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This report will not be used for social proof function in China market.

Test report No: 6018735.50

TEST REPORT

Electromagnetic Compatibility (EMC)

Identification of item tested	Plunge-Cut Circular Saw	
Trademark	AGP	
Model and /or type reference	DS1600; SRI74T(7400300)	
Ratings	220-240 V; 50-60 Hz; 1150 W; n_0 : 5500 min ⁻¹ ; Ø 160 mm; Class II	
Test Laboratory / address	DEKRA Testing and Certification (Shanghai) Ltd.	
Applicant / address	LEE YEONG INDUSTRIAL CO., LTD. No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan	
Test method requested, standard	EN 55014-1:2017;	
	EN 55014-2:2015;	
	EN 61000-3-2:2014;	
	EN 61000-3-3:2013	
Verdict Summary	IN COMPLIANCE	
Tested by	Kaiyuan Dai	
	(Project Engineer) Caiyran. Pai	
Approved by	7	
	(Project Manager)	
Date of issue	2020-04-23	
Report template No	TRF_EN55014-1_EN55014-2_EMC02 V1.0	



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COMPETENCES AND GUARANTEES

DEKRA is a testing laboratory competent to carry out the tests described in this report.

In order to assure the traceability to other national and international laboratories, DEKRA has a calibration and maintenance program for its measurement equipment.

DEKRA guarantees the reliability of the data presented in this report, which is the result of the measurements and the tests performed to the item under test on the date and under the conditions stated in the report and it is based on the knowledge and technical facilities available at DEKRA at the time of performance of the test.

DEKRA is liable to the client for the maintenance of the confidentiality of all information related to the item under test and the results of the test.

The results presented in this Test Report apply only to the particular item under test established in this document.

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GENERAL CONDITIONS

- 1. This report is only referred to the item that has undergone the test.
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- 5. The information provided by the customer in this report may affect the validity of the results, the test lab is not responsible for it.
- 6. The test results presented in this report relate only to the object tested.

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UNCERTAINTY

For all measurements where guidance for the calculation of the instrumentation uncertainty of a measurement is specified in EN 55016-4-2 (CISPR 16-4-2), EN/IEC 61000-4 series or a product standard, the measurement instrumentation uncertainty has been calculated and applied in accordance with these standards.

Uncertainties have been calculated according to the DEKRA internal document. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95%.

ENVIRONMENTAL CONDITIONS

The climatic conditions during the tests are within the limits specified by the manufacturer for the operation of the EUT and the test equipment. The climatic conditions during the tests were within the following limits:

Ambient temperature	15 °C – 35 °C
Relative Humidity air	30% - 60%
Atmospheric pressure	86 kPa – 106 kPa

If explicitly required in the basic standard or applied product / product family standard the climatic values are recorded and documented separately in this test report.

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POSSIBLE TEST CASE VERDICTS

Test case does not apply to test object	N/A
Test object does meet requirement	P (Pass) / PASS
Test object does not meet requirement	F (Fail) / FAIL
Not measured	N/M

DEFINITION OF SYMBOLS USED IN THIS TEST REPORT

☐ Indicates that the listed condition, standard or equipment is applicable for this report/test/EUT.				
☐ Indicates that the listed condition, standard or equipment is not applicable for this report/test/EUT.				
Decimal separator used in this report Comma (,) Point (.)				

ABBREVIATIONS

For the purposes of the present document, the following abbreviations apply:

EUT : Equipment Under Test

QP : Quasi-Peak
CAV : CISPR Average

AV : Average

CDN : Coupling Decoupling Network SAC : Semi-Anechoic Chamber

OATS : Open Area Test Site

BW: Bandwidth

AM : Amplitude Modulation
PM : Pulse Modulation

HCP : Horizontal Coupling Plane

VCP : Vertical Coupling Plane

U_N : Nominal voltage

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DOCUMENT HISTORY

Report nr.	Date	Description
6018735.50	2020-04-23	First release

REMARKS AND COMMENTS

The equipment under test (EUT) does meet the requirements of the stated standard(s)/test(s).

The test results relate only to the samples tested.

According to the declaration from manufacturer,

DS1600 and SRI74T(7400300) are same, only models' names are different.

Therefore, model DS1600 was selected for the full test and the result is also representative for all models as well.

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1 **GENERAL INFORMATION**

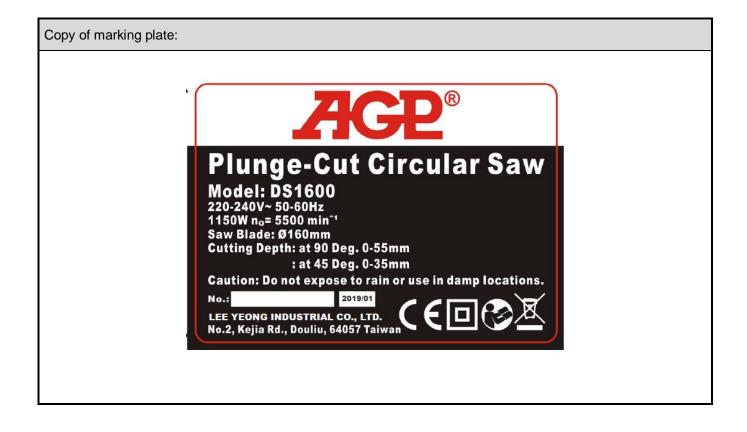
1.1 General Description of the Item(s)

Descri	iption of the item:	Plunge-Cut Circular Saw				
Model	Model / Type number DS1600					
Repres	sentative Types:	SRI74T(7400300)				
Trader	mark:	AGP				
Manuf	acturer:	LEE YEONG INDUSTRIAL CO., L	LEE YEONG INDUSTRIAL CO., LTD.			
		No.2, Kejia Rd., Douliu City, Yunli	n County 64057, Tai	wan		
Factor	ry:	LEE YEONG INDUSTRIAL CO., L	_TD.			
		No.2, Kejia Rd., Douliu City, Yunli	n County 64057, Tai	wan		
Rated	Power:	220-240 V; 50-60 Hz; 1150 W; n ₀ :	5500 min ⁻¹ ; Ø 160 n	nm; Class II		
	frequencies:	Not provided				
	parameters:	N/A				
Mounti	ing position:	☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐				
		Wall/Ceiling mounted equipment				
		Floor standing equipment				
		Hand-held equipment				
		Other:				
Intend	led use of the Equipment Under	Test (EUT)				
N/A						
No	Madula/parta of toot item		Timo	Manufacturer		
INO	No Module/parts of test item		Туре	Mahulacturer		
N/A						
No	Documents as provided by the	e applicant – Description	File name	Issue date		
	N/A					

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1.2 **Environment**

The requirements and standards apply to equipment intended for use in:

\boxtimes	Residential (domestic) environment.
\boxtimes	Commercial and light-industrial environment.
	Industrial environment.

1.3 Test Location

Location	DEKRA Testing and Certification Co.,Ltd.		
Address	No.372-2, Sec. 4, Zhongxing Rd., Zhudong Township, Hsinchu County		
7.00.000	31061, Taiwan, R.O.C		
Date	Oct. 2019		
Supervised by	Kaiyuan Dai		

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1.4 Classification according to EN 55014-2

The standard EN 55014-2 is subdivided in four categories. For each category, specific immunity requirements are formulated.

	Category I: Apparatus containing no electronic control circuitry.
	<u>Examples:</u> Motor operated appliances, lighting toys, track sets without electronic control units, tools, heating appliances, UV and IR radiators and apparatus containing components such as electromechanical switches and thermostats.
	Electric circuits consisting of passive components (such as radio interference suppression capacitors or inductors, mains transformers and mains frequency rectifiers) are not considered to be electronic control circuitry.
	<u>Category II:</u> Transformer toys, dual supply toys, mains powered motor operated appliances, tools, heating appliances and similar electric apparatus (for example – UV radiators, IR radiators and microwave ovens) containing electronic control circuitry with no internal clock frequency or oscillator frequency higher than 15 MHz.
	<u>Category III:</u> Battery powered apparatus (with built-in batteries or external batteries), which in normal use is not connected to the mains, containing an electronic control circuitry with no internal clock frequency or oscillator frequency higher than 15 MHz.
	Category IV: All other apparatus covered by the scope of the EN 55014-2 standard.
l .	equency: Fundamental frequency of any signal used in the device, excluding those which are solely de integrated circuits (IC).

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2 **DESCRIPTION OF TEST SETUP**

2.1 Operating mode(s) used for tests

During the tests the following operating mode(s) has(have) been used.

Operating mode	Operating mode description	Used for testing		
	Operating mode description	Emission	Immunity	
1	Normal operation	\boxtimes	\boxtimes	
2				
3				
4				
5				
6				
Supplemental information:				

2.2 Port(s) of the EUT

	Connected to /	Cable			
Port name and description	Termination	Length used during test [m]	Attached during test	Shielded	
N/A					
Supplemental information:					

2.3 Support / Auxiliary equipment / unit / software for the EUT

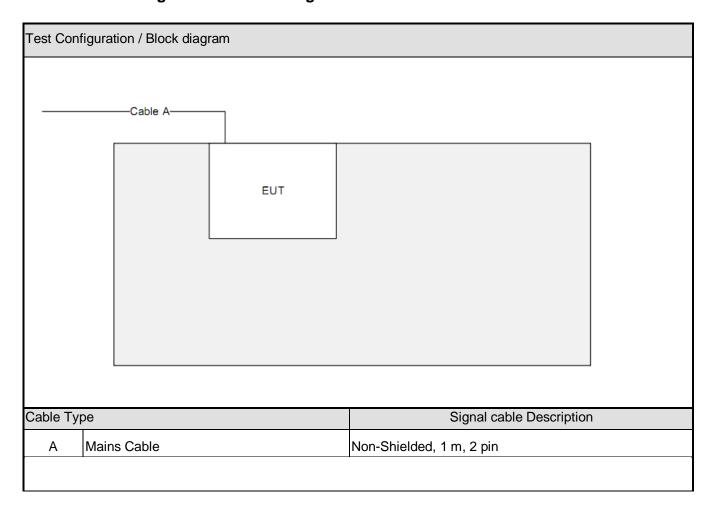
The EUT has been tested with the following auxiliary equipment / unit / software:

Auxiliary equipment / unit / software	Type / Version	Manufacturer	Supplied by					
N/A								
Supplemental information:								

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2.4 Test Configuration / Block diagram used for tests



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3 **VERDICT SUMMARY SECTION**

This chapter presents an overview of standards and results. Refer to the next chapters for details of measured test results and applied test levels.

3.1 **Standards**

Standard	Year	Description
EN 55014-1	2017 1)	Requirements for household appliances, electric tools and similar apparatus – Part 1: Emission.
EN 55016-2-1	2014	Methods of measurement of disturbances and immunity – Conducted disturbance measurements.
EN 55016-2-2	2010	Methods of measurement of disturbances and immunity – Measurement of disturbance power.
EN 55016-2-3	2010	Methods of measurement of disturbances and immunity – Radiated disturbance
+A1	2010	measurements.
+A2	2014	
EN 61000-3-2	2014	Limits for harmonic current emissions (equipment input current ≤ 16 A per
		phase).
EN 61000-3-3	2013	Limitation of voltage fluctuations and flicker
EN 55014-2	2015 1)	Requirements for household appliances, electric tools and similar apparatus – Part 2: Immunity – Product family standard.
EN 61000-4-2	2009	Electrostatic discharge immunity test.
EN 61000-4-3	2006	Radiated, radio-frequency, electromagnetic field immunity test.
+A1	2008	
+A2	2010	
EN 61000-4-4	2012	Electrical fast transient/burst immunity test.
EN 61000-4-5	2014	Surge immunity test.
EN 61000-4-6	2014	Immunity to conducted disturbances, induced by radio-frequency fields.
EN 61000-4-11	2004	Voltage dips, short interruptions and voltage variations immunity tests.

50) Not harmonized yet.

3.2 Deviation(s) from the Standard(s) / Test Specification(s)

No deviation.

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3.3 Overview of results

EMISSION TESTS - EN 55014-1							
Requirement – Test case	Basic standard(s)	Verdict	Remark				
Conducted disturbance voltage at mains terminals (150 KHz – 30 MHz)	EN 55016-2-1	PASS					
Conducted disturbance voltage at load terminals (150 KHz – 30 MHz)	EN 55016-2-1	N/A					
Conducted disturbance voltage at additional terminals (150 KHz – 30 MHz)	EN 55016-2-1	N/A					
Disturbance power (30 MHz to 300 MHz)	EN 55016-2-2	PASS	See 2)				
Radiated electromagnetic disturbances (30 – 1000 MHz)	EN 55016-2-3	N/A					
Discontinuous disturbance (clicks) on AC power leads	EN 55014-1	N/A	See 1)				

Supplementary information:

- 1) Exemptions from click measurements applicable (clause 4.2.3).
- 2) According to clause 4.1.2.3.2 procedure (a) of the EN 55014-1 standard the EUT is deemed to comply in the frequency range from 300 MHz to 1000 MHz without further measurements.

EMISSION TESTS – EN 61000-3-2, EN 61000-3-3								
Requirement – Test case	Basic standard(s)	Verdict	Remark					
Harmonic current emissions	EN 61000-3-2	PASS						
Voltage changes, voltage fluctuations and flicker	EN 61000-3-3	PASS						
Supplementary information:								

IMMUNITY TESTS – EN 55014-2							
Requirement – Test case	Basic standard(s)	Verdict	Remark				
Electrostatic discharge	EN 61000-4-2	PASS					
Radio-frequency electromagnetic fields	EN 61000-4-3	N/A					
Fast transients	EN 61000-4-4	PASS					
Surge transient	EN 61000-4-5	PASS					
Injected currents (radio-frequency common mode)	EN 61000-4-6	PASS					
Voltage dips and short interruptions	EN 61000-4-11	PASS					
Supplementary information:		•					

1) The equipment is classified as category 1 equipment according to EN 55014-2; no immunity tests are applicable.

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4.1



PASS

VERDICT:

4 EMISSION TEST RESULTS

Conducted disturbance voltage - Mains

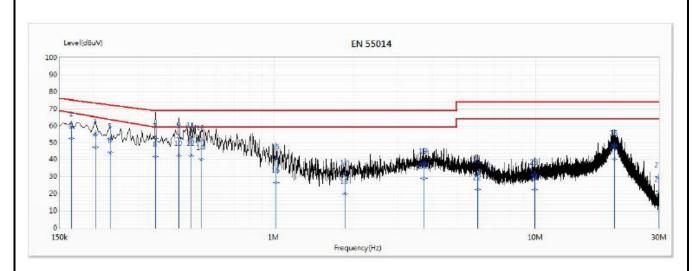
Standard	EN 5	EN 55014-1					
Basic standard	EN 5	5016-2-1					
Limits – Tools							
Frequency range [MHz]	Liı	mit: QP [dB(μV) ^{1]}]	Li	mit: A	V [dB(μV) ^{1]}]	IF BW	Detector(s)
0,15 - 0,35		66 – 56 ²⁾		59	- 46 ²⁾	9 KHz	QP, CAV
0,35 - 5,0		56		46		9 KHz	QP, CAV
5,0 - 30		60		50		9 KHz	QP, CAV
1) At the transition frequency, the lower 2) The limit decreases linearly with the		•					
Rated power below 70	0 W		Lim	its as	above		
☐ Rated power between	700 ar	nd 1000 W	Lim	its +4	dB		
Rated power above 10	000 W		Lim	its +10) dB		
Performed measurements							
Scan range (0,9 – 1,1 <i>U</i> _N)		198 – 264 V _{AC}			207 – 253 VA	лс 🗵	230 V _{AC}
Tested terminal(s) / port		AC mains input pow	/er	\boxtimes	N 🗵	L1 🔲 L	2 🗌 L3
		DC mains input pow	ver		Positive (+)		legative (-)
Voltage – Mains [V]	230 \	/ac					
Frequency – Mains [Hz]	50 H	Z					
Test method applied		Artificial mains netw	ork/				
☐ Voltage probe							
Test setup							
	☐ Floor standing			Other:			
	Refe	r to the Annex 3 for te	est se	tup ph	noto(s).		
Operating mode(s) used	Mode	e 1					
Remark							
	1						

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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 230 Vac/ 50 Hz	

Line



No	Frequency	Emission Level	Limit	Margin	Reading Level	Correct Factor	Detector
	(MHz)	(dBuV)	(dBuV)	(dB)	(dBuV)	(dB)	Туре
*1	0.166	59.92	75.44	-15.52	50.25	9.67	QP
2	0.166	52.62	68.20	-15.58	42.95	9.67	AV
3	0.206	55.29	74.05	-18.77	45.62	9.67	QP
4	0.206	47.48	66.22	-18.74	37.81	9.67	AV
5	0.234	52.44	73.06	-20.62	42.77	9.67	QP
6	0.234	44.14	64.80	-20.66	34.47	9.67	AV
7	0.35	52.45	69.02	-16.57	42.78	9.67	QP
8	0.35	41.71	59.02	-17.31	32.04	9.67	AV
9	0.431	53.15	69.00	-15.85	43.48	9.67	QP
10	0.431	42.68	59.00	-16.32	33.01	9.67	AV
11	0.481	53.43	69.00	-15.57	43.76	9.67	QP
12	0.481	42.47	59.00	-16.53	32.79	9.67	AV
13	0.524	51.44	69.00	-17.56	41.77	9.67	QP
14	0.524	40.02	59.00	-18.98	30.34	9.67	AV
15	1.02	40.51	69.00	-28.49	30.72	9.79	QP

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Remark



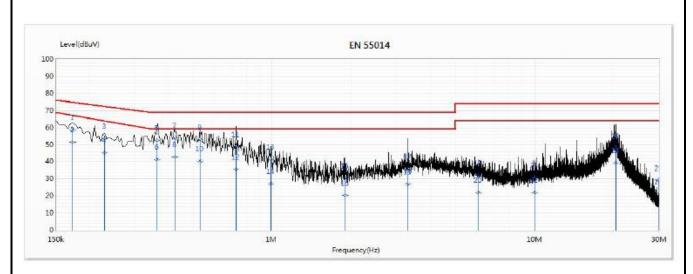
17 1.868 30.69 69.00 -38.31 20.90 9.79 QP 18 1.868 20.15 59.00 -38.85 10.36 9.79 AV 19 3.759 37.99 69.00 -31.01 28.18 9.81 QP 20 3.759 29.14 59.00 -29.86 19.33 9.81 AV 21 6.024 32.56 74.00 -41.44 22.69 9.87 QP 22 6.024 22.58 64.00 -41.42 12.71 9.87 AV 23 9.956 31.59 74.00 -42.41 21.53 10.07 QP 24 9.956 22.55 64.00 -41.45 12.48 10.07 AV 25 20.224 48.59 74.00 -25.41 38.24 10.35 QP 26 20.224 40.53 64.00 -23.47 30.18 10.35 AV 27 30 29.86 74.00 -44.14 19.41 10.45 QP	17 1.868 30.69 69.00 -38.31 20.90 9.79 QP 18 1.868 20.15 59.00 -38.85 10.36 9.79 AV 19 3.759 37.99 69.00 -31.01 28.18 9.81 QP 20 3.759 29.14 59.00 -29.86 19.33 9.81 AV 21 6.024 32.56 74.00 -41.44 22.69 9.87 QP 22 6.024 22.58 64.00 -41.42 12.71 9.87 AV 23 9.956 31.59 74.00 -42.41 21.53 10.07 QP 24 9.956 22.55 64.00 -41.45 12.48 10.07 AV 25 20.224 48.59 74.00 -25.41 38.24 10.35 QP 26 20.224 40.53 64.00 -23.47 30.18 10.35 AV 27 30 29.86 74.00 -44.14 19.41 10.45 QP		rement da	ta		Port under test		AC mains power input	
17 1.868 30.69 69.00 -38.31 20.90 9.79 QP 18 1.868 20.15 59.00 -38.85 10.36 9.79 AV 19 3.759 37.99 69.00 -31.01 28.18 9.81 QP 20 3.759 29.14 59.00 -29.86 19.33 9.81 AV 21 6.024 32.56 74.00 -41.44 22.69 9.87 QP 22 6.024 22.58 64.00 -41.42 12.71 9.87 AV 23 9.956 31.59 74.00 -42.41 21.53 10.07 QP 24 9.956 22.55 64.00 -41.45 12.48 10.07 AV 25 20.224 48.59 74.00 -25.41 38.24 10.35 QP 26 20.224 40.53 64.00 -23.47 30.18 10.35 AV 27 30 29.86 74.00 -44.14 19.41 10.45 QP	17 1.868 30.69 69.00 -38.31 20.90 9.79 QP 18 1.868 20.15 59.00 -38.85 10.36 9.79 AV 19 3.759 37.99 69.00 -31.01 28.18 9.81 QP 20 3.759 29.14 59.00 -29.86 19.33 9.81 AV 21 6.024 32.56 74.00 -41.44 22.69 9.87 QP 22 6.024 22.58 64.00 -41.42 12.71 9.87 AV 23 9.956 31.59 74.00 -42.41 21.53 10.07 QP 24 9.956 22.55 64.00 -41.45 12.48 10.07 AV 25 20.224 48.59 74.00 -25.41 38.24 10.35 QP 26 20.224 40.53 64.00 -23.47 30.18 10.35 AV 27 30 29.86 74.00 -44.14 19.41 10.45 QP	16	1.02	26.55	59.00	-32.45	16.76	9.79	AV
1.88 1.868 20.15 59.00 -38.85 10.36 9.79 AV 1.9 3.759 37.99 69.00 -31.01 28.18 9.81 QP 20 3.759 29.14 59.00 -29.86 19.33 9.81 AV 21 6.024 32.56 74.00 -41.44 22.69 9.87 QP 22 6.024 22.58 64.00 -41.42 12.71 9.87 AV 23 9.956 31.59 74.00 -42.41 21.53 10.07 QP 24 9.956 22.55 64.00 -41.45 12.48 10.07 AV 25 20.224 48.59 74.00 -25.41 38.24 10.35 QP 26 20.224 40.53 64.00 -23.47 30.18 10.35 AV 27 30 29.86 74.00 -44.14 19.41 10.45 QP	1.88 1.868 20.15 59.00 -38.85 10.36 9.79 AV 1.9 3.759 37.99 69.00 -31.01 28.18 9.81 QP 20 3.759 29.14 59.00 -29.86 19.33 9.81 AV 21 6.024 32.56 74.00 -41.44 22.69 9.87 QP 22 6.024 22.58 64.00 -41.42 12.71 9.87 AV 23 9.956 31.59 74.00 -42.41 21.53 10.07 QP 24 9.956 22.55 64.00 -41.45 12.48 10.07 AV 25 20.224 48.59 74.00 -25.41 38.24 10.35 QP 26 20.224 40.53 64.00 -23.47 30.18 10.35 AV 27 30 29.86 74.00 -44.14 19.41 10.45 QP	-							
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26 20.224 40.53 64.00 -23.47 30.18 10.35 AV 27 30 29.86 74.00 -44.14 19.41 10.45 QP	26 20.224 40.53 64.00 -23.47 30.18 10.35 AV 27 30 29.86 74.00 -44.14 19.41 10.45 QP	-			74.00				QP
27 30 29.86 74.00 -44.14 19.41 10.45 QP	27 30 29.86 74.00 -44.14 19.41 10.45 QP	-							
		-	30		74.00				QP
		$\overline{}$			64.00				

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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 230 Vac/ 50 Hz	

Neutral



No	Frequency	Emission Level	Limit	Margin	Reading Level	Correct Factor	Detector
	(MHz)	(dBuV)	(dBuV)	(dB)	(dBuV)	(dB)	Туре
1	0.174	58.73	75.17	-16.44	49.05	9.69	QP
2	0.174	51.62	67.81	-16.19	41.93	9.69	AV
3	0.23	53.60	73.20	-19.60	43.92	9.68	QP
4	0.23	45.37	65.00	-19.63	35.69	9.68	AV
5	0.365	52.50	69.00	-16.50	42.82	9.68	QP
6	0.365	41.67	59.00	-17.33	31.99	9.68	AV
*7	0.426	53.88	69.00	-15.12	44.20	9.68	QP
8	0.426	42.75	59.00	-16.25	33.07	9.68	AV
9	0.532	53.03	69.00	-15.97	43.34	9.69	QP
10	0.532	40.50	59.00	-18.50	30.82	9.69	AV
11	0.733	48.87	69.00	-20.13	39.14	9.74	QP
12	0.733	35.62	59.00	-23.38	25.89	9.74	AV
13	0.996	41.65	69.00	-27.35	31.86	9.79	QP
14	0.996	27.40	59.00	-31.60	17.61	9.79	AV
15	1.916	30.42	69.00	-38.58	20.63	9.80	QP

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easurement data			Por	t under test	AC main	AC mains power input		
16	1.916	20.30	59.00	-38.70	10.50	9.80	AV	
17	3.317	35.71	69.00	-33.29	25.90	9.81	QP	
18	3.317	27.04	59.00	-31.96	17.22	9.81	AV	
19	6.136	32.09	74.00	-41.91	22.19	9.91	QP	
20	6.136	22.05	64.00	-41.95	12.15	9.91	AV	
21	10	30.71	74.00	-43.29	20.59	10.12	QP	
22	10	22.18	64.00	-41.82	12.06	10.12	AV	
23	20.573	47.59	74.00	-26.41	37.05	10.54	QP	
24	20.573	39.42	64.00	-24.58	28.88	10.54	AV	
25	30	29.22	74.00	-44.78	18.47	10.75	QP	
26	30	21.21	64.00	-42.79	10.46	10.75	AV	

Remark

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4.2	Conducted distu	rbance voltage- Load terminals	VERDICT:	N/A

Standard	EN 55014-1
Basic standard	EN 55016-2-1

Limits

Frequency range [MHz]	Limit: QP [dB(μ V) ^{1]}]	Limit: AV [dB(μV) ^{1]}]	IF BW	Detector(s)				
0,15 - 0,50	80	70	9 KHz	QP, CAV				
5,0 - 30	74	64	9 KHz	QP, CAV				
1) At the transition frequency, the lower limit applies.								

Performed measurements

Port(s) / Terminal(s) under	Port(s) / Terminal(s) under test							
(please write the name of the port under test)				Other:				
Other:				Other:				
Voltage Mains [V] (Please write the voltage				s used for testing)				
Frequency - Mains [Hz] (Please write the frequency				uencies used for testing)				
Test method applied		Voltage probe	Voltage probe					
		ISN – Impedance Stabilisation Network						
		CDN according to EN / IEC 61000-4-6						
		Current probe						
		Artificial mains network						
Test setup		Table top		Artificial hand applied				
		Floor standing		Other:				
Refer to the Annex 3 for				и р photo(s).				
Operating mode(s) used	Pleas	se write the operating	mode	(s) used during testing				
Remark								

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4.3 Conducted distu	urbance voltage- Additional terminals	VERDICT:	N/A
Standard	EN 55014-1		
Basic standard	EN 55016-2-1		

Limits

Frequency range [MHz]	Limit: QP [dB(μ V) ^{1]}]	Limit: AV [dB(μV) ^{1]}]	IF BW	Detector(s)				
0,15 - 0,50	80	70	9 KHz	QP, CAV				
5,0 - 30	74	64	9 KHz	QP, CAV				
1) At the transition frequency, the lower limit applies.								

Performed measurements

Port(Port(s) / Terminal(s) under test							
	(please write the name of	of the p	ort under test)		Other:			
	Other:				Other:			
Voltage Mains [V] (Please write the voltage				oltage	s used for testing)			
Freq	uency – Mains [Hz]	(Plea	se write the frequenc	y/frequ	uencies used for testing)			
Test	method applied		CDN according to E	N/IE	C 61000-4-6			
			ISN - Impedance Stabilisation Network					
			Voltage probe					
			Current probe					
			Artificial mains network					
			Other:					
Test	setup		Table top		Artificial hand applied			
			Floor standing		Other:			
Refer to the Annex 3 for					ир photo(s).			
Oper	rating mode(s) used	Pleas	se write the operating	mode	(s) used during testing			
Rem	ark							

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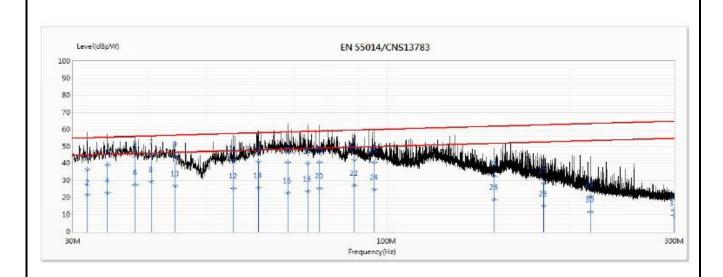


4.4	Disturbance pov	ver (3	0 MH	lz – 300 MHz	:)			\	/ERDIC	T: PAS	S
								•			
Star	ndard	EN 5	5014-	1							
Basi	c standard	EN 5	5016-2	2-2							
Limit	s – Tools										
Fred	Frequency range [MHz]		: QP [c	dB(pW)]	Limit: A	AV [dB(p	oW)]		IF BW	Detector((s)
	30 - 300		45 –	· 55 ¹⁾	3	5 –	45 ¹⁾	1	20 KHz	QP, CA	V
		•		Margir	n						
	200 - 300		0 –	· 10 ¹⁾		-		1	20 KHz	QP, CA	V
1) The	e limit increases linearly with the t	requenc	y.								
	Rated power below 700 W						Lin	nits as abo	ve		
	Rated power between	700 ar	nd 100	0 W				Lin	Limits +4 dB		
	Rated power above 10	00 W						Lin	Limits +10 dB		
Perfo	rmed measurements										
Port	(s) under test										
\boxtimes	AC mains input power			Load				Cont	rol		
	Other:		Other:			Othe	Other:				
Scar	n range (0,9 – 1,1 <i>U</i> _N)		198 -	- 264 V _{AC}		207 -	- 253 \	√ _{AC}		30 Vac	
Volta	age – Mains [V]	230 Vac									
Fred	quency – Mains [Hz]	50 Hz									
Test	setup					ing					
	' 		Other:								
		Refe	r to the	Annex 3 for tes	st setup p	hoto(s)					
	ditions for exemption		"Limi	ts" reduced by "	Margin" a	applied	and pa	ssed			
	measurements above MHz		Maxi	mum clock frequ	uency < 3	30 MHz					
Ope	rating mode(s) used	Mode	÷ 1								
Rem											

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Measurement data	Port under test	AC mains power input		
Operating mode / voltage / frequency used during the test		Mode 1/ 230 Vac/ 50 Hz		



No	Frequency	Emission Level	Limit	Margin	Reading Level	Correct Factor	Detector
	(MHz)	(dBpW)	(dBpW)	(dB)	(dBpW)	(dB)	Туре
1	31.719	36.56	55.06	-18.50	12.37	24.19	QP
2	31.719	21.78	45.06	-23.28	-2.41	24.19	AV
3	34.279	39.55	55.16	-15.61	15.66	23.89	QP
4	34.279	22.89	45.16	-22.27	-1.00	23.89	AV
5	38.12	44.52	55.30	-10.78	21.07	23.45	QP
6	38.12	27.76	45.30	-17.54	4.31	23.45	AV
*7	40.52	45.36	55.39	-10.03	22.12	23.24	QP
8	40.52	29.58	45.39	-15.81	6.34	23.24	AV
9	44.393	44.21	55.53	-11.32	20.96	23.25	QP
10	44.393	27.11	45.53	-18.42	3.86	23.25	AV
11	55.513	41.70	55.94	-14.25	18.07	23.63	QP
12	55.513	25.52	45.94	-20.42	1.89	23.63	AV
13	61.12	41.33	56.15	-14.82	17.63	23.70	QP
14	61.12	26.07	46.15	-20.08	2.38	23.70	AV
15	68.44	40.77	56.42	-15.66	18.41	22.35	QP

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Remark

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Standard	EN 55014-1
Basic standard	EN 55016-2-3
Test method	Antenna method according to EN 55016-2-3 standard.

Limits

Frequency	L	IF BW	Detector					
[MHz]	@3 m.	@5 m.	@10 m.	IL DAA	Detector			
30 - 230	40	36	30	120 KHz	QP			
230 - 1000	47	43	37	120 KHz	QP			
1) At the transition frequency, t	1) At the transition frequency, the lower limit applies.							

Performed measurements

Port under test	Enclo	Enclosure				
Voltage Mains [V]	(Pleas	(Please write the voltage/voltages used for testing)				
Frequency - Mains [Hz]	(Pleas	se write the frequency/frequencies used for testing)				
Test method applied		OATS or SAC with measurement distance [m]: 3 m.				
		OATS or SAC with measurement distance [m]: 5 m.				
	OATS or SAC with measurement distance [m]: 10 m.					
Test setup	\boxtimes	Equipment on a table of 80 cm height				
		Equipment on the floor (insulated from ground plane)				
	Other:					
	Refer to the Annex 3 for test setup photo(s).					
Operating mode(s) used	Please write the operating mode(s) used during testing					
	1 1000	Please write the operating mode(s) used during testing				
Remark						

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Supplementary information:



4.6 Discontinuous disturbance (clicks) on AC power leads **VERDICT:** N/A Standard EN 55014-1 IF BW Frequency [MHz] Limit: QP [dB(µV)] Detector 9 KHz Quasi-Peak (QP) 0,15 66 0,50 9 KHz Quasi-Peak (QP) 56 1,40 56 9 KHz Quasi-Peak (QP) 30.0 60 9 KHz Quasi-Peak (QP) Performed measurements Scan range (0,9 - 1,1 UN) 198 - 264 VAC 207 253 V_{AC} V_{AC} Voltage - Mains [V] 264 Vac 50 Hz Frequency - Mains [Hz] Test method applied \bowtie Artificial mains network Voltage probe Test setup X Table top Floor standing Other: Operating mode(s) used Mode 1 Remark Reason for not The amplitudes of the observed disturbances were all below the limit for continuous disturbance, these are not considered to be clicks. performing the test \square Measurement results **Neutral** \square Line 1 Line 2 \Box Line 3 First Measurement: Determination of the limit L_{q-} - Quasi-peak Frequency Limit L Number of Number of Number of Time of Click Increased Increased (MHz) (dBµV) short clicks long clicks clicks meas. (min.) rate N limit (dB) Limit Lq 0,150 0 2 66 0 0.5 56 θ 0 θ 2 1.4 56 0 0 0 2 30 60 0 0 θ The calculated click rate N is not more than 5 times per minute and all the clicks are classified as short (t ≤ 10 ms). Thus, the EUT is deemed to comply with the limits without any further measurement at an increased limit. Second measurement with Limit = L_q (Upper quartile method): **Frequency** Limit La Number of clicks (MHz) Verdict Number of authorized clicks N2 ≤N1/4 (dBuV) $-N_2$ 0,15 0,5 1.4 30

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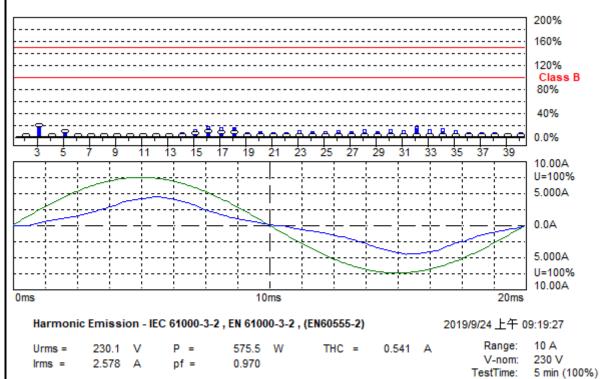
4.7	Harmonic cur	rent er	nissions				VERDICT:	PASS		
Standa	rd	EN 61	EN 61000-3-2							
Exlusio	ns		Arc welding equipment intended for professional use.							
	ese categories of		System(s) with	nomina	ıl voltage(s) less	than 220 \	V _{AC} (line-to-neu	tral).		
	ent, limits are not ed in the EN 61000-		Equipment with rated power of ≤ 75 W (other than lighting equipment).							
3-2 star	ndard)		Professional eq	quipmer	nt with total rated	power > 1	kW.			
			Symmetrically of	controlle	ed heating eleme	nts with a	rated power ≥	200 W.		
			Independent di	mmers	for incandescent	lamps wit	h rated power s	≤ 1 kW.		
		•								
Classifi	cation									
	Class A	All app	aratus not classi	fied as	Class B, C or D					
	Class B	Portab	le tools							
			Lighting equipment with active input power > 25 W							
	Class C		Lighting equipment with active input power ≤ 25 W (First requirement, Table 3 column 2)							
			Lighting equipm	nent wit	h active input pov	wer ≤ 25 V	V (Second requ	uirement)		
	Class D	Persor	nal computers, te	levision	receivers					
Perform	ed measurements									
Port un	der test	AC ma	ins power input							
Voltage	e – Mains [V]	230 Va	ac							
Freque	ncy – Mains [Hz]	50 Hz	50 Hz							
Observ	ation peroid		6.5 min.		2.5 min.		Other:			
	of measurement	\boxtimes	EN 61000-4-7:2	2002 +	AM1:2009 (IEC 6	1000-4-7:	2002+AM1:200)8)		
	ent standard used C61000-4-7 (Cl. 7)		EN 61000-4-7:1991							
Control principle used in		\boxtimes	Comply with the	e requir	ements of the Cla	ause 6.1 (EN / IEC 61000)-3-2).		
the EU			Not comply with	h the re	quirements of the	Clause 6	.1 (EN / IEC 61	1000-3-2).		
Operati	ng mode(s) used	Mode	 1							
Remark	.,									

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THE ASSESSED BY A

Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 230 Vac/ 50 Hz	
WS620	220-240v model	



Test completed, Result: PASSED

Temperature (C):24; Relative Humidity (%RH):57

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Measure	ement data	a		Port	under test	t AC r	nains powe	er input		
Urms =	230.1V	Freq =	49.987	Range:	10 A					
Irms =	2.578A	Ipk =		cf =	1.792					
P =	575.5W	S =	593.2VA							
THDi =	21.4 %	THDu =	0.10 %	•	0.5.0					
Test -	Time :	5min	(100 %)						
Test co	mpleted,	Result:	PASSED							
Order	Freq.	Iavg	Irms	Irms%	Irms%L	Imax	Imax%	Imax%L	Limit	Status
	[Hz]	[A]	[A]	[%]	[%]	[A]	[%]	[%]	[A]	0.00
1	50	2.6037	2.5293	98.106		2.8192	109.35			0.00
2	100	0.0000	0.0079	0.3078	0.4898	0.0128	0.4972			0.00
3	150	0.5624	0.5298	20.549	15.356	0.6549	25.402		3.4500	0.00
4	200	0.0000	0.0073	0.2841	1.1355	0.0104	0.4025	1.6087	0.6450	0.00
5	250	0.1035	0.0977	3.7879	5.7109	0.1233	4.7822	7.2100	1.7100	0.00
6	300	0.0000	0.0073	0.2841	1.6276	0.0104	0.4025	2.3058	0.4500	0.00
7	350	0.0000	0.0104	0.4025	0.8984 1.9460	0.0134	0.5208	1.1626	1.1550 0.3450	0.00
8	400	0.0000	0.0067	0.2604			0.3314 0.5682	2.4768		0.00
9 10	450 500	0.0000 0.0000	0.0104 0.0061	0.4025 0.2367	1.7293 2.2114	0.0146 0.0079	0.3078	2.4414	0.6000 0.2760	0.00 0.00
11	550	0.0000	0.0110	0.4261	2.2114	0.0159	0.6155	3.2059	0.4950	0.00
12	600	0.0000	0.0061	0.2367	2.6537	0.0079	0.3078	3.4498	0.2300	0.00
13	650	0.0000	0.0073	0.2841	2.3251	0.0116	0.4498	3.6815	0.3150	0.00
14	700	0.0000	0.0067	0.2604	3.4056	0.0085	0.3314	4.3344	0.1971	0.00
15	750	0.0081	0.0079	0.3078	3.5265	0.0232	0.8996	10.308	0.2250	0.00
16	800	0.0109	0.0208	0.8049	12.030	0.0256	0.9943	14.861	0.1725	0.00
17	850	0.0090	0.0073	0.2841	3.6892	0.0256	0.9943	12.912	0.1985	0.00
18	900	0.0085	0.0195	0.7576	12.738	0.0195	0.7576	12.738	0.1533	0.00
19	950	0.0000	0.0061	0.2367	3.4361	0.0104	0.4025	5.8413	0.1776	0.00
20	1000	0.0000	0.0085	0.3314	6.1920	0.0098	0.3788	7.0765	0.1380	0.00
21	1050	0.0000	0.0055	0.2131	3.4180	0.0073	0.2841	4.5573	0.1607	0.00
22	1100	0.0000	0.0043	0.1657	3.4056	0.0055	0.2131	4.3786	0.1255	0.00
23	1150	0.0000	0.0049	0.1894	3.3275	0.0128	0.4972	8.7348	0.1467	0.00
24	1200	0.0000	0.0049	0.1894	4.2459	0.0085	0.3314	7.4304	0.1150	0.00
25	1250	0.0000	0.0043	0.1657	3.1648	0.0079	0.3078	5.8775	0.1350	0.00
26	1300	0.0000	0.0061	0.2367	5.7497	0.0085	0.3314	8.0496	0.1062	0.00
27	1350	0.0000	0.0067	0.2604	5.3711	0.0073	0.2841	5.8594	0.1250	0.00
28	1400	0.0000	0.0043	0.1657	4.3344	0.0092	0.3551	9.2880	0.0986	0.00
29	1450	0.0000	0.0067	0.2604	5.7690	0.0085	0.3314	7.3423	0.1164	0.00
30	1500	0.0000		0.1894						
31	1550	0.0000	0.0037	0.1420						
32	1600	0.0000	0.0104							
33	1650	0.0000	0.0024							
34	1700	0.0000	0.0055	0.2131						
35 36	1750	0.0000	0.0024							
36 37	1800	0.0000	0.0024							
38	1850 1900	0.0000	0.0018 0.0024	0.0710						
39	1950	0.0000	0.0018							
40	2000	0.0000	0.0018	0.0710						
	2000	5.5556	0.0010	0.0710	2.0337	0.005	0.11	2.3074	0.0000	0.00

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	ment data	Po	rt under test	AC mains power input
Order	Limits in Ampere			
	100% 150%			
2	1.6199 2.4298			
3	3.4497 5.1746			
4	0.6451 0.9677			
5	1.7102 2.5653			
6	0.4498 0.6747			
7	1.1548 1.7322			
8	0.3448 0.5173			
9	0.6000 0.9000			
10	0.2759 0.4138			
11	0.4950 0.7425			
12	0.2301 0.3452			
13	0.3149 0.4724			
14	0.1971 0.2957			
15	0.2252 0.3378			
16	0.1727 0.2591			
17	0.1984 0.2975			
18	0.1532 0.2298			
19	0.1776 0.2664			
20	0.1379 0.2069			
21 *	0.1605 0.2408			
22	0.1257 0.1886			
23 *	0.1465 0.2197			
24	0.1147 0.1721			
25 *	0.1349 0.2023			
26	0.1062 0.1593			
27 *	0.1251 0.1877			
28	0.0983 0.1474			
29 *	0.1166 0.1749			
30	0.0922 0.1382			
31 *	0.1086 0.1630			
32	0.0861 0.1291			
33 *	0.1025 0.1538			
34	0.0812 0.1218			
35 *	0.0964 0.1447			
36	0.0769 0.1154			
37 *	0.0909 0.1364			
38	0.0726 0.1089			
39 *	0.0867 0.1300			
40	0.0690 0.1035			
Remark				
	L			

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4.8 Voltage changes, voltage fluctuations and flicker VERDICT: PASS								
Standard	EN 61	EN 61000-3-3						
Limits								
P _{ST} (Short term flicker)		≤ 1			\boxtimes	Not Appli	cable	
P _{LT} (Long term flicker)		≤ 0,65			\boxtimes	Not Appli	cable	
dc (Relative Voltage change)	\boxtimes	≤ 3,3%				Not Appli	cable	
d _{MAX} (Max. voltage change)		≤ 4%				6%		
		7%				Not Appli	cable	
Supplemental information:								
Performed measurements Reason for not performing the measurement(s)	Tests are not necessary because the EUT is unlikely to produce significant voltage fluctuations or flicker (clause 6.1).							
Port under test	AC Ma	ains power inp	ut					
Voltage – Mains [V]	230 Va	ac						
Frequency – Mains [Hz]	50 Hz							
Test method		Flickermeter	accord	ding EN	I / IEC 6	31000-4-15	:2011	
		Simulation (Clause	4.2.3 o	f EN / I	EC 61000-	3-3)	
		Analytical method (Clause 4.2.4 of EN / IEC 61000-3-3)						
		Use of P _{st} = 1 curve (Clause 4.2.5 of EN / IEC 61000-3-3)						
Observation peroid		10 min.		120 n	nin.		Other:	
	\boxtimes	24 times switching according to Annex B						
Operating mode(s) used	Mode	lode 1						
Remark	l							

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Measurement data	Port under test	AC mains power input		
Operating mode used during the test	Mode1/ 230 Vac/ 50 Hz			

Relative voltage change characteristic dt	0,0
Maximum voltage change d _{MAX}	0,00%
Relative Voltage change dc	0,00%
Short term flicker P _{ST}	N/A
Long term flicker P _{LT}	N/A

Remark

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5 **IMMUNITY TEST RESULTS**

5.1 Performance (Compliance) criteria

[According to EN 55014-2 (CISPR 14-2)]

<u>Performance criteria A:</u> The apparatus shall continue to operate as intended during the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonably expect from the apparatus if used as intended.

<u>Performance criteria B</u>: The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. During the test, degradation of performance is allowed however no change of actual operating state or stored data is allowed. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonable expect from the apparatus if used as intended.

<u>Performance criteria C</u>: Temporary loss of function is allowed provided the function is self- recoverable or can be restored by the operation of the controls or by any operation specified in the instruction for use.

5.1.1 Performance criteria related to immunity tests

Immunity test	Performance criteria
Electrostatic discharge	В
Radio-frequency electromagnetic fields	A
Fast transients	В
Surge transient	В
Injected currents (radio-frequency common mode)	A
Voltage dips and short interruptions	С

5.1.2 Manufacturer defined performance criteria

Not provided.

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5.2 Monitored – Checked Functions / Parameters

During the immunity tests the following functions of the EUT has/have been monitored/checked.

\boxtimes	Motor speed	Display data
	Switching	Data storage
	Standby mode	Sensor functions
	Temperature	Audible signals
	Power consumption	Others : LED's
	AC mains input current	Others:
	Timing	Others:
	Illumination	Others:
Supp	lementary information :	

Immunity test	Monitored - Checked function(s)/parameter(s) during / after the test	Method
Electrostatic discharge	PASS	
Radio-frequency electromagnetic fields	N/A	
Fast transients	PASS	
Surge transient	PASS	
Injected currents (radio-frequency common mode)	PASS	
Voltage dips and short interruptions	PASS	
Supplementary information :		

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5.3 Electrostatic discharge immunity	VERDICT: PASS
--------------------------------------	---------------

Electrostatic discharges (ESD) are the result of persons or objects that accumulate static electricity due to for instance walking on synthetic carpets. The ESD can influence the operation of equipment or damage its electronics, either by a direct discharge or indirectly by coupling or radiation. Both effects are simulated during the tests.

Requirements

Standard	EN 5	EN 55014-2						
Basic standard	EN 6	EN 61000-4-2						
Port under test	Enclo	Enclosure						
Air discharges 1)		±2 kV		±4 kV	\boxtimes	±8 kV		kV
Contact discharges 1)		±2 kV	\boxtimes	±4 kV		±8 kV		kV
Number of discharges	≥ 10	≥ 10 per polarity with ≥ 1 sec interval.						
1) Tests with lower voltages are not required.								

Performed tests

Supplementary information:

Set-up	\boxtimes	Table-top		Floor standing		
Ambient temperature [°C]	23 °C	;	Relative Humidity air [%] 46.1%			
Voltage – Mains [V]	230 Vac					
Frequency – Mains [Hz] 50 Hz						
Operating mode(s) used	Mode	1				

Test Point			Test Voltage [kV] & Polarity	Coupling type	# of applied discharges / polarity	Discharge interval [s]		
		nductive surface as e picture below.	±4	Contact	10	1		
		-conductive surface the picture below.	±8	Air	10	1		
\boxtimes	HCP top side.		±4	Contact	10	1		
\boxtimes	HCP bottom sig	de.	±4	Contact	10	1		
\boxtimes	VCP right side.		±4	Contact	10	1		
\boxtimes	VCP left side.		±4	Contact	10	1		
\boxtimes	VCP front side.		±4	Contact	10	1		
\boxtimes	VCP rear side.		±4	Contact	10	1		
Obse	Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.							

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5.4 Radio-frequency electromagnetic fields immunity VERDICT: N/A

During the test it is verified if the equipment under test (EUT) has sufficient immunity against radiated electromagnetic fields. Industrial electromagnetic sources, walkie-talkies, radio transmitters, television transmitters and telecommunication equipment including cellular telephones and other emitting devices can generate these fields.

Requirements

Standard	EN 55014-2								
Basic standard	EN 61000-4-3								
Port under test	Enclosure								
Frequency range	Test level	Modulation	Dwell time	Step size					
80 – 1000 MHz	3 V/m	80% AM (1kHz)	≥ 0,5 s	≤ 1%					
Supplementary information:									

Performed tests

Test method	\boxtimes					EN 61000-4-2	20			
Test set-up		Equipment on the table (0,8 m height)								
		Equipment standing on floor (0,05 0,15 m height)								
Voltage – Mains [V]	230 \	230 Vac								
Frequency Mains [Hz]	50 H	50 Hz								
Operating mode(s) used	Mode	Mode 1								
Frequency range (applied)	Antenna Polarization		Test level (applied)			lodulation (applied)	Dwell time (applied)		Remark	
80 – 1000 MHz		Ħ	3 V/m			6 AM (1kHz)	3 s			
(step size 1%)		¥	3 V/m		80%	6 ΛΜ (1kHz)	3 s			
Exposed side of the EUT		Front (0	')		Right	(90°)		Top		
		Rear (18	10°)	\boxtimes	Left (270°)		Bottom	+	
During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.										
Supplementary information	<u>:</u> :					· ·				

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5.5 Electrical Fast Transients immunity	VERDICT:	PASS
---	----------	------

The EFT immunity test simulates disturbances by bursts of very short transients caused for example by switching off loads such as an AC motor or bouncing relay contacts. The transients are likely to disturb electronics but less likely to cause damage.

Requirements

Standard		EN 55014-2							
Basic s	standard	EN 61000-4-4	EN 61000-4-4						
Pulse	characteristics	5/50 ns	5/50 ns						
Port			Test level	Repetition frequency	Duration				
\boxtimes	AC input-output power 1)		± 1000 V	5 KHz	2 min. / polarity				
	DC input-output power 2)		± 500 V	5 KHz	2 min. / polarity				
☐ Signal and Control lines ³⁾			± 500 V	5 KHz	2 min. / polarity				
1) For excee	1) For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.								

Performed tests

Voltage – Mains [V]	230 Vac						
Frequency – Mains [Hz]	50 Hz	50 Hz					
Operating mode(s) used	Mode 1						
Test Set-up	\boxtimes	Equipment standing on floor at (0,1 ± 0,01) m above ground plane					
		Equipment on the table $(0,1 \pm 0,01)$ m above ground plane					
		Artificial hand applied.					
Coupling	\boxtimes	Common mode					

Port(s) under test		Test Voltage &Polarity	Repetition Frequency	Test duration / polarity	Injection method			od	
AC / DC mains power input		1 kV	5 KHz	2 min				Clamp	
AC / DC power output			5 KHz			CDN		Clamp	
Ethernet / LAN			5 KHz			CDN		Clamp	
Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.									

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²⁾ Not applicable to battery operated appliances that cannot be connected to the mains while in use.

³⁾ Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

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5.6 Surge transient immunity VERDICT:	PASS
---------------------------------------	------

The surge transient immunity test simulates the surges that are caused by over-voltages due to indirect (induced) lightning transients. The pulse is a slow transient with high-energy contents and due to its long duration may cause damage to an unprotected EUT.

Requirements

Standard	EN 55014-2				
Basic standard	EN 61000-4-5	EN 61000-4-5			
Pulse characteristics	1,2/50µs Voltage;	1,2/50µs Voltage; 8/20µs Current			
Repetition rate	≥ 60 secs. (for eac	ch test level and pha	ase angle)		
Number of pulses	5 pulses (at each p	polarity and phase a	angle)		
Port		Test level & Polarity & Coupling Phase angle			
Port		Line to Line	Line to Earth	[°]	
AC input power 1)	+ 1 kV	N/A	90		
AC input power 1)	- 1 kV	N/A	270		
1) Tests with lower voltages are not required.					

Performed tests

Voltage – Mains [V]	230 Vac
Frequency – Mains [Hz]	50 Hz
Operating mode(s) used	Mode 1
Repetition rate	60 secs. (for each test level and phase angle)
repetition rate	oo sees. (for each test level and phase angle)
Number of pulses	5 pulses (at each polarity and phase angle)

	Port(s) under test	Coupling	Test level & Polarity	Phase angle [°]	Remark		
\boxtimes	AC mains input power	Line to Neutral	+1 kV	90			
\boxtimes	AC mains input power	Line to Neutral	-1 kV	270			
	AC mains input power	Line to Earth	+2 kV	90	1		
	AC mains input power	Line to Earth	-2 kV	270	1		
	AC mains input power	Neutral to Earth	+2 kV	90	1		
	AC mains input power	Neutral to Earth	-2 kV	270	1		
Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.							
Supplementary information:							
1. Th	The EUT does not include an earth port.						

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5.7 Injected currents (RF common mode) immunity VERDICT: PASS

During this test the immunity of the equipment for induced or conducted electromagnetic fields is checked. Fields generated by radio and other transmitters cause RF voltages in long cables like the mains network. This test reproduces these induced disturbing voltages by injecting them to the EUT via the cabling.

Requirements

Standa	ard	EN 55014-2				
Basic standard		EN 61000-4-6				
	Frequency range	Modulation	Step size	Dwell time		
	0,15 – 80 MHz	80% AM (1kHz)	≤ 1%	≥ 0,5 s		
\boxtimes	0,15 – 230 MHz	80% AM (1kHz)	≤ 1%	≥ 0,5 s		
	Port		Test level, Uo			
\boxtimes	AC input-output power 1)		3 V			
DC input-output power ^{2) 3)}			1 V			
	Signal and Control lines	4)		1 V		

¹⁾ For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

Performed tests

Frequency range (applied)			Modulation (applied)	Step size (applied)		
☐ 0,15 – 80 MHz	☑ 0,15 – 230 MHz		80% AM (1kHz)	1%		
Voltage – Mains [V]	230 \	/ac	Frequency – Mains [Hz]	50 Hz		
Operating mode(s) used	Mode	9 1				
Test set-up		Equipment standing on f	loor at (0,1 ± 0,01) m above	ground plane.		
		Equipment on the table $(0,1 \pm 0,01)$ m above ground plane.				
	\boxtimes	Artificial hand applied.				

Port(s) under test		Test Level (applied)	Injection method	Dwell time (applied)	Remark	
AC mains power input		3 V	CDN-M2	3 s		
Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.						
Supplementary information:						

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²⁾ Not applicable to battery operated appliances that cannot be connected to the mains while in use.

³⁾ Applicable to battery operated appliances that can be connected to the mains while in use, or to appliances for which the length of d.c. cables may exceed 3 m according to the manufacturer's functional specification.

⁴⁾ Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

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5.8 Power supply interruptions and dips immunity VERDICT: PASS

The purpose of the test is to verify the immunity of the equipment against voltage dips and voltage interruptions. It helps to ensure that the equipment functions properly (as expected and safely) with power supply fluctuations. Voltage dips and interruptions are caused by faults in the LV, MV, HV networks (short-circuit or ground faults).

Requirements

Standard	EN 55014-2					
Basic standard	EN 61000-4-11	EN 61000-4-11				
# of dips & interruptions	3 dips / interruptions for each test level and phase angle					
Interval between events	≥ 10 seconds					
Port	Test level 1)	Period (Cycles)		Performance Criteria		
POIL		50 Hz	60 Hz	Performance Cinteria		
AC input power port	U _{NOM} – 100%	0,5	0,5	C; Refer to the chapter 5.1 for details.		
AC input power port	U _{NOM} – 60%	10 12 C; Refer to the chapter 5.1 for detail		C; Refer to the chapter 5.1 for details.		
AC input power port	U _{NOM} — 30%	25	30	C; Refer to the chapter 5.1 for details.		

¹⁾ Changes to the voltage level shall occur at a zero crossing point in the a.c. voltage waveform.

NOTE: Where the equipment has a rated voltage range the following shall apply:

- If the voltage range does not exceed 20% of the lower voltage specified for the rated voltage range. A single voltage within that range may be selected for testing.
- In all other cases, the test procedure shall be applied for both the lowest and highest voltages declared in the voltage range.

Performed tests

[\]	I I Torreinal	Voltage dip		Repetion rate	Number of	Phase angle		
UNOM [VAC]	Terminal	[% U _{NOM}]	50 Hz	60 Hz	[s]	dips per test	[°]	
230	L-N	0	0,5	/	10	3	0, 180	
230	L-N	40	10	/	10	3	0, 180	
230	L-N	70	25	/	10	3	0, 180	
Operating mo	ode(s) used	Mode 1						
Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.								
Supplementary information:								

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6 IDENTIFICATION OF THE EQUIPMENT UNDER TEST

EUT PHOTOS





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7 MEASUREMENT UNCERTAINTIES

The table(s) below show(s) measurement uncertainties of the EMC test set-ups. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95%.

Conducted Emissions

The measurement uncertainty is evaluated as ± 2.26 dB.

Disturbance Power Emission

The measurement uncertainty is evaluated as ±3.34dB.

Harmonic Current Emission

The measurement uncertainty is evaluated as 0.1%.

Voltage Fluctuation and Flicker

The measurement uncertainty is evaluated as $\pm 4\%$.

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8 **USED EQUIPMENT**

Conducted Emission / SR2-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Test Receiver	R&S	ESR3	102608	2019/07/03	2020/07/02
Artificial Mains Network	R&S	ENV4200	848411/010	2020/01/08	2021/01/07
LISN	R&S	ENV216	100092	2019/07/09	2020/07/08
Coaxial Cable(9m)	Belden	8129	SR2-H	2019/08/15	2020/08/14
DEKRA-EMI system	DEKRA	Version 1.0	SR2-H	N/A	N/A

Disturbance Power Emission / SR2-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Test Receiver	R&S	ESCI7	100879	2019/07/03	2020/07/02
Absorbing Clamp	Luthi	MDS 21B	P1602169770	2020/01/16	2021/01/15
Coaxial Cable(5m)	Schwarzbeck	RG-223U	SR2-H-PT	2019/08/15	2020/08/14
DEKRA-EMI system	DEKRA	Version 1.0	SR2-H	N/A	N/A

Power Harmonics / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Emission Tester	EMC-Partner	HAR-1000-1P	109	2019/12/17	2020/12/16

Voltage Fluctuation and Flicker / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Emission Tester	EMC-Partner	HAR-1000-1P	109	2019/12/17	2020/12/16

Electrostatic Discharge / SR8-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Electrostatic Simulator					
Discharge	NoiseKen	ESS-2002	ESS04Z3759	2019/06/11	2020/06/09
Horizontal Coupling	QuieTek	HCP AL50	N/A	N/A	N/A
Plane (HCP)	QuieTek	TICE ALSO	19/7	N/ A	N/A
Vertical Coupling	QuieTek	HCP AL50	N/A	N/A	N/A
Plane (VCP)	QuieTek	HCF ALSO	IN/A	IN/A	IN/A

Electrical fast transient/ Brust / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Immunity Tester	Teseq	NSG 3060	1424	2019/07/09	2020/07/08
Clamper	Haefely	093 506.1	083 593-23	2020/01/02	2021/01/01

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Surge / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Immunity Tester	Teseq	NSG 3060	1424	2019/07/09	2020/07/08
CDN	Teseq	CDN 118	47916	2020/01/02	2021/01/01
CDN	Teseq	CDN 118	47917	2020/01/02	2021/01/01

Conducted susceptibility / SR7-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Compact Immunity Test System	Teseq	NSG 4070b-80	41145	2019/12/17	2020/12/16
CDN	Schafner	CDN M016	16337	2019/10/07	2020/10/06
CDN	Schafner	CDN T400	16905	2019/10/07	2020/10/06
CDN	Teseq	CDN T800	52751	2019/10/24	2020/10/24
CDN	Teseq	CDN T8-10	38994	2019/10/07	2020/10/06
Immunity Injection Clamp	Schafner	KENZ801	15928	2019/10/14	2020/10/13
6Db PAD	JFW	50FHAO-06-100	N/A	N/A	N/A

Voltage dips and interruptions / SR7-H

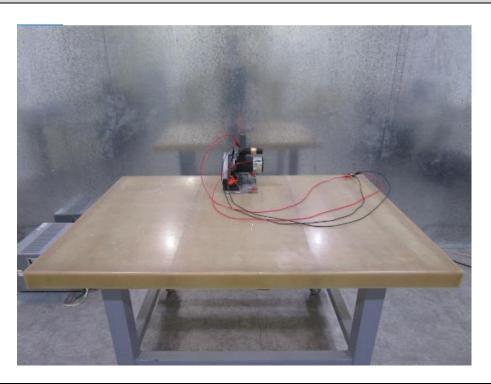
Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Immunity Tester	Teseq	NSG 3060	1424	2019/07/09	2020/07/08

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9 **TEST PHOTOS**

Conducted disturbance voltage at mains terminals



Disturbance power



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