3F #250 Jiangchangsan Road Building 16 Headquarter Economy Park Shibei Hi-Tech Park, Zhabei District Shanghai 200436 China

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This report will not be used for social proof function in China market.

Test report No: 6018745.50

TEST REPORT

Electromagnetic Compatibility (EMC)

Identification of item tested	Diamond Core Drill
Trademark	AGP
Model and /or type reference	DM8P; DM8D; DM200P; DM200D; DM200; DM8; DM8R; DM200R; DM8RM; DM200RM; MT-2500
Ratings	220-240 V; 50-60 Hz; 2500 W; n_0 =480/1050/2200 min ⁻¹ ; Class I 110-120 V; 50-60 Hz; 2200 W; n_0 =480/1050/2200 min ⁻¹ ; Class I
Test Laboratory / address	DEKRA Testing and Certification (Shanghai) Ltd. 3F #250 Jiangchangsan Road Building 16 Headquarter Economy Park Shibei Hi-Tech Park, Zhabei District Shanghai 200436 China
Applicant / address	LEE YEONG INDUSTRIAL CO., LTD. No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan
Test method requested, standard	EN 55014-1:2017;
	EN 55014-2:2015;
	EN 61000-3-2:2014;
	EN 61000-3-3:2013
Verdict Summary	IN COMPLIANCE
Tested by	Kaiyuan Dai (Project Engineer) Kaiyuan Dai
Approved by	Zuyao Fan (Project Manager) Zuyaw. Fan
Date of issue	2019-04-30
Report template No	TRF_EN55014-1_EN55014-2_EMC02 V1.0

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COMPETENCES AND GUARANTEES

DEKRA is a testing laboratory competent to carry out the tests described in this report.

In order to assure the traceability to other national and international laboratories, DEKRA has a calibration and maintenance program for its measurement equipment.

DEKRA guarantees the reliability of the data presented in this report, which is the result of the measurements and the tests performed to the item under test on the date and under the conditions stated in the report and it is based on the knowledge and technical facilities available at DEKRA at the time of performance of the test.

DEKRA is liable to the client for the maintenance of the confidentiality of all information related to the item under test and the results of the test.

The results presented in this Test Report apply only to the particular item under test established in this document.

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GENERAL CONDITIONS

- 1. This report is only referred to the item that has undergone the test.
- 2. This report does not constitute or imply on its own an approval of the product by the Certification Bodies or Competent Authorities.
- 3. This document is only valid if complete; no partial reproduction can be made without previous written permission of DEKRA.
- 4. This test report cannot be used partially or in full for publicity and/or promotional purposes without previous written permission of DEKRA.
- 5. The information provided by the customer in this report may affect the validity of the results, the test lab is not responsible for it.
- 6. The test results presented in this report relate only to the object tested.

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UNCERTAINTY

For all measurements where guidance for the calculation of the instrumentation uncertainty of a measurement is specified in EN 55016-4-2 (CISPR 16-4-2), EN/IEC 61000-4 series or a product standard, the measurement instrumentation uncertainty has been calculated and applied in accordance with these standards.

Uncertainties have been calculated according to the DEKRA internal document. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95%.

ENVIRONMENTAL CONDITIONS

The climatic conditions during the tests are within the limits specified by the manufacturer for the operation of the EUT and the test equipment. The climatic conditions during the tests were within the following limits:

Ambient temperature	15 °C – 35 °C
Relative Humidity air	30% - 60%
Atmospheric pressure	86 kPa – 106 kPa

If explicitly required in the basic standard or applied product / product family standard the climatic values are recorded and documented separately in this test report.

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POSSIBLE TEST CASE VERDICTS

Test case does not apply to test object	N/A
Test object does meet requirement	P (Pass) / PASS
Test object does not meet requirement	F (Fail) / FAIL
Not measured	N/M

DEFINITION OF SYMBOLS USED IN THIS TEST REPORT

☐ Indicates that the listed condition, standard or equipment is applicable for this report/test/EUT.						
☐ Indicates that the listed condition, standard or equipment is not applicable for this report/test/EUT.						
Decimal separator used in this report \square Comma (,) \square Point (.)						

ABBREVIATIONS

For the purposes of the present document, the following abbreviations apply:

EUT : Equipment Under Test

QP : Quasi-Peak
CAV : CISPR Average

AV : Average

CDN : Coupling Decoupling Network
SAC : Semi-Anechoic Chamber

OATS : Open Area Test Site

BW: Bandwidth

AM : Amplitude Modulation
PM : Pulse Modulation

HCP : Horizontal Coupling PlaneVCP : Vertical Coupling Plane

U_N : Nominal voltage

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DOCUMENT HISTORY

Report nr.	Date	Description
6018745.50	2019-04-30	First release

REMARKS AND COMMENTS

The equipment under test (EUT) does meet the requirements of the stated standard(s)/test(s).

The test results relate only to the samples tested.

According to the declaration from manufacturer, the model DM8P is the same as other models expect model name.

All test is carried on DM8P.

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1 **GENERAL INFORMATION**

1.1 General Description of the Item(s)

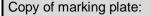
	•	,					
Descri	ption of the item:	Diamond Core Drill					
Model	/ Type number:	DM8P; DM8D; DM200P; DM200D; DM200; DM8; DM8R; DM200R; DM8RM; DM200RM; MT-2500					
Trader	nark:	AGP					
Manufa	acturer:	LEE YEONG INDUSTRIAL CO., L	.TD.				
		No.2, Kejia Rd., Douliu City, Yunli	n County 6405	7, Taiv	wan		
Factor	y:	LEE YEONG INDUSTRIAL CO., L	.TD.				
,	,	No.2, Kejia Rd., Douliu City, Yunli	n County 6405	7, Taiv	wan		
Rated	power supply:	Walter and a Lander		Refe	erence	poles	
	,,	Voltage and Frequency	L1	L2	L3	N	PE
		AC: 110-120 V, 50-60 Hz	\boxtimes			\boxtimes	
		☐ DC: 18 V			•		
		☐ Battery powered					
Rated	Power:	220-240 V; 50-60 Hz; 2500 W;					
		110-120 V; 50-60 Hz; 2200 W;					
Clock 1	requencies:	Not provided					
Other parameters N/A							
Mounting position:		Table top equipment					
		Wall/Ceiling mounted equipment					
		Floor standing equipment					
		Hand-held equipment					
		Other:					
Intende	ed use of the Equipment Unde	r Test (EUT)					
	This machine is for the intended purpose of diamond core drilling of concrete, masonry, stone and similar materials.						
No	Module/parts of test item		Туре		Manuf	acture	r
	N/A						
No	Documents as provided by th	e applicant - Description	File name		Issue	date	
	N/A						

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The labels of DM8D; DM200P; DM200D; DM200; DM8; DM8R; DM200R; DM8RM; DM200RM; MT-2500 are same as DM8P, only the models' name are different.

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1.2 **Environment**

The requirements and standards apply to equipment intended for use in:

\boxtimes	Residential (domestic) environment.
\boxtimes	Commercial and light-industrial environment.
	Industrial environment.

1.3 Test Location

Location	Global Certification Corp.
Address	No.146, Sec. 2, Xiangzhang Rd., Xizhi Dist., New Taipei City 221, Taiwan
Date	February 2019
Supervised by	Kaiyuan Dai

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1.4 Classification according to EN 55014-2

The standard EN 55014-2 is subdivided in four categories. For each category, specific immunity requirements are formulated.

	Category I: Apparatus containing no electronic control circuitry.
\boxtimes	<u>Examples:</u> Motor operated appliances, lighting toys, track sets without electronic control units, tools, heating appliances, UV and IR radiators and apparatus containing components such as electromechanical switches and thermostats.
	Electric circuits consisting of passive components (such as radio interference suppression capacitors or inductors, mains transformers and mains frequency rectifiers) are not considered to be electronic control circuitry.
	<u>Category II:</u> Transformer toys, dual supply toys, mains powered motor operated appliances, tools, heating appliances and similar electric apparatus (for example – UV radiators, IR radiators and microwave ovens) containing electronic control circuitry with no internal clock frequency or oscillator frequency higher than 15 MHz.
	<u>Category III:</u> Battery powered apparatus (with built-in batteries or external batteries), which in normal use is not connected to the mains, containing an electronic control circuitry with no internal clock frequency or oscillator frequency higher than 15 MHz.
	Category IV: All other apparatus covered by the scope of the EN 55014-2 standard.
	equency: Fundamental frequency of any signal used in the device, excluding those which are solely de integrated circuits (IC).

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2 **DESCRIPTION OF TEST SETUP**

2.1 Operating mode(s) used for tests

During the tests the following operating mode(s) has(have) been used.

Operating mode	Operating mode description	Used for testing				
mode		Emission	Immunity			
1	Normal operation	\boxtimes	\boxtimes			
2						
3						
4						
5						
6						
Supplemental information:						

2.2 Port(s) of the EUT

	Connected to /		Cable	
Port name and description	Termination	Length used	Attached	Shielded
		during test [m]	during test	
N/A				
Supplemental information:				

2.3 Support / Auxiliary equipment / unit / software for the EUT

The EUT has been tested with the following auxiliary equipment / unit / software:

Auxiliary equipment / unit / software	Type / Version	Manufacturer	Supplied by
N/A			
Supplemental information:			

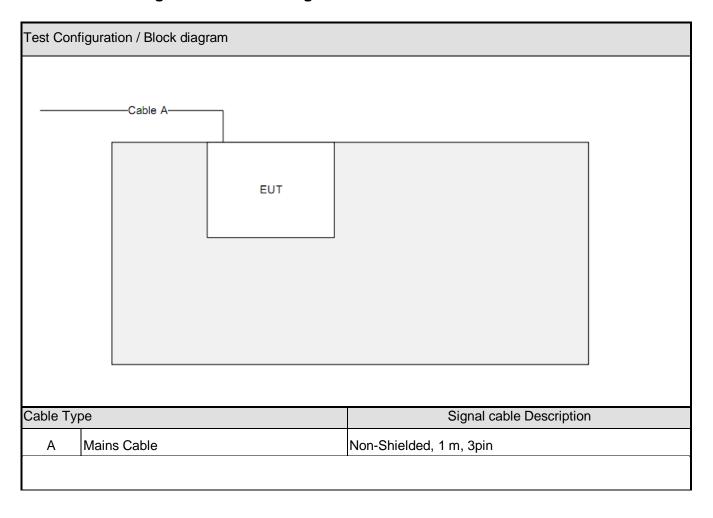
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2.4 Test Configuration / Block diagram used for tests



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3 **VERDICT SUMMARY SECTION**

This chapter presents an overview of standards and results. Refer to the next chapters for details of measured test results and applied test levels.

3.1 **Standards**

Standard	Year	Description
EN 55014-1	2017 ¹⁾	Requirements for household appliances, electric tools and similar apparatus – Part 1: Emission.
EN 55016-2-1	2014	Methods of measurement of disturbances and immunity - Conducted disturbance measurements.
EN 55016-2-2	2010	Methods of measurement of disturbances and immunity – Measurement of disturbance power.
EN 55016-2-3	2010	Methods of measurement of disturbances and immunity - Radiated disturbance
+A1	2010	measurements.
+A2	2014	
EN 61000-3-2	2014	Limits for harmonic current emissions (equipment input current ≤ 16 A per
		phase).
EN 61000-3-3	2013	Limitation of voltage fluctuations and flicker
EN 55014-2	2015 ¹⁾	Requirements for household appliances, electric tools and similar apparatus –
		Part 2: Immunity – Product family standard.
EN 61000-4-2	2009	Electrostatic discharge immunity test.
EN 61000-4-3	2006	Radiated, radio-frequency, electromagnetic field immunity test.
+A1	2008	
+A2	2010	
EN 61000-4-4	2012	Electrical fast transient/burst immunity test.
EN 61000-4-5	2014	Surge immunity test.
EN 61000-4-6	2014	Immunity to conducted disturbances, induced by radio-frequency fields.
EN 61000-4-11	2004	Voltage dips, short interruptions and voltage variations immunity tests.

¹⁾ Not harmonized yet.

3.2 Deviation(s) from the Standard(s) / Test Specification(s)

No deviation.

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3.3 Overview of results

EMISSION TESTS -	- EN 55014-1		
Requirement – Test case	Basic standard(s)	Verdict	Remark
Conducted disturbance voltage at mains terminals (150 KHz – 30 MHz)	EN 55016-2-1	PASS	
Conducted disturbance voltage at load terminals (150 KHz – 30 MHz)	EN 55016-2-1	N/A	
Conducted disturbance voltage at additional terminals (150 KHz – 30 MHz)	EN 55016-2-1	N/A	
Disturbance power (30 MHz to 300 MHz)	EN 55016-2-2	PASS	See 2)
Radiated electromagnetic disturbances (30 - 1000 MHz)	EN 55016-2-3	N/A	
Discontinuous disturbance (clicks) on AC power leads	EN 55014-1	N/A	See 1)

Supplementary information:

- 1) Exemptions from click measurements applicable (clause 4.2.3).
- 2) According to clause 4.1.2.3.2 procedure (a) of the EN 55014-1 standard the EUT is deemed to comply in the frequency range from 300 MHz to 1000 MHz without further measurements.

EMISSION TESTS - EN	61000-3-2, EN 61000-3-3		
Requirement – Test case	Basic standard(s)	Verdict	Remark
Harmonic current emissions	EN 61000-3-2	PASS	
Voltage changes, voltage fluctuations and flicker	EN 61000-3-3	PASS	
Supplementary information:			

IMMUNITY TES	TS – EN 55014-2		
Requirement – Test case	Basic standard(s)	Verdict	Remark
Electrostatic discharge	EN 61000-4-2	N/A	See 1)
Radio-frequency electromagnetic fields	EN 61000-4-3	N/A	See 1)
Fast transients	EN 61000-4-4	N/A	See 1)
Surge transient	EN 61000-4-5	N/A	See 1)
Injected currents (radio-frequency common mode)	EN 61000-4-6	N/A	See 1)
Voltage dips and short interruptions	EN 61000-4-11	N/A	See 1)
Supplementary information:	1	1	

1) The equipment is classified as category 1 equipment according to EN 55014-2; no immunity tests are applicable.

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Conducted disturbance voltage - Mains

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4.1



PASS

VERDICT:

4 EMISSION TEST RESULTS

Standard		EN 5	5014-1					
Basic standard		EN 5	5016-2-1					
Limits - Tools								
Frequency rang	e [MHz]	Lir	mit: QP [dB(μ V) ¹⁾]	Li	mit: A'	V [dB(μV) ¹⁾]	IF BW	Detector(s)
0,15 - 0,	35		66 – 56 ²⁾		59	- 46 ²⁾	9 KHz	QP, CAV
0,35 - 5,	0		56		46		9 KHz	QP, CAV
5,0 - 30)		60		50		9 KHz	QP, CAV
1) At the transition from 2) The limit decrease								
☐ Rated p	ower below 700) W		Lim	its as	above		
☐ Rated p	ower between	700 an	d 1000 W	Lim	its +4	dB		
□ Rated per □ Rat	ower above 10	00 W		Lim	its +10) dB		
Performed meas	surements							
Scan range (0,9) - 1,1 <i>U</i> _N)		198 – 264 V _{AC}			207 – 253 V _{AC}		230 V _{AC}
Tested terminal	(s) / port	\boxtimes	AC mains input pow	/er	\boxtimes	N 🛭 L	.1 🔲 L	2 🔲 L3
			DC mains input pow	/er		Positive (+)		legative (-)
Voltage – Mains	s [V]	230/	120 Vac					
Frequency – Ma	ains [Hz]	50/ 6	0 Hz					
Test method ap	plied		Artificial mains netw	ork				
			Voltage probe					
Test setup			Table top		\boxtimes	Artificial hand	applied	
			Floor standing			Other:		
		Refe	to the Annex 3 for te	est se	tup ph	noto(s).		
Operating mode	e(s) used	Mode	÷ 1					
Remark	(,							

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	asurement data			Port und	ler test		AC m	ains po	wer inp	ut	
Эρ	erating mode / vo	ltage /	frequency use	d during tl	he test		Mode	1/ 230	Vac/ 50) Hz	
е	sults for 220-24() v mod	del								
r	e										
	90.0-										
	80.0-	.1									
	70.0-	N N N A	MAN A AG BULL	с Инто Милети	Haraman M	~~\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Wrester !	WWW.			
	60.0-1 W W W W W		Matrachal Andrew 1	WINNY POWN	7 11	7.0		M 7.J	Inpuny	. whom	1 1
(wildBuv)	20.0- ", Much, III.	" ' '		11111	1				47	<u> </u>	tary.
ě										ď	
	30.0-										
	20.0-										
	0.0-										
	0.150			Frequenc	y (MHz)			10.0	000	20.000	30.000
	90.0-										
	80.0-										
	70.0-		·								
	60.0-		Î	•	,			•			
Level(dBuV)	40.0-	- '								,	
ě	30.0-				,			•			1
	20.0-									- -	
	10.0-										
	0.0								<u> </u>		
	0.150			Frequenc				10.0	000	20.000	30.000

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Remark



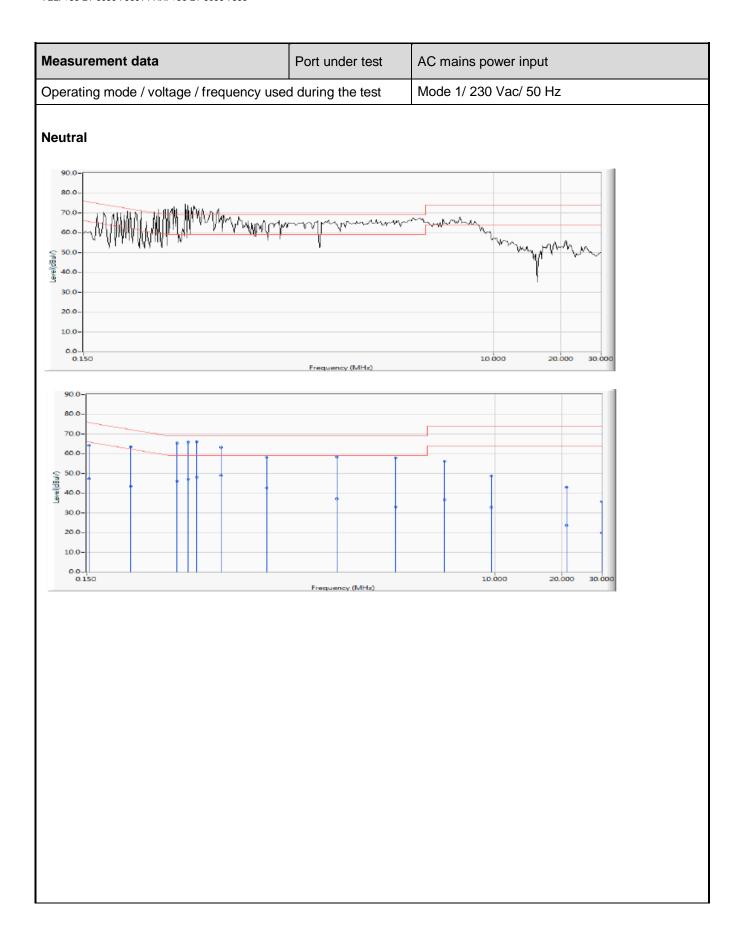
-a Sui	ement data		Port ur	nder test	AC mains	power inp	ut
	Frequency (MHz)	Correct Factor	Reading Level (dBuV)	Measure Level (dBuV)	Margin (dB)	Limit (dBuV)	Detector Type
1	0.158	9.680	51.840	61.520	-14.051	75.571	QUASIPEAK
2	0.158	9.680	37.610	47.290	-21.097	68.387	AVERAGE
3	0.248	9.680	53.410	63.090	-8.756	71.846	QUASIPEAK
4	0.248	9.680	33.430	43.110	-19.956	63.066	AVERAGE
5	0.314	9.680	53.140	62.820	-7.077	69.897	QUASIPEAK
6	0.314	9.680	33.780	43.460	-16.821	60.281	AVERAGE
7	0.400	9.680	54.360	64.040	-4.960	69.000	QUASIPEAK
8	0.400	9.680	35.050	44.730	-14.270	59.000	AVERAGE
9 *	0.505	9.684	54.780	64.464	-4.536	69.000	QUASIPEAK
10	0.505	9.684	37.400	47.084	-11.916	59.000	AVERAGE
11	1.080	9.791	47.430	57.221	-11.779	69.000	QUASIPEAK
12	1.080	9.791	32.020	41.811	-17.189	59.000	AVERAGE
13	2.150	9.801	47.310	57.111	-11.889	69.000	QUASIPEAK
14	2.150	9.801	25.510	35.311	-23.689	59.000	AVERAGE
15	3.349	9.807	47.500	57.307	-11.693	69.000	QUASIPEAK
16	3.349	9.807	22.540	32.347	-26.653	59.000	AVERAGE
17	6.474	9.902	46.920	56.822	-17.178	74.000	QUASIPEAK
18	6.474	9.902	27.610	37.512	-26.488	64.000	AVERAGE
19	10.099	10.095	37.150	47.245	-26.755	74.000	QUASIPEAK
20	10.099	10.095	19.420	29.515	-34.485	64.000	AVERAGE
21	22.029	10.424	32.380	42.804	-31.196	74.000	QUASIPEAK
22	22.029	10.424	12.020	22.444	-41.556	64.000	AVERAGE
23	30.000	10.580	26.190	36.770	-37.230	74.000	QUASIPEAK
24	30.000	10.580	9.110	19.690	-44.310	64.000	AVERAGE

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Remark



	Frequency	Correct Factor	Reading Level	Measure Level	Margin	Limit	Detector Type
	(MHz)	(dB)	(dBuV)	(dBuV)	(dB)	(dBuV)	
1	0.154	9.681	54.540	64.221	-11.562	75.783	QUASIPEAK
2	0.154	9.681	37.620	47.301	-21.389	68.689	AVERAGE
3	0.236	9.680	53.790	63.470	-8.786	72.256	QUASIPEAK
4	0.236	9.680	33.850	43.530	-20.121	63.651	AVERAGE
5	0.380	9.680	55.770	65.450	-3.550	69.000	QUASIPEAK
6	0.380	9.680	36.460	46.140	-12.860	59.000	AVERAGE
7	0.427	9.680	56.270	65.950	-3.050	69.000	QUASIPEAK
8	0.427	9.680	37.450	47.130	-11.870	59.000	AVERAGE
9 *	0.466	9.681	56.360	66.041	-2.959	69.000	QUASIPEAK
10	0.466	9.681	38.410	48.091	-10.909	59.000	AVERAGE
11	0.599	9.703	53.480	63.183	-5.817	69.000	QUASIPEAK
12	0.599	9.703	39.210	48.913	-10.087	59.000	AVERAGE
13	0.955	9.780	48.380	58.160	-10.840	69.000	QUASIPEAK
14	0.955	9.780	32.960	42.740	-16.260	59.000	AVERAGE
15	1.966	9.800	48.520	58.320	-10.680	69.000	QUASIPEAK
16	1.966	9.800	27.470	37.270	-21.730	59.000	AVERAGE
17	3.599	9.816	48.140	57.956	-11.044	69.000	QUASIPEAK
18	3.599	9.816	23.170	32.986	-26.014	59.000	AVERAGE
19	5.974	9.879	46.290	56.169	-17.831	74.000	QUASIPEAK
20	5.974	9.879	26.760	36.639	-27.361	64.000	AVERAGE
21	9.681	10.064	38.700	48.764	-25.236	74.000	QUASIPEAK
22	9.681	10.064	22.730	32.794	-31.206	64.000	AVERAGE
23	20.877	10.359	32.490	42.849	-31.151	74.000	QUASIPEAK
24	20.877	10.359	13.300	23.659	-40.341	64.000	AVERAGE
25	30.000	10.450	25.230	35.680	-38.320	74.000	QUASIPEAK
26	30.000	10.450	9.300	19.750	-44.250	64.000	AVERAGE

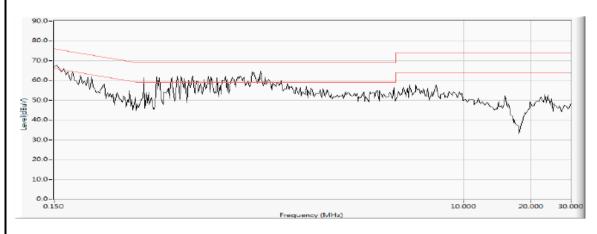
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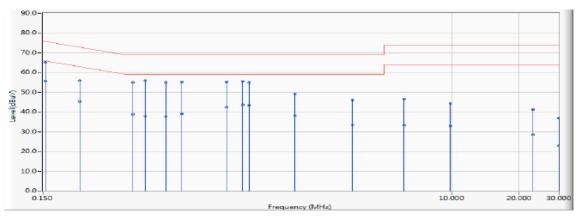
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	T	
Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency use	d during the test	Mode 1/ 110 Vac/ 60 Hz
Results for 110-120 v model Line		





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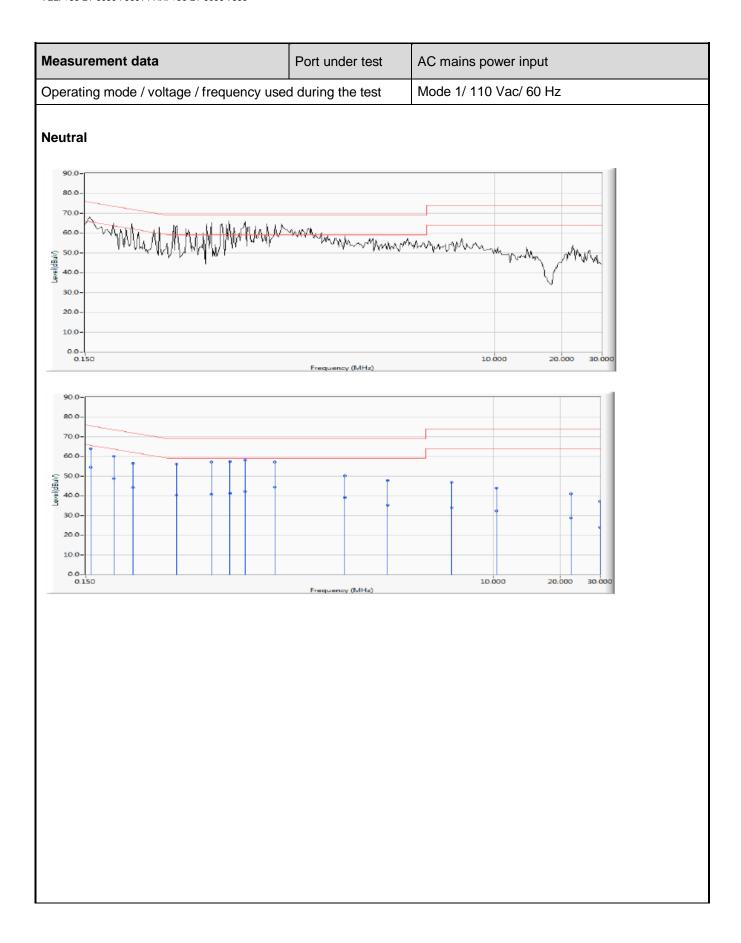
Measurement data		Port ur	nder test	AC mains power input			
	Frequency (MHz)	Correct Factor	Reading Level	Measure Level (dBuV)	Margin (dB)	Limit (dBuV)	Detector Type
1 *	0.154	9.680	55.380	65.060	-10.723	75.783	QUASIPEAK
2	0.154	9.680	46.170	55.850	-12.839	68.689	AVERAGE
3	0.220	9.680	46.380	56.060	-16.776	72.836	QUASIPEAK
4	0.220	9.680	35.730	45.410	-19.070	64.480	AVERAGE
5	0.377	9.680	45.220	54.900	-14.100	69.000	QUASIPEAK
6	0.377	9.680	29.110	38.790	-20.210	59.000	AVERAGE
7	0.431	9.681	46.340	56.021	-12.979	69.000	QUASIPEAK
8	0.431	9.681	28.250	37.931	-21.069	59.000	AVERAGE
9	0.529	9.688	45.380	55.068	-13.932	69.000	QUASIPEAK
10	0.529	9.688	28.050	37.738	-21.262	59.000	AVERAGE
11	0.623	9.708	45.520	55.228	-13.772	69.000	QUASIPEAK
12	0.623	9.708	29.470	39.178	-19.822	59.000	AVERAGE
13	0.994	9.789	45.420	55.208	-13.792	69.000	QUASIPEAK
14	0.994	9.789	32.720	42.508	-16.492	59.000	AVERAGE
15	1.166	9.792	45.760	55.552	-13.448	69.000	QUASIPEAK
16	1.166	9.792	33.780	43.572	-15.428	59.000	AVERAGE
17	1.252	9.793	45.130	54.923	-14.077	69.000	QUASIPEAK
18	1.252	9.793	33.700	43.493	-15.507	59.000	AVERAGE
19	1.994	9.800	39.330	49.130	-19.870	69.000	QUASIPEAK
20	1.994	9.800	28.410	38.210	-20.790	59.000	AVERAGE
21	3.595	9.808	36.350	46.158	-22.842	69.000	QUASIPEAK
22	3.595	9.808	23.780	33.588	-25.412	59.000	AVERAGE
23	6.123	9.883	36.630	46.513	-27.487	74.000	QUASIPEAK
24	6.123	9.883	23.480	33.363	-30.637	64.000	AVERAGE
25	9.857	10.082	34.230	44.312	-29.688	74.000	QUASIPEAK
26	9.857	10.082	22.870	32.952	-31.048	64.000	AVERAGE
27	22.947	10.431	30.800	41.231	-32.769	74.000	QUASIPEAK
28	22.947	10.431	17.960	28.391	-35.609	64.000	AVERAGE
29	30.000	10.580	26.290	36.870	-37.130	74.000	QUASIPEAK
30	30.000	10.580	12.340	22.920	-41.080	64.000	AVERAGE

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Measurement data			Port ur	Port under test			ut
	Frequency (MHz)	Correct Factor (dB)	Reading Level (dBuV)	Measure Level (dBuV)	Margin (dB)	Limit (dBuV)	Detector Type
1	0.158	9.680	54.360	64.040	-11.531	75.571	QUASIPEAK
2	0.158	9.680	44.930	44.930 54.610		68.387	AVERAGE
3	0.201	9.680	50.340	50.340 60.020		73.582	QUASIPEAK
4	0.201	9.680	39.100	48.780	-16.766	65.546	AVERAGE
5	0.244	9.680	46.840	56.520	-15.460	71.980	QUASIPEAK
6	0.244	9.680	34.520	44.200	-19.058	63.258	AVERAGE
7	0.384	9.680	46.610	56.290	-12.710	69.000	QUASIPEAK
8	0.384	9.680	30.660	40.340	-18.660	59.000	AVERAGE
9	0.548	9.691	47.600	57.292	-11.708	69.000	QUASIPEAK
10	0.548	9.691	31.150	40.842	-18.158	59.000	AVERAGE
11	0.662	9.716	47.700	57.417	-11.583	69.000	QUASIPEAK
12	0.662	9.716	31.620	41.337	-17.663	59.000	AVERAGE
13 *	0.775	9.741	48.320	58.061	-10.939	69.000	QUASIPEAK
14	0.775	9.741	32.560	42.301	-16.699	59.000	AVERAGE
15	1.052	9.791	47.450	57.241	-11.759	69.000	QUASIPEAK
16	1.052	9.791	34.640	44.431	-14.569	59.000	AVERAGE
17	2.162	9.801	40.480	50.281	-18.719	69.000	OUASIDEAK
17	2.162		29.190				QUASIPEAK
19	3.373	9.801 9.807	38.060	38.991 47.867		59.000 69.000	AVERAGE QUASIPEAK
$\overline{}$	3.373			35.317			
20	6.486	9.807 9.902	25.510 36.930	46.833		59.000 74.000	QUASIPEAK
22	6.486	9.902	24.120	34.023		64.000	AVERAGE
23	10.322	10.107	33.870	43.977		74.000	QUASIPEAK
24	10.322	10.107	22.270	32.377		64.000	
25	22.209	10.107	30.630	41.055		74.000	QUASIPEAK
26	22.209	10.425	18.190	28.615		64.000	AVERAGE
27	30.000	10.580	26.600	37.180		74.000	QUASIPEAK
28	30.000	10.580	13.380	23.960		64.000	AVERAGE

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4.2 Conducted distu	VERDICT:	N/A	
Standard	EN 55014-1		
Basic standard	EN 55016-2-1		

Limits

Frequency range [MHz]	Limit: QP [dB(μV) ¹⁾]	Limit: AV [dB(μV) ¹⁾]	IF BW	Detector(s)		
0,15 - 0,50	80	70	9 KHz	QP, CAV		
5,0 - 30	74	64	9 KHz	QP, CAV		
1) At the transition frequency, the lower limit applies.						

Performed measurements

Port(s) / Terminal(s) under test								
(please write the name of the port under test)				Other:				
Other:				Other:				
Voltage Mains [V]	(Plea	se write the voltage/\	/voltages used for testing)					
Frequency - Mains [Hz]	(Plea	se write the frequenc	y/frequ	uencies used for testing)				
Test method applied		Voltage probe						
		ISN - Impedance Stabilisation Network						
		CDN according to EN / IEC 61000-4-6						
		Current probe						
		Artificial mains network						
Test setup		Table top		Artificial hand applied				
		Floor standing		Other:				
Refer to the Annex 3 for t				ир photo(s).				
Operating mode(s) used	Pleas	se write the operating	mode	(s) used during testing				
Remark								

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4.3 Conducted dist	Conducted disturbance voltage- Additional terminals					
Standard	EN 55014-1					
Basic standard	EN 55016-2-1					

Limits

Frequency range [MHz]	Limit: QP [dB(μV) ¹⁾]	Limit: AV [dB(μV) ¹⁾]	IF BW	Detector(s)		
0,15 - 0,50	80	70	9 KHz	QP, CAV		
5,0 - 30	74	64	9 KHz	QP, CAV		
1) At the transition frequency, the lower limit applies.						

Performed measurements

Port(s	Port(s) / Terminal(s) under test								
	(please write the name of the port under test)				Other:				
	Other:				Other:				
Volta	ge Mains [V]	(Plea	se write the voltage/\	oltage	s used for testing)				
Frequency – Mains [Hz] (Please write the frequer			se write the frequenc	y/frequ	uencies used for testing)				
Test I	method applied		CDN according to E	CDN according to EN / IEC 61000-4-6					
			ISN - Impedance Stabilisation Network						
			Voltage probe						
			Current probe						
			Artificial mains network						
			Other:						
Test (setup		Table top		Artificial hand applied				
			Floor standing		Other:				
Refer to the Annex 3 for				st setu	ир photo(s).				
Opera	ating mode(s) used	Pleas	se write the operating	mode	(s) used during testing				
Rema	ark								

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4.4 Disturbance pov	ver (3	30 MHZ - 300 MHZ)			'	/ERDIC	1: PA55	
Standard	EN 5	5014-1							
Basic standard EN 55016-2-2									
Limits - Tools									
Frequency range [MHz]	Limit	: QP [dB(pW)]	Limit: A	V [dB(p	W)]		IF BW	Detector(s)	
30 - 300	30 - 300 45 - 55 1) 35 - 45 1)				1	20 KHz	QP, CAV		
Margin									
200 - 300		0 – 10 1)				1	20 KHz	QP, CAV	
1) The limit increases linearly with the	frequenc	cy.							
☐ Rated power below 700 W						Lin	nits as abo	ove	
☐ Rated power between	Rated power between 700 and 1000 W						Limits +4 dB		
☐ Rated power above 10	□ Rated power above 1000 W □ Limits +10 dB						В		
Performed measurements									
Port(s) under test									
		☐ Load ☐ ☐				Con	trol		
Other:		Other:				Othe	er:		
Scan range (0,9 - 1,1 <i>U</i> _N)	Τп	198 – 264 V _{AC}		207 -	- 253 \	/ _{AC}	2	30 V _{AC}	
Voltage – Mains [V]	230/	120Vac	ı						
Frequency – Mains [Hz]	50/ 60 Hz								
Test setup		Table top	Тп	Floor	stand	ina			
	☐ Standing ☐ Standing ☐ Standing ☐ Other:								
	Refe	r to the Annex 3 for tes	st setup ph	noto(s)					
Conditions for exemption		"Limits" reduced by "l				ssed			
from measurements above 300 MHz		Maximum clock frequ							
Operating mode(s) used	Mode	e 1							
Remark									

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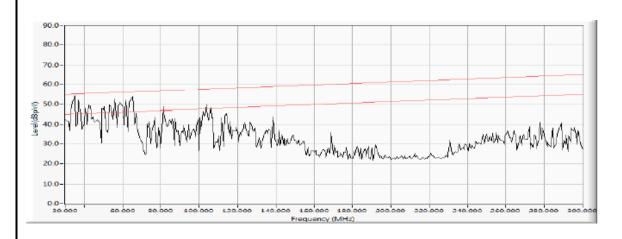
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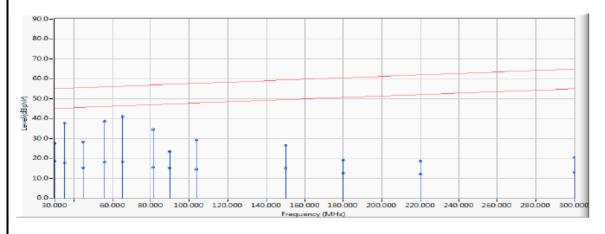
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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 230 Vac/ 50 Hz	

Results for 220-240 v model





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Remark



<u> </u>	F	O	Destinations.		AC mains p		
	Frequency (MHz)	Correct Factor (dB)	Reading Level (dBpW)	Measure Level (dBpW)	Margin (dB)	Limit (dBpW)	Detector Type
1	30.000	8.700	18.810	27.510	 ' ' 	55.000	QUASIPEAK
2	30.000	8.700	9.910	18.610		45.000	AVERAGE
3	35.250	8.121	29.540	37.661	+	55.700	QUASIPEAK
4	35.250	8.121	9.480	17.601		45.700	AVERAGE
5	45.000	7.460	20.720	28.180	+ +	56.761	QUASIPEAK
6	45.000	7.460	7.770	15.230		46.761	AVERAGE
7	56.125	7.504	31.190	38.693	+ +	57.720	QUASIPEAK
8	56.125	7.504	10.490	17.993	+	47.720	AVERAGE
9 *	65.187	6.635	34.360	40.995	+ +	58.370	QUASIPEAK
10	65.187	6.635	11.640	18.275	+	48.370	AVERAGE
11	81.062	6.425	28.090	34.515	+ +	59.317	QUASIPEAK
12	81.062	6.425	8.920	15.345	-33.972	49.317	AVERAGE
13	90.000	6.715	16.630	23.345	-36.426	59.771	QUASIPEAK
14	90.000	6.715	8.430	15.145	-34.626	49.771	AVERAGE
15	103.687	6.693	22.390	29.083	-31.303	60.386	QUASIPEAK
16	103.687	6.693	7.880	14.573	-35.813	50.386	AVERAGE
47	450,000	F 7FF	20.720	20.405	25 505	64.000	OLIADIDEAK
17	150.000	5.755	20.730	26.485		61.990	QUASIPEAK
18	150.000 180.000	5.755 5.171	9.180	14.935 19.071	-37.055 -43.711	51.990 62.782	AVERAGE QUASIPEAK
20	180.000	5.171	7.320	12.491	 	52.782	AVERAGE
21	220.000	5.174	13.460	18.634	 	63.653	QUASIPEAK
22	220.000	5.174	7.010	12.184	-	53.653	AVERAGE
23	300.000	5.585	14.890	20.475	 	65.000	QUASIPEAK
24	300.000	5.585	7.450	13.035	-41.965	55.000	AVERAGE

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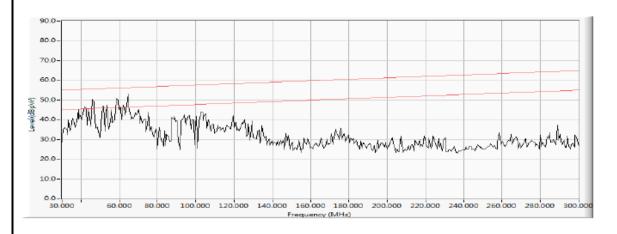
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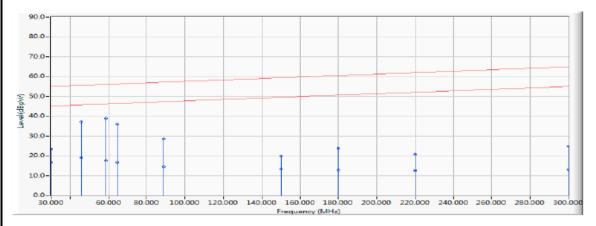
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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 110 Vac/ 60 Hz	

Results for 110-120 v model





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4.5 Radiated electromagnetic disturbances (30 – 1000 MHz) VERDICT: N/A

Standard	EN 55014-1
Basic standard	EN 55016-2-3
Test method	Antenna method according to EN 55016-2-3 standard.

Limits

Frequency	L	IF BW	Detector						
[MHz]	@3 m.	@5 m.	@10 m.	IL DAA	Detector				
30 - 230	40	36	30	120 KHz	QP				
230 - 1000	47	43	37	120 KHz	QP				
1) At the transition frequency, the lower limit applies.									

Performed measurements

Port under test	Enclosure							
Voltage Mains [V]	(Please write the voltage/voltages used for testing)							
Frequency - Mains [Hz]	(Pleas	(Please write the frequency/frequencies used for testing)						
Test method applied		OATS or SAC with measurement distance [m]: 3 m.						
		OATS or SAC with measurement distance [m]: 5 m.						
	\Box	OATS or SAC with measurement distance [m]: 10 m.						
Test setup	\boxtimes	Equipment on a table of 80 cm height						
		Equipment on the floor (insulated from ground plane)						
	\Box	Other:						
	Refer to the Annex 3 for test setup photo(s).							
Operating mode(s) used	Please write the operating mode(s) used during testing							
Remark								

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4.6 Di s	scontinu	ous d	listurl	oance	(clic	ks) on AC	pov	ver lead	s	VERD	ICT:	N/A	
Standard			EN 55	EN 55014-1									
Frequency [N	 ИНz]		Limit: QP [dB(μV)]					IF BW	,		Detector		
0,15	-		66					9 KHz		Q	Quasi-Peak (QP)		
0,50			56					9 KHz		Q	uasi-Pe	eak (QP)	
1,40			56					9 KHz		Q	Quasi-Peak (QP)		
30,0	30,0							9 KHz		Q	uasi-Pe	eak (QP)	
Performed m	easuremer	nts											
Scan range (4)	\square	198 -	264 V _A	.c		207 25	3 V _{AC}		—V _{AC}	<u> </u>		
Voltage - Ma	ains [V]		264 V	'ac				1	7.10				
Frequency -	Mains [Hz]		50 Hz	<u> </u>									
Toot mothod	applied			A ('C' '		, ,							
1 1 USL IIIUUU	Test method applied					ns network							
Test setup				Voltag Table	e prob	e		Floor sta	ndina				
1 est setup				Other:				FIUUI Sta	нину				
				Other.									
Operating m	ode(s) used	ļ	Mode 1										
Remark													
		ı											
Reason for n		\square		The amplitudes of the observed disturbances were all below the limit for continuous disturbance, these are not considered to be clicks.									
performing the	ne test		contir	luous a	isturba	nce, these a	are no	t consider	ea to be	CHCKS.			
Measuremer	nt results	\square	Neutr	leutral 🛛 Line 1 🗎 Line 2) 2	☐ Line 3				
Eroguenav			First	Measur	ement	Determinat	ion of	the limit I	- _{q-} – Qua	asi-peak			
Frequency (MHz)	Limit L (dBµV)		nber of t clicks			Number of				k Increased N limit (dB)		Increased	
0,15	6 6	31101	0	_	0	0110113 74	1110	2		111111	(ub)	Zirriic Zq	
0,5	56		0		0	0		2					
1,4	56		0		0	0		2					
30	60		0		0	0	2						
	The calcu	lated c	lick rat	e N is n	ot mor	e than 5 tim	es pe	r minute a	nd all th	e clicks	are cla	ssified as	
	,	,	•			cemed to co	mply ۱	with the lir	nits with	nout any	furthe	<u>-</u>	
	measuren	nent at											
Frequency		ı	Seco	Second measurement with Limit = L _q (Upper quart							-		
(MHz)	Limit Lq (dBµV)	Nun	nber of — N ₂	hber of clicks -N ₂ Number of			authorized clicks N2 ≤N1/			1/4	3	Verdict	
0,15													
0,5													
1,4													
30		<u> </u>											
Supplementa	ary informat	<u>ion:</u>											

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4.7	Harmonic cur	rent er	١	/ERDICT:		PASS							
Standar	rd	EN 610	000-3-2										
Exlusion	ns		Arc welding eq	uipmen	t intended for	professio	nal us	se.					
	ese categories of		System(s) with nominal voltage(s) less than 220 V _{AC} (line-to-neutral).										
	ent, limits are not d in the EN 61000-		Equipment with rated power of ≤ 75 W (other than lighting equipment).										
3-2 star			Professional ed	Professional equipment with total rated power > 1 kW.									
			Symmetrically	controlle	ed heating ele	ments wi	ith a ra	ated power ≥	: 20	00 W.			
			Independent di	mmers	for incandesc	ent lamps	s with	rated power	≤ ′	1 kW.			
		•											
Classification													
	Class A	All app	aratus not classi	fied as	Class B, C or	D							
	Class B	Portab	le tools										
	Class C		Lighting equipment with active input power > 25 W										
lп		Lighting equipment with active input power ≤ 25 W											
			(First requirement, Table 3 column 2)										
			Lighting equipment with active input power ≤ 25 W (Second requirement)										
	Class D	Personal computers, television receivers											
Performe	ed measurements												
Port und	der test	AC mains power input											
Voltage	- Mains [V]	230 Vac											
Frequer	ncy – Mains [Hz]	50 Hz											
Observa	ation peroid		6.5 min.	\boxtimes	2.5 min.			Other:					
	of measurement	\boxtimes	EN 61000-4-7:2002 + AM1:2009 (IEC 61000-4-7:2002+AM1:2008)										
	ent standard used C61000-4-7 (Cl. 7)		EN 61000-4-7:	1991									
Control	principle used in	\boxtimes	Comply with the	e requir	ements of the	Clause 6	6.1 (EI	N / IEC 6100	0-3	3-2).			
the EUT			Not comply with	h the re	quirements of	the Clau	ıse 6.1	(EN / IEC 6	310	00-3-2).			
Operation	ng mode(s) used	Mode 1											
Remark	(

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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 230 Vac/ 50 Hz	

Urms = 230.1V Freq = 50.000 Range: 25 A

Irms = 3.491A Ipk = 8.826A cf = 2.528

P = 434.4W S = 803.4VA pf = 0.541

 $THDi = 85.1 \% \qquad THDu = 0.20 \% \qquad Class B$

Test - Time :5min (100 %)

Test completed, Result: PASSED

Order	· Freq.	lavg	Irms	Irms ⁹	%Irms%	%L	Imax	lmax ^c	%	lmax%	δL	Limit St	atus			
	[Hz]	[A]	[A]	[%]	[%]	[A]	[%]	[%]	[A]							
1	50	2.745	57	2.665		76.35	55		2.867	1	82.12	24		0.00		
2	100	0.000	00	0.009	92	0.262	22	0.565	1	0.0122	2	0.3497	0.753	35	1.6200	0.00
3	150	2.024	41	1.962	23	56.20)6	56.87	8	2.0920)	59.921	60.63	37	3.4500	0.00
4	200	0.000	00	0.007	76	0.218	35	1.182	9	0.0107	7	0.3059	1.656	60	0.6450	0.00
5	250	1.038	39	1.011	17	28.97	77	59.16	1	1.0635	5	30.463	62.19	95	1.7100	0.00
6	300	0.000	00	0.006	61	0.174	18	1.356	3	0.0076	6	0.2185	1.69	54	0.4500	0.00
7	350	0.437	74	0.425	57	12.19	94	36.85	9	0.4440)	12.719	38.44	14	1.1550	0.00
8	400	0.000	00	0.003	31	0.087	74	0.884	6	0.0046	3	0.1311	1.326	69	0.3450	0.00
9	450	0.202	24	0.199	99	5.725	55	33.31	5	0.2060)	5.9003	34.33	32	0.6000	0.00
10	500	0.000	00	0.003	31	0.087	74	1.105	7	0.0031		0.0874	1.10	57	0.2760	0.00
11	550	0.077	77	0.074	18	2.141	16	15.10	5	0.0793	3	2.2727	16.02	29	0.4950	0.00
12	600	0.000	00	0.003	31	0.087	74	1.326	9	0.0031		0.0874	1.326	69	0.2300	0.00
13	650	0.107	72	0.105	53	3.015	57	33.42	4	0.1083	3	3.1031	34.39	93	0.3150	0.00
14	700	0.000	00	0.003	31	0.087	74	1.548	0	0.0031		0.0874	1.548	30	0.1971	0.00
15	750	0.079	92	0.077	78	2.229	90	34.58	7	0.0793	3	2.2727	35.26	65	0.2250	0.00
16	800	0.000	00	0.003	31	0.087	74	1.769	1	0.0046	6	0.1311	2.653	37	0.1725	0.00
17	850	0.087	79	0.085	54	2.447	76	43.04	1	0.0900)	2.5787	45.34	17	0.1985	0.00
18	900	0.000	00	0.004	16	0.131	11	2.985	4	0.0046	6	0.1311	2.98	54	0.1533	0.00
19	950	0.068	37	0.068	37	1.966	88	38.65	6	0.0702	2	2.0105	39.5	15	0.1776	0.00
20	1000	0.000	00	0.007	76	0.218	35	5.528	5	0.0092	2	0.2622	6.634	43	0.1380	0.00
21	1050	0.058	33	0.056	65	1.617	71	35.12	.9	0.0610)	1.7483	37.97	77	0.1607	0.00
22	1100	0.000	00	0.010)7	0.305	59	8.514	0	0.0122	2	0.3497	9.730)2	0.1255	0.00
23	1150	0.050)2	0.050)4	1.442	23	34.31	5	0.0519)	1.4860	35.35	55	0.1467	0.00
24	1200	0.000	00	0.010)7	0.305	59	9.288	0	0.0122	2	0.3497	10.6	15	0.1150	0.00
25	1250	0.036	69	0.036	66	1.049	90	27.12	:7	0.0381		1.0927	28.25	57	0.1350	0.00
26	1300	0.000	00	0.007	76	0.218	35	7.187	1	0.0092	2	0.2622	8.624	45	0.1062	0.00
27		0.036		0.036	66	1.049	90	29.29	7	0.0366		1.0490	29.29		0.1250	0.00
28	1400	0.000	00	0.004	16	0.131	11	4.644	.0	0.0061		0.1748	6.192	20	0.0986	0.00
29	1450	0.025	59	0.025	59	0.743	30	22.28	9	0.0259)	0.7430	22.28	39	0.1164	0.00
30	1500	0.000	00	0.003	31	0.087	74	3.317	1	0.0031		0.0874	3.317	71	0.0920	0.00
31		0.028		0.027		0.786		25.22		0.0290		0.8304	26.62		0.1089	0.00
32		0.000		0.003		0.087		3.538		0.0031		0.0874	3.538		0.0862	0.00
33		0.018		0.022		0.655		22.38		0.0229		0.6556	22.38		0.1023	0.00
34		0.000		0.003		0.087		3.759		0.0031		0.0874	3.759		0.0812	0.00
35		0.021		0.021		0.611		22.15		0.0229		0.6556	23.73	36	0.0964	0.00
36		0.000		0.001		0.043		1.990		0.0031		0.0874	3.980		0.0767	0.00
37		0.000		0.019		0.568		21.74		0.0198		0.5682	21.74		0.0912	0.00
38		0.000		0.003		0.087		4.201		0.0031		0.0874	4.20		0.0726	0.00
39		0.000		0.016		0.480		19.39		0.0183		0.5245	21.1		0.0865	0.00
40	2000	0.000	00	0.003	31	0.087	74	4.422	8	0.0031		0.0874	4.422	28	0.0690	0.00
1																

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Mea	suremen	t data	Port under test	AC mains power input
Fixed	Limits for C	Class B: (1.5 times Limits of Class A)		
Orde	Limits in Ar			
_	100% 150% 1.6205			
2		2.4307		
3	3.4500 0.6454	5.1750		
4	1.7105	0.9682		
5	0.4501	2.5658		
6 7	1.1551	0.6752		
	0.3448	1.7326		
8 9	0.5446	0.5173		
10	0.3997	0.8995 0.4143		
11	0.4944 0.2304	0.7416		
12		0.3456		
13	0.3143	0.4715		
14	0.1968	0.2953		
15	0.2243 0.1724	0.3365		
16	0.1724	0.2586 0.2975		
17	0.1526	0.2289		
18	0.1326	0.2655		
19	0.1770	0.2060		
20 21 *	0.1373			
22	0.1002	0.2403 0.1877		
23 *	0.1251	0.2197		
24	0.1463	0.1717		
25 *	0.1144	0.2014		
26	0.1068	0.1602		
27 *	0.1251	0.1877		
28	0.0992	0.1488		
29 *	0.1160	0.1740		
30	0.0916	0.1373		
31 *	0.1083	0.1625		
32	0.0870	0.1305		
33 *	0.1022	0.1534		
34	0.0809	0.1213		
35 *	0.0961	0.1442		
36	0.0763	0.1144		
37 *	0.0916	0.1373		
38	0.0732	0.1099		
39 *	0.0870	0.1305		
40	0.0687	0.1030		
Rem	nark			

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4.8 Voltage changes	Voltage changes, voltage fluctuations and flicker							
Standard	EN 61	000-3-3						
Limits								
P _{ST} (Short term flicker)		≤ 1	\boxtimes	Not Appli	cable			
P _{LT} (Long term flicker)		≤ 0,65	\boxtimes	Not Appli	cable			
d _C (Relative Voltage change)	\boxtimes	≤ 3,3%		Not Appli	cable			
d _{MAX} (Max. voltage change)		≤ 4%		6%				
	\boxtimes	7%	cable					
Supplemental information:	-							
Reason for not performing the measurement(s)		Tests are not necessary be significant voltage fluctuate				ıce		
Port under test		nins power input						
Voltage – Mains [V]	230 Va	AC						
Frequency – Mains [Hz]	50 Hz							
Test method	\boxtimes	Flickermeter according EN	N/IEC6	31000-4-15	:2011			
		Simulation (Clause 4.2.3	of EN / I	EC 61000-	3-3)			
		Analytical method (Clause	4.2.4 c	f EN / IEC	61000-3-3)			
		Use of $P_{\rm st}$ = 1 curve (Clau	se 4.2.5	of EN / IE	C 61000-3-3)			
Observation peroid		10 min.	min.		Other:			
	\boxtimes	24 times switching accord	ing to A	nnex B				
Operating mode(s) used	Mode	 1						
Remark								

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Measurement data	Port under test	AC mains power input
Operating mode used during the test	Mode1/ 230 Vac/	50 Hz

Tmax (dt > 3,3%)	320,0 ms
Maximum voltage change d _{MAX}	2,51%
Relative Voltage change d _C	1,22%
Short term flicker P _{ST}	Not applicable*
Long term flicker P _{LT}	Not applicable*

Remark

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5 **IMMUNITY TEST RESULTS**

5.1 Performance (Compliance) criteria

[According to EN 55014-2 (CISPR 14-2)]

<u>Performance criteria A:</u> The apparatus shall continue to operate as intended during the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonably expect from the apparatus if used as intended.

<u>Performance criteria B</u>: The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. During the test, degradation of performance is allowed however no change of actual operating state or stored data is allowed. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonable expect from the apparatus if used as intended.

<u>Performance criteria C</u>: Temporary loss of function is allowed provided the function is self- recoverable or can be restored by the operation of the controls or by any operation specified in the instruction for use.

5.1.1 Performance criteria related to immunity tests

Immunity test	Performance criteria
Electrostatic discharge	В
Radio-frequency electromagnetic fields	A
Fast transients	В
Surge transient	В
Injected currents (radio-frequency common mode)	A
Voltage dips and short interruptions	С

5.1.2 Manufacturer defined performance criteria

Not provided.

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5.2	.2 Monitored – Checked Functions / Parameters									
During	uring the immunity tests the following functions of the EUT has/have been monitored/checked.									
	Motor speed		Display data							
	Switching		Data storage							
	Standby mode		Sensor functions							
	Temperature		Audible signals							
	Power consumption		Others: LED's							
	AC mains input current		Others:							
	Timing		Others:							
	☐ Illumination ☐ Others :									
Supp	lementary information :									

Immunity test	Monitored - Checked function(s)/parameter(s) during / after the test	Method
Electrostatic discharge	N/A	
Radio-frequency electromagnetic fields	N/A	
Fast transients	N/A	
Surge transient	N/A	
Injected currents (radio-frequency common mode)	N/A	
Voltage dips and short interruptions	N/A	
Supplementary information :		

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5.3 Electrostatic discharge immunity	VERDICT:	N/A
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Electrostatic discharges (ESD) are the result of persons or objects that accumulate static electricity due to for instance walking on synthetic carpets. The ESD can influence the operation of equipment or damage its electronics, either by a direct discharge or indirectly by coupling or radiation. Both effects are simulated during the tests.

Requirements

Standard	EN 5	EN 55014-2						
Basic standard	EN 6	EN 61000-4-2						
Port under test	Enclo	Enclosure						
Air discharges 1)	\boxtimes	±2 kV	\boxtimes	±4 kV	\boxtimes	±8 kV		kV
Contact discharges 1)		±2 kV	\boxtimes	±4 kV		±8 kV		kV
Number of discharges	≥ 10	≥ 10 per polarity with ≥ 1 sec interval.						
1) Tests with lower voltages are	e not re	quired.						

Performed tests

Supplementary information:

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Set-up	\boxtimes	Table-top		Floor standing		
Ambient temperature [°C]	23 ° €	}	Relative Humidity air [%] 46.1%			
Voltage - Mains [V]	230 Vac					
Frequency - Mains [Hz]	50 H	<u>z</u>				
	•					
Operating mode(s) used	Mode) 1				

(Lo	Test Feation of dischar	Point ge, see also photo)	Test Voltage [kV] & Polarity	Coupling type	# of applied discharges / polarity	Discharge interval [s]	
\square	Points on con indicated in the	ductive surface as picture below.	±2, ±4, ±8	Contact	10	4	
Points on non-conductive surface as indicated in the picture below.			±4, ±8	Air	10	4	
HCP top side.			±4	Contact	10	4	
HCP bottom side.		±4	Contact	10	1		
\square	∀CP right side.		±4	Contact	10	1	
\square	VCP left side.		±4	Contact	10	4	
\square	VCP front side.	,	±4	Contact	10	1	
\boxtimes	VCP rear side.		±4 Contact 10		4		
	•						
Obse	Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.						

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5.4 Radio-frequency electromagnetic fields immunity VERDICT: N/A

During the test it is verified if the equipment under test (EUT) has sufficient immunity against radiated electromagnetic fields. Industrial electromagnetic sources, walkie-talkies, radio transmitters, television transmitters and telecommunication equipment including cellular telephones and other emitting devices can generate these fields.

Requirements

Standard	EN 55014-2			
Basic standard	EN 61000-4-3			
Port under test	Enclosure			
Frequency range	Test level	Modulation	Dwell time	Step size
80 – 1000 MHz	3 V/m	80% AM (1kHz)	≥ 0,5 s	≤ 1%
00 = 1000 MHZ	3 7/111	00 /6 AIVI (TKI 12)	2 0,3 3	= 170

Performed tests

Test method	\square	EN 6100	00-4-3			EN 61000-4-2	20		
Test set-up		Equipme	ent on the	table ((0,8 m	height)			
		Equipmo	ent standir	ng on f	loor (C) ,05 0,15 m h	eight)		
Voltage - Mains [V]	230 \	/ac							
Frequency Mains [Hz]		50 Hz							
Operating mode(s) used	Mode	Mode 1							
Frequency range (applied)	Antenna Polarization		Test level (applied)			Modulation (applied)		ell time plied)	Remark
80 – 1000 MHz		H	3 V/m			6 AM (1kHz)	3 s		
(step size 1%)		¥	3 V/m		80%	6 AM (1kHz)	3 s		
Exposed side of the EUT		Front (0	')		Right	(90°)		Top	
	\square	Rear (18	30°)	\boxtimes	Left ((270°)		Bottom	+
Observation(s)	During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.								
Supplementary information					•	·			

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5.5 Electrical Fast Transients immunity	VERDICT: N/A
---	--------------

The EFT immunity test simulates disturbances by bursts of very short transients caused for example by switching off loads such as an AC motor or bouncing relay contacts. The transients are likely to disturb electronics but less likely to cause damage.

Requirements

Standard EN 55014-2							
Basic	standard	EN 61000-4-4					
Pulse	characteristics	5/50 ns					
Port			Test level	Repetition frequency	Duration		
\boxtimes	AC input-output power 1)		± 1000 V	5 KHz	2 min. / polarity		
	☐ DC input-output power ²⁾		± 500 V	5 KHz	2 min. / polarity		
☐ Signal and Control lines ³⁾			± 500 V	5 KHz	2 min. / polarity		
1) For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.							
2) Not a	Not applicable to battery operated appliances that cannot be connected to the mains while in use.						

Performed tests

Voltage - Mains [V]	230 \	230 Vac					
Frequency - Mains [Hz]	50 Hz	50 Hz					
Operating mode(s) used	Mode 1						
Test Set-up	×	Equipment standing on floor at (0,1 ± 0,01) m above ground plane					
		Equipment on the table (0,1 ± 0,01) m above ground plane					
		Artificial hand applied.					
Coupling	\boxtimes	Common mode		Other:			

Port(s) under test		Test Voltage &Polarity	Repetition Frequency	Test duration / polarity		Injection	n meth	od	
AC / DC mains power	input	1 kV	5 KHz	2 min	\boxtimes	CDN		Clamp	
AC / DC power output			5 KHz			CDN		Clamp	
Ethernet / LAN			5 KHz			CDN	\Box	Clamp	
Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.									

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³⁾ Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

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5.6 Surge transient immunity VERDICT: N/A

The surge transient immunity test simulates the surges that are caused by over-voltages due to indirect (induced) lightning transients. The pulse is a slow transient with high-energy contents and due to its long duration may cause damage to an unprotected EUT.

Requirements

Standard	EN 55014-2	EN 55014-2				
Basic standard	EN 61000-4-5	EN 61000-4-5				
Pulse characteristics	1,2/50µs Voltage; 8/20µs Current					
Repetition rate	≥ 60 secs. (for each test level and phase angle)					
Number of pulses	5 pulses (at each	polarity and phase a	angle)			
Port		Test level & Polarity & Coupling Phase angle				
Port		Line to Line	Line to Earth	[°]		
AC input power 1)		+ 1 kV	N/A	90		
AC input power 1)		- 1 kV	N/A	270		
1) Tests with lower voltages are not required.						

Performed tests

Voltage Mains [V]	230 Vac
Frequency - Mains [Hz]	50 Hz
Operating mode(s) used	Mode 1
Repetition rate	60 secs. (for each test level and phase angle)
Number of pulses	5 pulses (at each polarity and phase angle)

	Port(s) under test	Coupling	Test level & Polarity	Phase angle [°]	Remark		
\boxtimes	AC mains input power	Line to Neutral	+1 kV	90			
\boxtimes	AC mains input power	Line to Neutral	-1 kV	270			
\boxtimes	AC mains input power	Line to Earth	+2 kV	90			
\boxtimes	AC mains input power	Line to Earth	-2 kV	270			
\boxtimes	AC mains input power	Neutral to Earth	+2 kV	90			
\boxtimes	AC mains input power	Neutral to Earth	-2 kV	270			
Observation(s) During the test no loss of performance was observed. After the test the EU functioned as intended. No unacceptable loss of performance or data was observed.							
Supplementary information:							
1. Tł	1. The EUT does not include an earth port.						

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5.7 Injected currents (RF common mode) immunity VERDICT: N/A

During this test the immunity of the equipment for induced or conducted electromagnetic fields is checked. Fields generated by radio and other transmitters cause RF voltages in long cables like the mains network. This test reproduces these induced disturbing voltages by injecting them to the EUT via the cabling.

Requirements

Standard EN 55014-2						
Basic	standard	EN 61000-4-6				
Frequency range		Modulation	Step size	Dwell time		
	0,15 – 80 MHz	80% AM (1kHz)	≤ 1%	≥ 0,5 s		
\boxtimes	0,15 – 230 MHz	80% AM (1kHz)	≤ 1%	≥ 0,5 s		
	Port		Test I	evel, <i>U</i> o		
\boxtimes	AC input-output power 1)		3 V			
	DC input-output power 2)	3)	1 V			
	Signal and Control lines	4)	1 V			

¹⁾ For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

Performed tests

Frequency rai	n ge (a l	Modulation (applied)	Step size (applied)			
☐ 0,15 — 80 MHz	\square	0,15 – 230 MHz	80% AM (1kHz)	1%		
Voltage – Mains [V] 230 Vac			Frequency - Mains [Hz]	50 Hz		
Operating mode(s) used	Mode) 1				
Test set-up		Equipment standing on f	loor at (0,1 ± 0,01) m above	ground plane.		
		Equipment on the table (0,1 ± 0,01) m above ground plane.				
	\boxtimes	Artificial hand applied.				

Port(s) under test		Test Level (applied)	Injection method	Dwell time (applied)	Remark		
AC mains power input		3 V	CDN-M3	3 s			
Observation(s)	Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.						
Supplementary information:							

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²⁾ Not applicable to battery operated appliances that cannot be connected to the mains while in use.

³⁾ Applicable to battery operated appliances that can be connected to the mains while in use, or to appliances for which the length of d.c. cables may exceed 3 m according to the manufacturer's functional specification.

⁴⁾ Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

3F #250 Jiangchangsan Road Building 16 Headquarter Economy Park Shibei Hi-Tech Park, Zhabei District Shanghai 200436 China

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5.8 Power supply interruptions and dips immunity VERDICT: N/A

The purpose of the test is to verify the immunity of the equipment against voltage dips and voltage interruptions. It helps to ensure that the equipment functions properly (as expected and safely) with power supply fluctuations. Voltage dips and interruptions are caused by faults in the LV, MV, HV networks (short-circuit or ground faults).

Requirements

Standard	EN 55014-2	EN 55014-2							
Staridard	LIV 00014 Z	211 00011 2							
Basic standard	EN 61000-4-11								
# of dips & interruptions	3 dips / interruptions for each test level and phase angle								
Interval between events	≥ 10 seconds								
Port	Test level 1)	Period (Cycles)		Performance Criteria					
Poit		50 Hz	60 Hz	renormance Cinena					
AC input power port	U _{NOM} – 100%	0,5	0,5	C; Refer to the chapter 5.1 for details.					
AC input power port	U _{NOM} – 60%	10 12		C; Refer to the chapter 5.1 for details.					
AC input power port	U _{NOM} – 30%	25	30	C; Refer to the chapter 5.1 for details.					

¹⁾ Changes to the voltage level shall occur at a zero crossing point in the a.c. voltage waveform.

NOTE: Where the equipment has a rated voltage range the following shall apply:

- If the voltage range does not exceed 20% of the lower voltage specified for the rated voltage range. A single voltage within that range may be selected for testing.
- In all other cases, the test procedure shall be applied for both the lowest and highest voltages declared in the voltage range.

Performed tests

r enormed tests										
I I [\/ 1	Terminal	Voltage dip	Duration	[cycles]	Repetion rate	Number of	Phase angle			
U _{NOM} -[V _{AC}]	Temmai	[% U NOM]	50 Hz	60 Hz	[s]	dips per test	[[⊕]]			
230	L-N	0	0,5	1	10	3	0, 180			
230	L-N	40	10	<i>‡</i>	10	3	0, 180			
230	L-N	70	25	<i>‡</i>	10	3	0, 180			
Operating mo	nda(s) usad	Mode 1								
Operating in	340(3) 4304	WOOC 1								
Observation/	۵۱	During the test n	During the test no loss of performance was observed. After the test the EUT							
Observation(s) functioned as inf			ended. No	unaccepta	able loss of perfor	mance was obse	erved.			
Supplementa	Supplementary information:									

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6 IDENTIFICATION OF THE EQUIPMENT UNDER TEST

EUT PHOTOS





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7 ANNEX 1 - MEASUREMENT UNCERTAINTIES

The table(s) below show(s) measurement uncertainties of the EMC test set-ups. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95%.

Conducted Emissions

The measurement uncertainty is evaluated as ± 2.26 dB.

Disturbance Power Emission

The measurement uncertainty is evaluated as ± 3.34 dB.

Harmonic Current Emission

The measurement uncertainty is evaluated as 0.1%.

Voltage Fluctuation and Flicker

The measurement uncertainty is evaluated as ±4%.

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8 ANNEX 2 - USED EQUIPMENT

Conducted Emission / SR2-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Test Receiver	R&S	ESCS 30	825442/014	2018/03/13	2019/03/12
Artificial Mains Network	R&S	ENV4200	848411/010	2018/01/22	2019/01/21
LISN	R&S	ENV216	100092	2018/07/23	2019/07/22
Coaxial Cable	Harbour	RG-400	SR2-H	2017/08/15	2018/08/14
Quietek EMI system	Quietek	Version 2.2	SR2-H	N/A	N/A

Disturbance Power Emission / SR2-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Test Receiver	R&S	ESCS 30	825442/014	2018/03/13	2019/03/12
Absorbing Clamp	Luthi	MDS 21B	P1602169770	2018/02/05	2019/02/04
QuieTek EMI	Dekra	Version 2	SR2-H	N/A	N/A

Power Harmonics / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Emission Tester	EMC-Partner	HAR-1000-1P	109	2018/01/15	2019/01/14

Voltage Fluctuation and Flicker / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Emission Tester	EMC-Partner	HAR-1000-1P	109	2018/01/15	2019/01/14

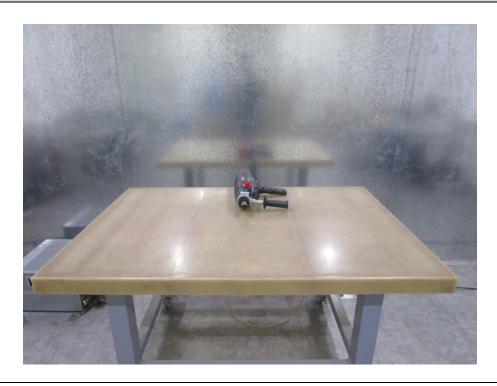
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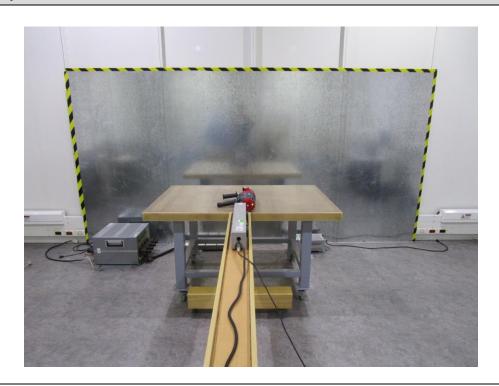


9 **ANNEX 3 - TEST PHOTOS**

Conducted disturbance voltage at mains terminals



Disturbance power



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Harmonic & Flicker



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