U _{NOM} – 100%	0,5	0,5	C; Refer to the chapter 5.1 for details.	
AC input power port	U _{NOM} – 60%	10	10 12 C; Refer to the chapter 5.1 for detail		
AC input power port	U _{NOM} – 30%	25 30		C; Refer to the chapter 5.1 for details.	

¹⁾ Changes to the voltage level shall occur at a zero crossing point in the a.c. voltage waveform.

NOTE: Where the equipment has a rated voltage range the following shall apply:

- If the voltage range does not exceed 20% of the lower voltage specified for the rated voltage range. A single voltage within that range may be selected for testing.
- In all other cases, the test procedure shall be applied for both the lowest and highest voltages declared in the voltage range.

Performed tests

U _{NOM} [V _{AC}] Terminal	Tamainal	Voltage dip	Duration [cycles]		Repetion rate	Number of dips per test	Phase angle
	[% U _{NOM}]	50 Hz	60 Hz	[s]	[°]		
230	L-N	0	0,5	/	10	3	0, 180
230	L-N	40	10	/	10	3	0, 180
230	L-N	70	25	/	10	3	0, 180
Operating mode(s) used Mode 1							
Observation(During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.						
Supplementary information:							

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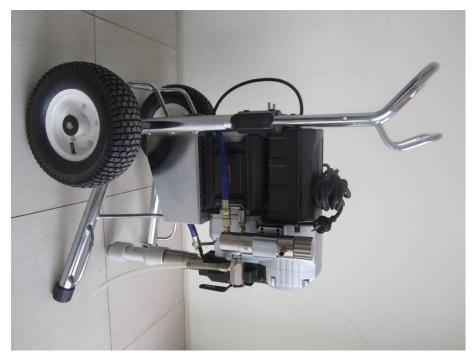


6 IDENTIFICATION OF THE EQUIPMENT UNDER TEST

EUT PHOTOS



PM031



PM039

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7 **MEASUREMENT UNCERTAINTIES**

The table(s) below show(s) measurement uncertainties of the EMC test set-ups. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95%.

Conducted Emission Expanded Uncertainty: U = 3.38 dB Disturbance Power Expanded Uncertainty: U = 3.92 dB

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8 TEST PHOTOS

Conducted disturbance voltage at mains terminals



Disturbance power



------END-------

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